

SUZUKI

PARTS CATALOGUE

● SUZUKI

PE250Z

NOTE :

Indexes for microfiche parts catalogues

Figures in parentheses after "Fig.No." on a text page, showing "Adress No." of a microfiche, make it easy to utilize a microfiche parts catalogue.

NOTER :

Index pour microfiche catalogues de pièces

Les chiffres dans les parenthèses derrière "Fig.No." dans la page de texte, indiquant "Adress No." de la microfiche, facilitent à utiliser la microfiche catalogue de pièces.

NOTA :

Indice para catalogos de rceuestos de micro-ficha

Las cifras indicadas entre paréntesis detras de "Fig.No." en la parte titular de la pagina de catalogo son el " Adress No." de la micro-ficha, y lo cual facilita el indice del catalogo de micro-ficha.

SUZUKI PE250Z



PREFACE

When it becomes necessary to replace parts on SUZUKI MOTORCYCLES, always use SUZUKI GENUINE PARTS which have passed a strict inspection which guarantees quality and performance.

This parts catalogue covers the list of all service parts for SUZUKI PE250Z.

A. INSTRUCTIONS FOR QUOTING THE CATALOGUE

1. DIMENSIONS

Dimensions of the parts in this catalogue are indicated in unit millimeters.

2. ABBREVIATIONS

Abbreviations used in this catalogue are as follows:

AR	: As required	NT	: Number of teeth
ASSY	: Assembly	OPT	: Optional
E.No.	: Engine Number	OS	: Over Size
F.No.	: Frame Number	STD	: Standard
d	: Diameter of material	T	: Thickness
ID	: Inside diameter	US	: Under size
OD	: Outside diameter	W	: Width
L	: Length		
LH	: Left hand side		
RH	: Right hand side		
~123456	: Up to F.No. PE250-123456		
123456~	: From F.No. PE250-123456		
$\begin{array}{c} 12 \times 34 \times 5.6 \\ \hline \text{ID} \quad \text{OD} \quad \text{T(or W, L)} \end{array}$			
.....Figures in the description column show the dimensions of parts.			

3. INNER PARTS OF ASSEMBLY

Parts number that have a period (.) mark in front of the part description on a text page are separately serviced parts of the assembly.

4. MODIFICATION NOTICE

A parts bulletin will be sent to you on all occasions when changes in parts occur, including interchangeable modifications between new parts and old ones.

5. NOTE

5-1. There are some different parts from those of production models among spare parts for the administrative reasons and common use of them with other models.

5-2. In respect of rubber hoses and vinyl tubes, please be sure to use them by cutting off according to the length mentioned on parts catalogue or what is actually required on the vehicle.

5-3. Note that the drawings on the illustration page are for ready reference of spare parts number, not to be used as an assembly manual.
When assembling, use "SUZUKI SERVICE MANUAL".

6. SPECIFICATION CODE

This catalogue contains the parts for the model designed for the following spec.;

spec. code: E1, E2, E4, E6, E15, E21, E24.

7. SERIAL FRAME NUMBER

PE250Z : PE250-20669~

PREFACE

Quand il devient nécessaire de remplacer des pièces sur SUZUKI MOTOCYCLETTES toujours utiliser les PIÈCES D'ORIGINE SUZUKI qui ont été soumises à des contrôles de qualité sévères leur garantissant qualité et performance impeccables.

Ce catalogue de pièces détachées couvre la liste de toutes les pièces de rechange pour SUZUKI PE250Z.

A. INSTRUCTIONS POUR UTILISER LE CATALOGUE

1. DIMENSIONS

Les dimensions des pièces dans ce catalogue sont indiquées en unités de millimètres.

2. ABREVIATIONS

Les abréviations utilisées dans ce catalogue sont les suivantes:

AR *	: Comme requis	NT	: Nombre de dents
ASSY	: Assemblage	OPT	: Sur option
E.No.	: Numéro du moteur	OS	: Sur-dimensionné
F.No.	: Numéro du châssis	T	: Epaisseur
ID	: Diamètre intérieur	US	: Sous-dimensionné
OD	: Diamètre extérieur	W	: Largeur
L	: Longueur		
LH	: Côté gauche		
RH	: Côté droit		
~123456	: Jusqu'à F.No. PE250-123456		
123456~	: Depuis F.No. PE250-123456		
$\frac{12}{ } \times \frac{34}{ } \times \frac{5.6}{ }$	Les chiffres dans la colonne remarques montrent les dimensions des pièces comme suit.		
ID	OD	T(ou W, L)	

3. PIÈCES INTERNES DE L'ASSEMBLAGE

Les numéros de pièces qui comportent un point (.) avant la désignation de pièce détachée indique la pièce interne se rapportant à l'assemblage.

4. AVIS DE MODIFICATION

Un bulletin de pièces détachées vous sera envoyé à tout moment opportun quand des changements de pièces ont lieu, y compris les modifications de pièces interchangeables entre les nouvelles et anciennes pièces.

5. A NOTER

- 5-1. Il existe certaines pièces différentes de celles de rechange pour les modèles de production vu des raisons administratives et dont l'usage est commun avec celles d'autres modèles.
- 5-2. Concernant les durites en caoutchouc et les tuyaux en vinyle, ne pas manquer de les couper à la bonne longueur comme indiqué dans le catalogue des pièces détachées ou selon ce qui est utile pour le véhicule affecté.
- 5-3. Noter que les dessins à la page d'illustration servent à titre de référence pour les numéros de pièces détachées, et non pas comme référence pour l'assemblage. Pour cette dernière opération, se reporter au "MANUEL D'ENTRETIEN SUZUKI".

6. CODE DE SPECIFICATION

Ce catalogue contient les indications de pièces pour le modèle conçu suivant les spécifications suivantes:

Code de spécifications: E1, E2, E4, E6, E15, E21, E24.

7. NUMERO DE SERIE DU CADRE

PE250Z : PE250-206697~

PREFACIO

Quando se hace necesario reemplazar las piezas en MOTOCICLETAS de SUZUKI, sírvase usar siempre las PIEZAS GENUINAS DE SUZUKI que han pasado una estricta inspección de calidad y rendimiento. Este catálogo contiene todas las piezas sueltas para PE250Z de SUZUKI.

A. INSTRUCCIONES SOBRE EL CATALOGO

1. DIMENSIONES

En este catálogo, las dimensiones de las piezas se indican en unidad de milímetros.

2. ABREVIATURAS

Las abreviaturas usadas en este catálogo son como sigue:

AR	: Lo necesario	NT	: Número de dientes
ASSY	: Conjunto	OPT	: Opcional
E.No.	: Número del motor	OS	: Sobremedida
F.No.	: Número del bastidor	STD	: Standard
d	: Diámetro del material	T	: Espesor
ID	: Diámetro interno	US	: Submedida
OD	: Diámetro externo	W	: Ancho
L	: Longitud		
LH	: Lado izquierdo		
RH	: Lado derecho		
~123456	: Hasta F.No. PE250-123456		
123456~	: Desde F.No. PE250-123456		

$\frac{12}{|} \times \frac{34}{|} \times \frac{5.6}{|}$ Los números en la columna de "Observaciones" muestran las dimensiones de las piezas como sigue.

ID OD T(o W, L)

3. PIEZAS INTERNAS DEL CONJUNTO

El número de pieza que cuenta con una marca de período (.) antes del nombre de pieza indica pieza con relación al conjunto.

4. NOTICIA DE MODIFICACION

Remitiremos un boletín de pieza en ocasiones de modificación de piezas, incluyendo modificaciones de intercambiabilidad entre las nuevas y viejas piezas.

5. NOTA

5-1. Hay ciertas piezas diferentes de aquellas de modelos de producción entre las piezas de repuesto por razones administrativas y uso común de ellas con los otros modelos.

5-2. En cuanto a las manqueras de goma y tubos de vinilo, sírvase usarlas cortando según la longitud mencionada en el catálogo de piezas o según la longitud realmente requerida por el vehículo.

5-3. Debe observarse que los dibujos dados en la página de ilustración son para la rápida referencia del número de pieza de repuesto, y no para usarse como un manual de armado. En el armado, use el "MANUAL DE SERVICIO DE SUZUKI".

6. CONDIGO DE ESPECIFICACION

Este catálogo contiene las piezas para el modelo diseñado para las siguientes especificación;

Código de especificación: E1, E2, E4, E6, E15, E21, E24.

7. NUMERO DE SERIE DEL CUADRO

PE250Z : PE250-206697~

MILLIMETER—INCH CONVERSION CHART

TABEAU DE CONVERSION DE MILLIMETRES — POUCES

CUADRO DE CONVERSION A UNIDAD DE MILIMETRO — PULGADA

	0	1	2	3	4	5	6	7	8	9
00	.000	.039	.079	.118	.157	.197	.236	.276	.315	.354
10	.394	.433	.472	.512	.551	.591	.630	.669	.709	.748
20	.787	.827	.866	.906	.945	.984	1.024	1.063	1.102	1.142
30	1.181	1.220	1.260	1.299	1.339	1.378	1.417	1.457	1.496	1.535
40	1.575	1.614	1.654	1.693	1.732	1.772	1.811	1.850	1.890	1.929
50	1.969	2.008	2.047	2.087	2.126	2.165	2.205	2.244	2.283	2.323
60	2.362	2.402	2.441	2.480	2.520	2.559	2.598	2.638	2.677	2.717
70	2.756	2.795	2.835	2.874	2.913	2.953	2.992	3.031	3.071	3.110
80	3.150	3.189	3.228	3.268	3.307	3.346	3.386	3.425	3.465	3.504
90	3.543	3.583	3.622	3.661	3.701	3.740	3.780	3.819	3.858	3.898

How to read

Mode de lecture

Modo de leer

	0	1	2	3	4
00	---	---	---	---	---
10	---	---	---	---	---
20	---	---	---	0.906	---
30	---	---	---	---	---

23 millimeters equal 0.906 inch
 23 millimètres égalent 0,906 pouce
 23 milímetros = 0,906 pulgada

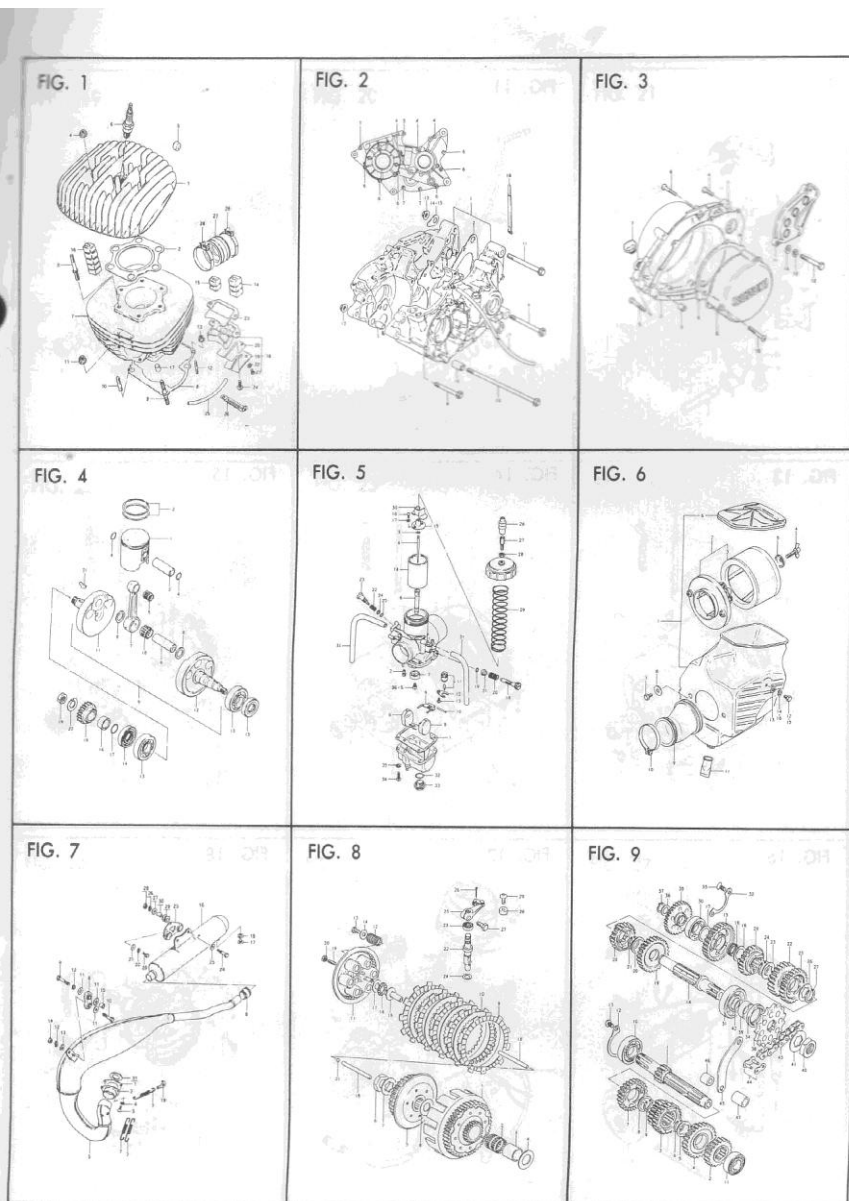
Contents are subject to change without notice or obligation.

Les matières traitées sont susceptibles d'être modifiées sans préavis ni obligation de notre part.

El contenido está sujeto a modificaciones sin previo aviso.

Color Chart
Tableau des couleurs
Cuadro de colores

[illegible]



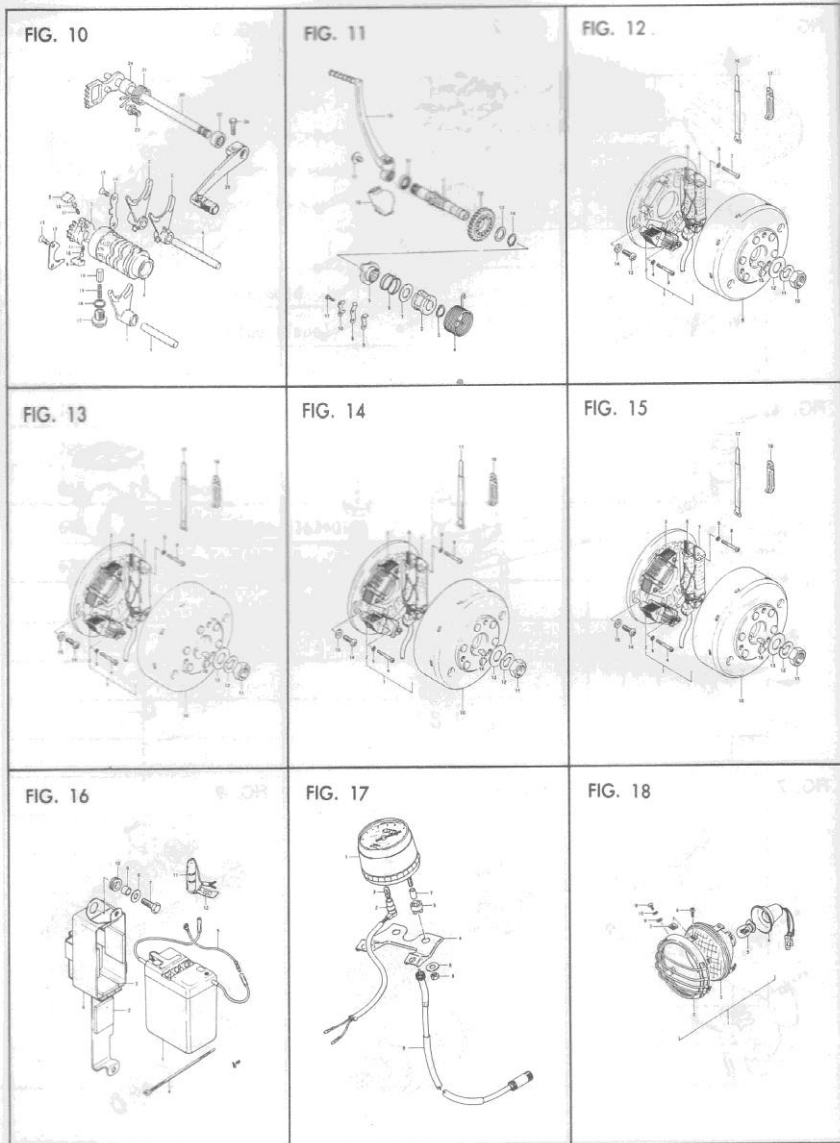


FIG. 19

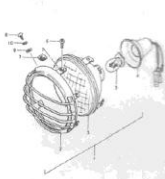


FIG. 20



FIG. 21

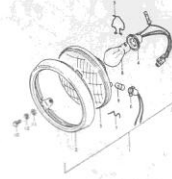


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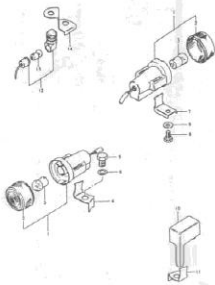


FIG. 23

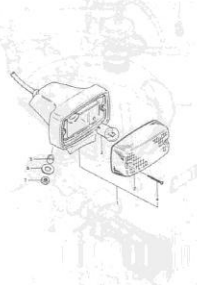


FIG. 24

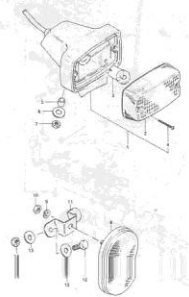


FIG. 25

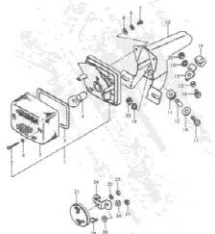


FIG. 26

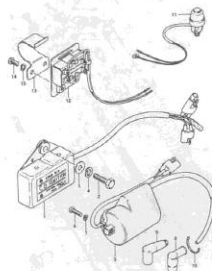


FIG. 27

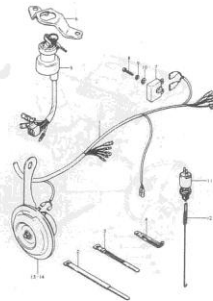


FIG. 28

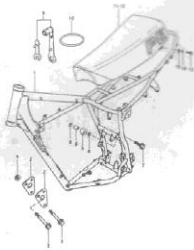


FIG. 29

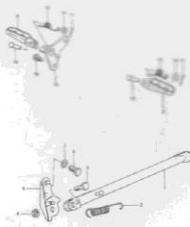


FIG. 30

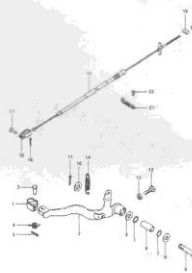


FIG. 31



FIG. 32

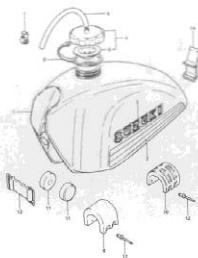


FIG. 33

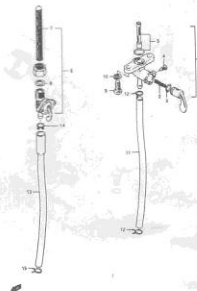


FIG. 34

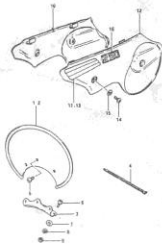


FIG. 35

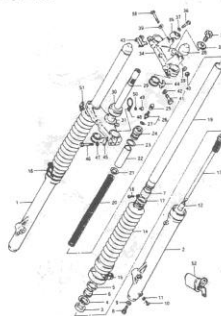


FIG. 36

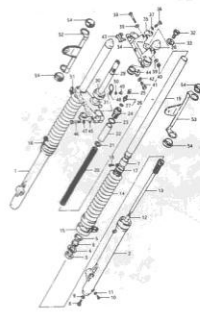


FIG. 37

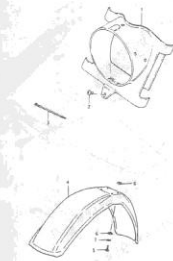


FIG. 38

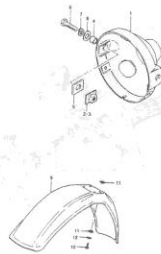


FIG. 39

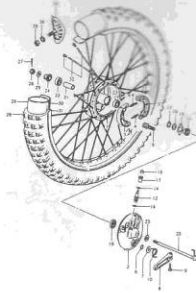


FIG. 40

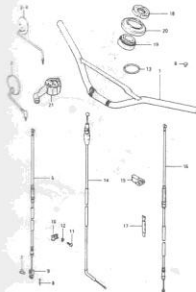


FIG. 41

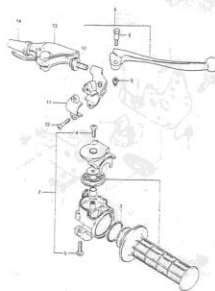


FIG. 42

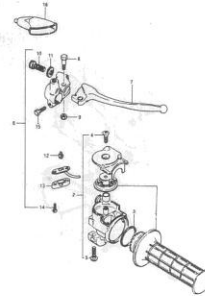


FIG. 43

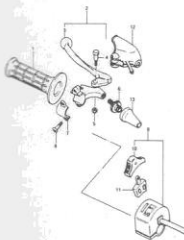


FIG. 44

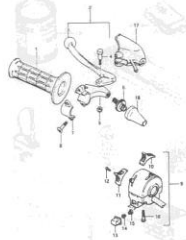


FIG. 45

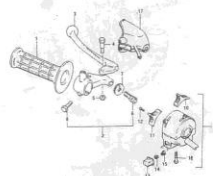


FIG. 46



FIG. 47



FIG. 48

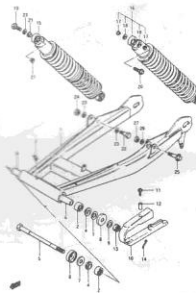


FIG. 49

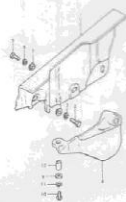


FIG. 50

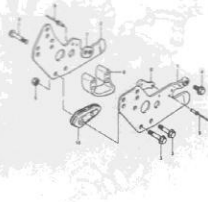


FIG. 51



FIG. 52

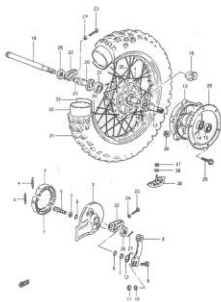


FIG. 53

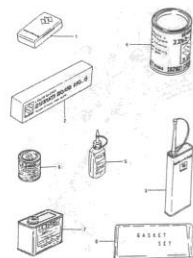


FIG. 1

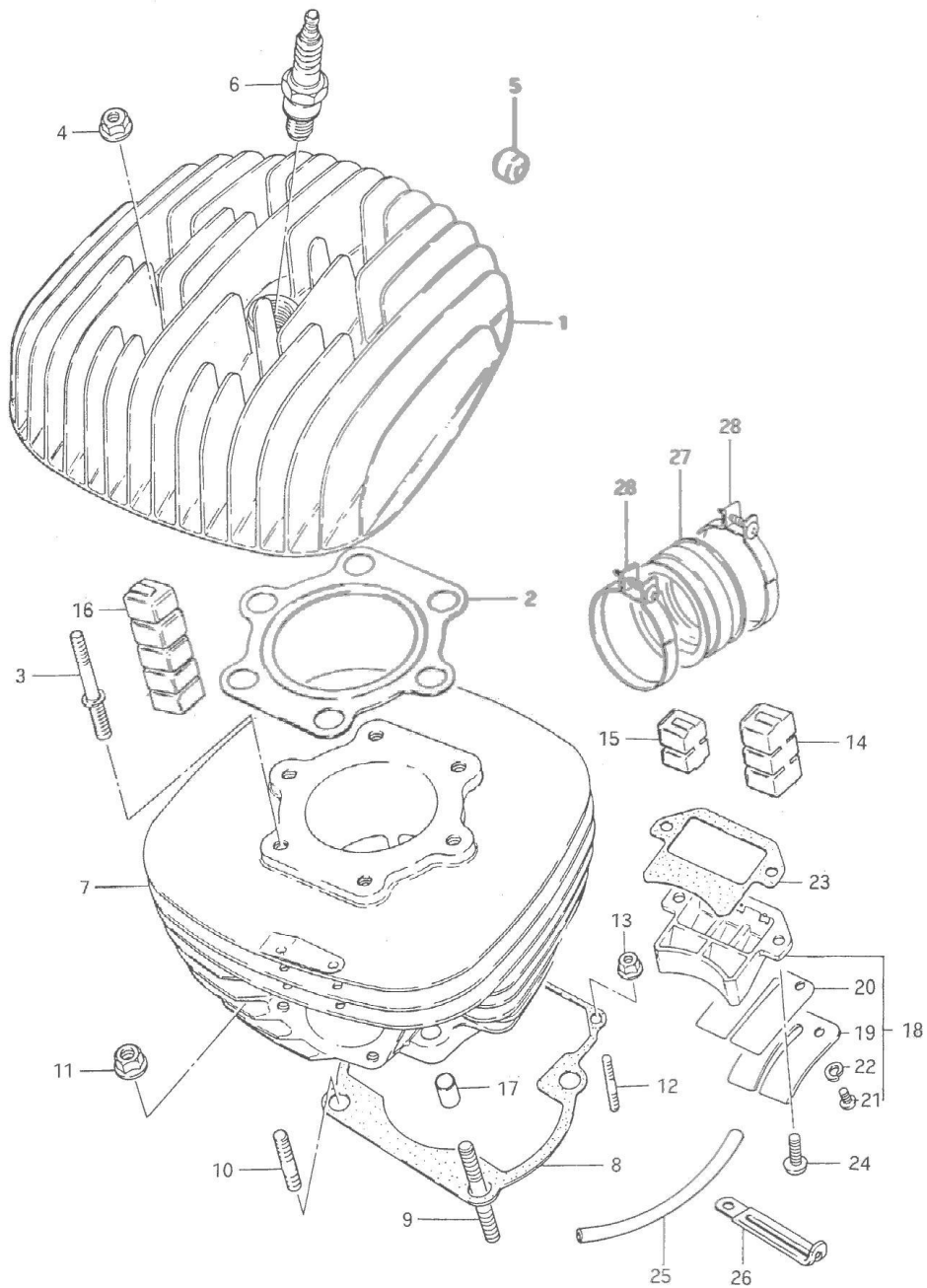


FIG.1 (B- 2) CYLINDER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11111-40301	CYLINDER HEAD	1	
2-1	11141-40303	GASKET (T:1.0)	1	
2-2	11141-40722	GASKET (T:0.5)	1	E2,E4,E6,E21,E24
3	09108-08018	STUD BOLT	6	
4	08316-16088	NUT	6	
5	11252-38001	RUBBER PAD	17	
6-1	09482-00210	SPARK PLUG	1	NGK,B10EGV
6-2	09482-00214	SPARK PLUG	1	CHAMPION,N-59G
6-3	09482-00181	SPARK PLUG	1	NGK,BR10EV E2,E4,E6,E21
7	11210-40601	CYLINDER	1	
8	11241-40301	GASKET	1	
9	01421-10408	STUD BOLT	2	
10	01421-10258	STUD BOLT	2	
11	08316-16108	NUT	4	
12	01421-06258	STUD BOLT	2	
13	08316-16068	NUT	2	
14	11251-30510	RUBBER PAD (N3)	1	
15	11251-30520	RUBBER PAD (N2)	1	
16	11251-30530	RUBBER PAD (N5)	1	
17	09206-13001	PIN	2	
18	13150-40400	REED VALVE ASSY	1	
19	13152-40400	.STOPPER	1	
20	13153-40400	.REED VALVE	1	
21	02112-03088	.SCREW	3	
22	08321-21038	.LOCK WASHER	3	
23	13156-40400	GASKET	1	
24	02112-06168	SCREW	2	
25	09343-04046	HOSE, breather (440-330)	1	
26	09404-06412	CLAMP	1	
27-1	13111-40401	PIPE, intake	1	
27-2	13111-40410	PIPE, intake	1	E4
28	09402-56306	CLAMP	2	

* ENGINE GASKET SET : SEE FIG.53 (i-8).

FIG.2

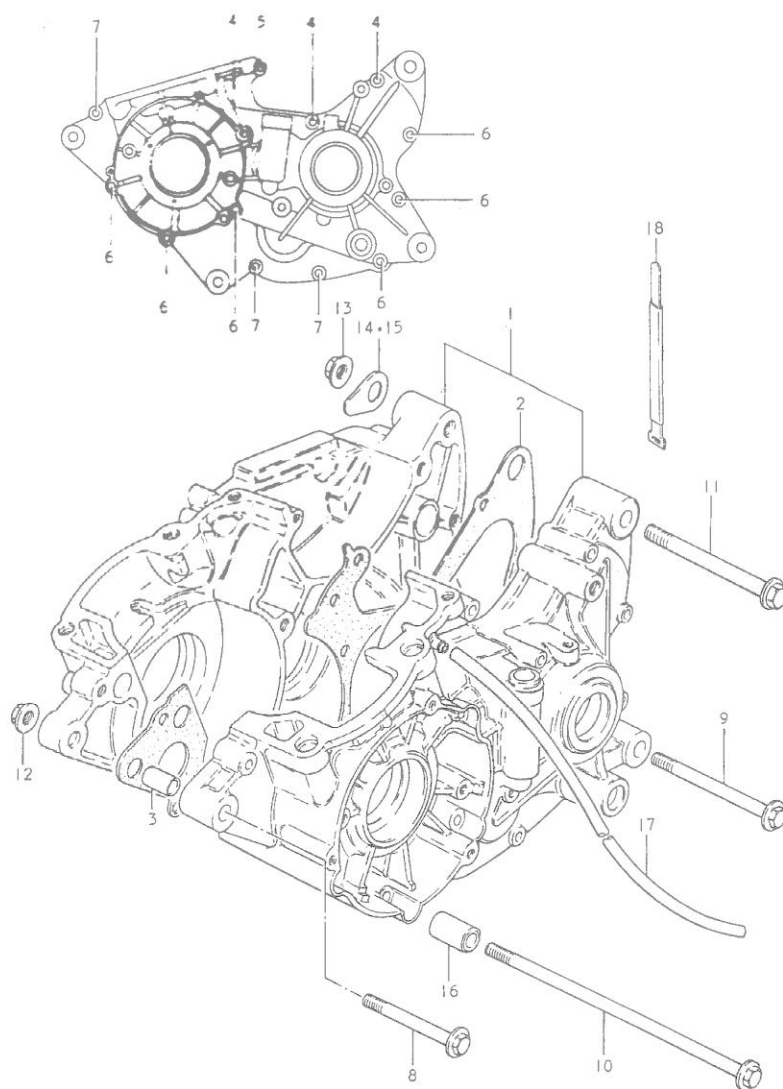


FIG.2 (B- 3) CRANKCASE

QTY	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11300-40870	CRANKCASE SET	1	
1	11481-40300	.GASKET	1	
2	09206-13001	.PIN	2	
3	02112-06658	.SCREW (6x65)	3	
1	02112-06557	.SCREW (6x55)	1	
6	02112-06508	.SCREW (6x50)	6	
3	02112-06358	.SCREW (6x35)	3	
1	09103-08037	BOLT (8x67)	1	
1	09103-08051	BOLT (8x100)	1	
1	09103-08064	BOLT (8x200)	1	
1	09103-10016	BOLT (10x100)	1	
3	08319-31088	NUT	3	
1	08319-31108	NUT	1	
0-2	09169-10011	WASHER	0-2	
0-2	09169-10012	WASHER	0-2	
2	09180-08080	SPACER	2	
1	09343-05151	HOSE, oil breather	1	L:730+600
1	09407-11301	CLAMP	1	

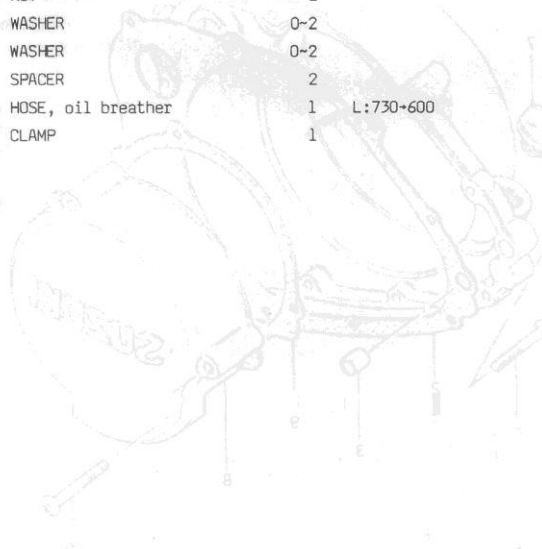


FIG.3

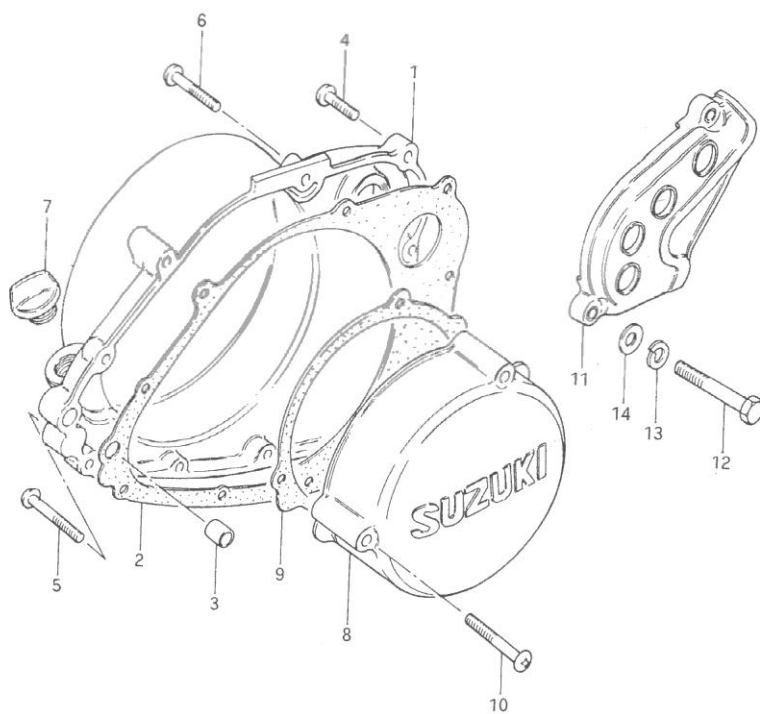
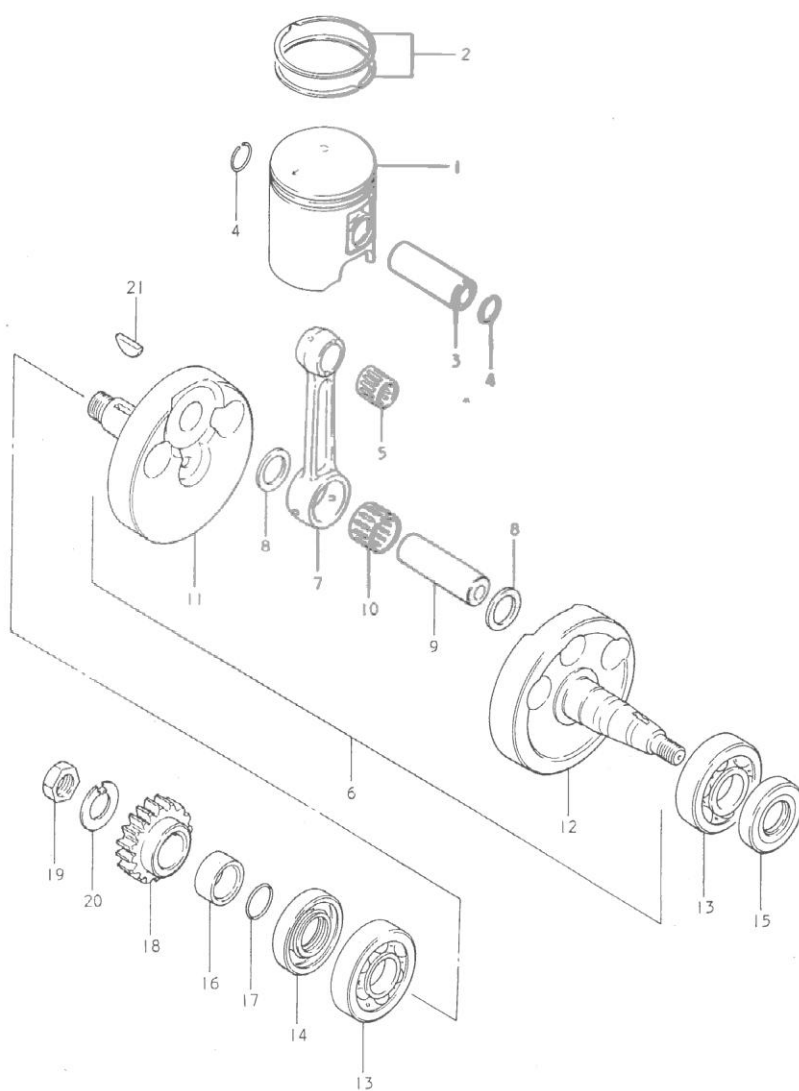


FIG.3 (B- 4) CRANKCASE COVER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11341-40300	COVER, clutch	1	
2	11482-40300	GASKET	1	
3	09206-13001	PIN	2	
4	02112-06258	SCREW (6x25)	8	
5	02112-06458	SCREW (6x45)	1	
6	02112-06308	SCREW (6x30)	1	
7	09259-20003	PLUG, oil filler	1	
8	11351-40900	COVER, magneto	1	
9	11483-40910	GASKET	1	
10	02112-06508	SCREW (6x50)	3	
11	11360-14200	COVER, engine sprocket	1	
12	01107-08558	BOLT (8x55)	2	
13	08321-21068	LOCK WASHER	2	
14	08322-11068	WASHER	2	

FIG.4

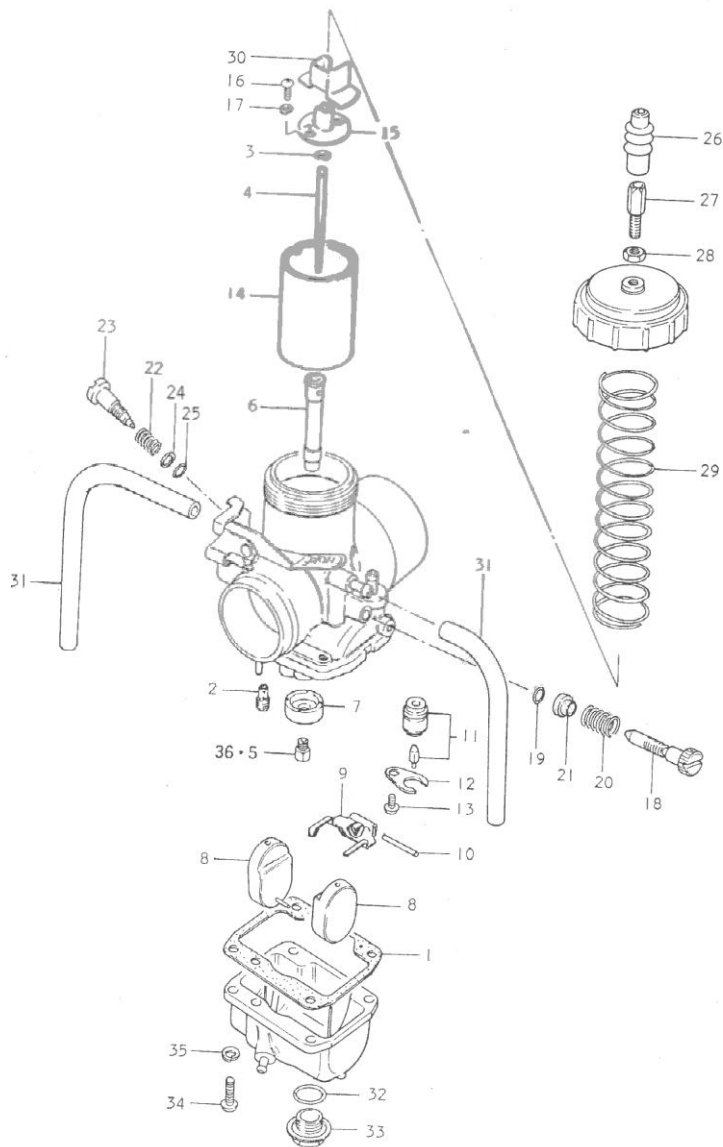


PE250Z E1

FIG.4 (B- 5) CRANKSHAFT

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	12110-40601	PISTON (STD)	1	
1-2	12110-40601-025	PISTON (OS:0.25)	1	OPT
1-3	12110-40601-050	PISTON (OS:0.50)	1	OPT
2-1	12140-41600	RING SET, piston (STD)	1	
2-2	12140-41600-025	RING SET, piston (OS:0.25)	1	OPT
2-3	12140-41600-050	RING SET, piston (OS:0.50)	1	OPT
3	12151-92201	PIN, piston	1	
4	09381-18002	CIRCLIP	2	
5	09263-18011	BEARING	1	
6	12200-40600	CRANKSHAFT ASSY	1	
7	12161-40300	ROD, connecting	1	
8	09160-24015	WASHER	2	
9	12211-41101	PIN, crank	1	
10	09263-24011	BEARING	1	
11	12221-40600	CRANKSHAFT, RH	1	
12	12261-40600	CRANKSHAFT, LH	1	
13	09262-25047	BEARING	2	
14	09289-32002	OIL SEAL, RH	1	
15	09283-24001	OIL SEAL, LH	1	
16	09180-20074	SPACER	1	
17	09280-20004	O RING	1	
18	21111-40302	GEAR, primary drive (NT:22)	1	
19	09140-14017	NUT	1	
20	09166-14010	WASHER	1	
21	08341-31059	KEY	1	

FIG.5

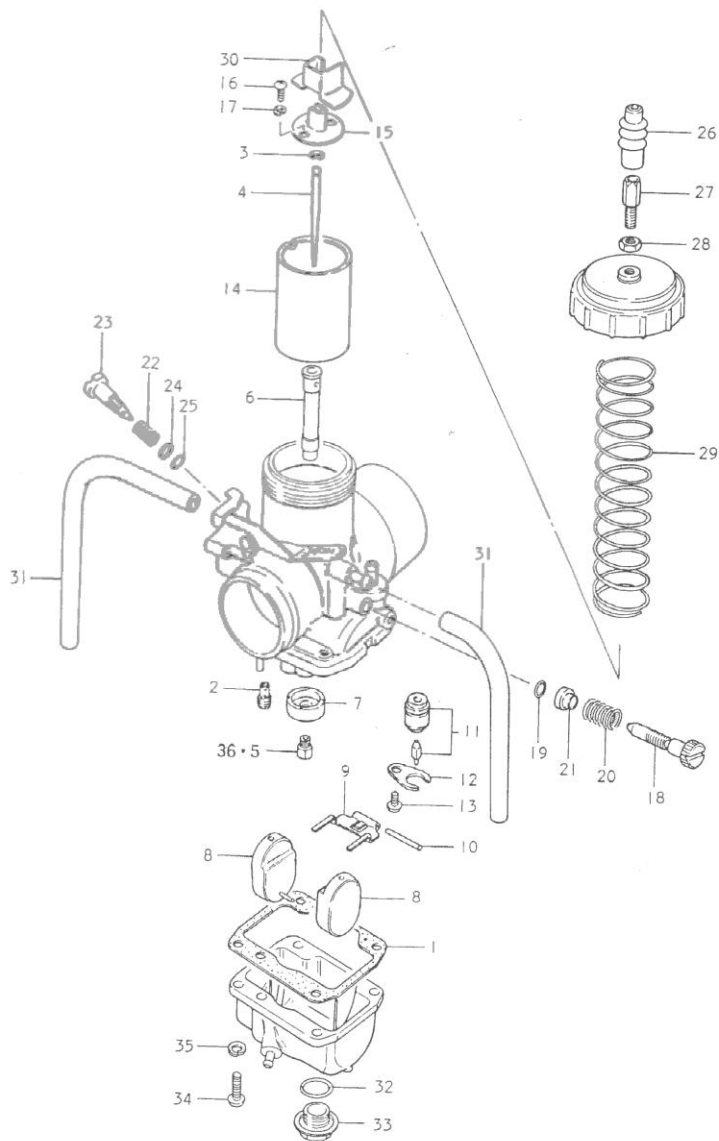


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FIG.5 (B- 6) CARBURETOR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	13200-40621	CARBURETOR ASSY	1	
1	13251-40230	.GASKET	1	
2	09492-35006	.JET, pilot (37.5)	1	
3	13394-10010	.CLIP, needle	1	
4	13383-40600	.NEEDLE, jet (6DH20-2)	1	
5	09491-52001	.JET, main (260)	1	
6	09494-00285	.JET, needle (Q-0)	1	
7	13331-40600	.RING	1	
8	13252-16600	.FLOAT	1	
9	13253-40200	.ARM	1	
10	13254-01010	.PIN	1	
11	13370-40600	.VALVE, needle	1	
12	13373-39110	.PLATE	1	
13	02111-04067	.SCREW	1	
14	13551-40600	.VALVE, throttle	1	
15	13581-40200	.HOLDER	1	
16	02112-03088	.SCREW	2	
17	08321-21038	.LOCK WASHER	2	
18	13267-41640	.SCREW, throttle stop	1	
19	13278-02340	.O RING	1	
20	13268-31011	.SPRING	1	
21	13291-34010	.COVER	1	
22	13271-96110	.SPRING	1	
23	13269-41640	.SCREW, pilot air	1	
24	13291-41640	.WASHER	1	
25	13278-45010	.O RING	1	
26	13681-41510	.BOOT	1	
27	13577-41612	.ADJUSTER, cable	1	
28	13661-16600	.NUT	1	
29	13573-41610	.SPRING	1	
30	13629-40200	.COVER	1	
31	13683-32410	.HOSE, air vent	2	
32	09280-20003	.O RING	1	
33	13247-40600	.PLUG, drain	1	

FIG. 5



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FIG.5 (B- 7) CARBURETOR

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
34	02112-05168	.SCREW	4	
35	08321-21058	.LOCK WASHER	4	
36-1	09491-48001	JET, main (240)	1	OPT
36-2	09491-50003	JET, main (250)	1	OPT
36-3	09491-54001	JET, main (270)	1	OPT
36-4	09491-56001	JET, main (280)	1	OPT
36-5	09491-58001	JET, main (290)	1	OPT

FIG.6

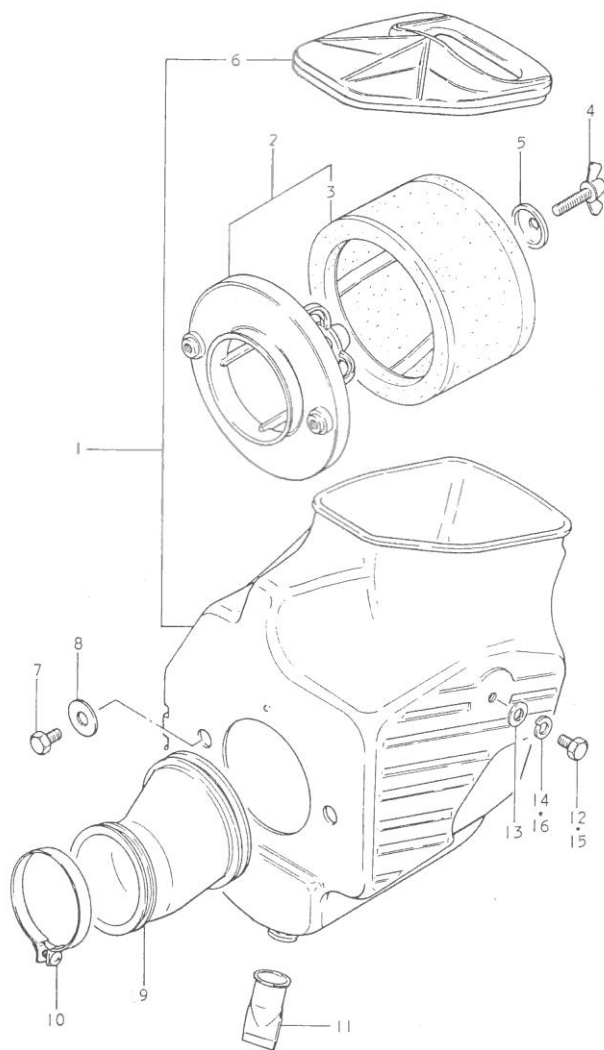
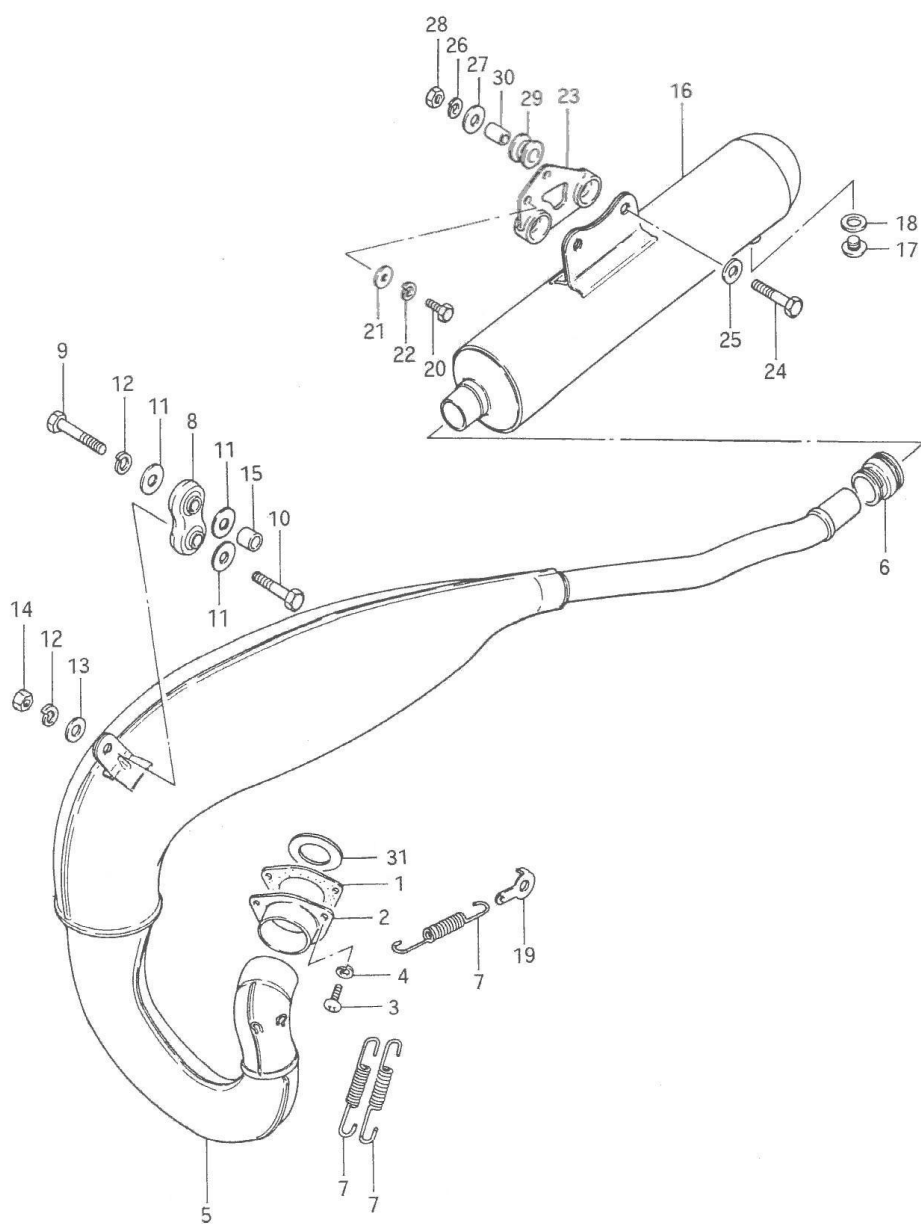


FIG.6 (B- 8) AIR CLEANER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13700-40620	CLEANER ASSY, air	1	
2	13780-40600	.FILTER ASSY	1	
3	13781-40600	.FILTER	1	
4	13911-40410	.WING BOLT	1	
5	13792-40400	.WASHER	1	
6	13741-40610	.CAP	1	
7	01107-06128	.BOLT	2	
8	13912-40410	.WASHER	2	
9	13881-40410	.HOSE, air outlet	1	
10	09402-68306	.CLAMP	1	
11	13873-20300	.HOSE, drain	1	
12	01107-06128	BOLT	2	RH
13	08322-21068	WASHER	2	RH
14	08321-21068	LOCK WASHER	2	RH
15	09128-06011	SCREW (6x12)	1	LH
16	08321-21068	LOCK WASHER	1	LH
17	08321-21068	LOCK WASHER	1	
18	08321-21068	LOCK WASHER	1	
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96	08321-21068	LOCK WASHER	1	
97	08321-21068	LOCK WASHER	1	
98	08321-21068	LOCK WASHER	1	
99	08321-21068	LOCK WASHER	1	
100	08321-21068	LOCK WASHER	1	

FIG.7



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FIG.7 (B- 9) MUFFLER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	14181-16300	GASKET, exhaust pipe	1	
2-1	14170-16301	FRANGE, exhaust pipe	1	
2-2	14170-40600	FRANGE, exhaust pipe	1	E4
3	02112-06208	SCREW	3	
4	08321-21068	LOCK WASHER	3	
5	14310-40620	MUFFLER, 1st	1	
6	14771-30901	CONNECTOR	1	
7	09443-11002	SPRING	3	
8	14770-40000	DAMPER, muffler	1	
9	01107-08458	BOLT	1	
10	01107-08358	BOLT	1	
11	09160-08035	WASHER	3	
12	08321-21088	LOCK WASHER	2	
13	08322-11088	WASHER	1	
14	08310-12088	NUT	1	
15	09180-08033	SPACER	1	
16-1	14303-40601	MUFFLER ASSY, 2nd	1	
16-2	14303-40611	MUFFLER ASSY, 2nd	1	E2,E4,E6,E21,E24
17	09247-12103	.PLUG, drain	1	
18	09168-12003	.GASKET	1	
19	14411-40300	HOOK	1	
20	01107-08168	BOLT	2	
21	08322-11088	WASHER	2	
22	08321-21088	LOCK WASHER	2	
23	14770-40510	DAMPER	1	
24	01107-08358	BOLT	2	
25	08322-11088	WASHER	2	
26	08321-21088	LOCK WASHER	2	
27	09160-08002	WASHER	2	
28	08310-12088	NUT	2	
29	09320-12026	CUSHION	2	
30	09180-08032	SPACER	2	
31	14159-41500	PLATE, exhaust pipe	1	E2,E6,E21,E24

FIG. 8

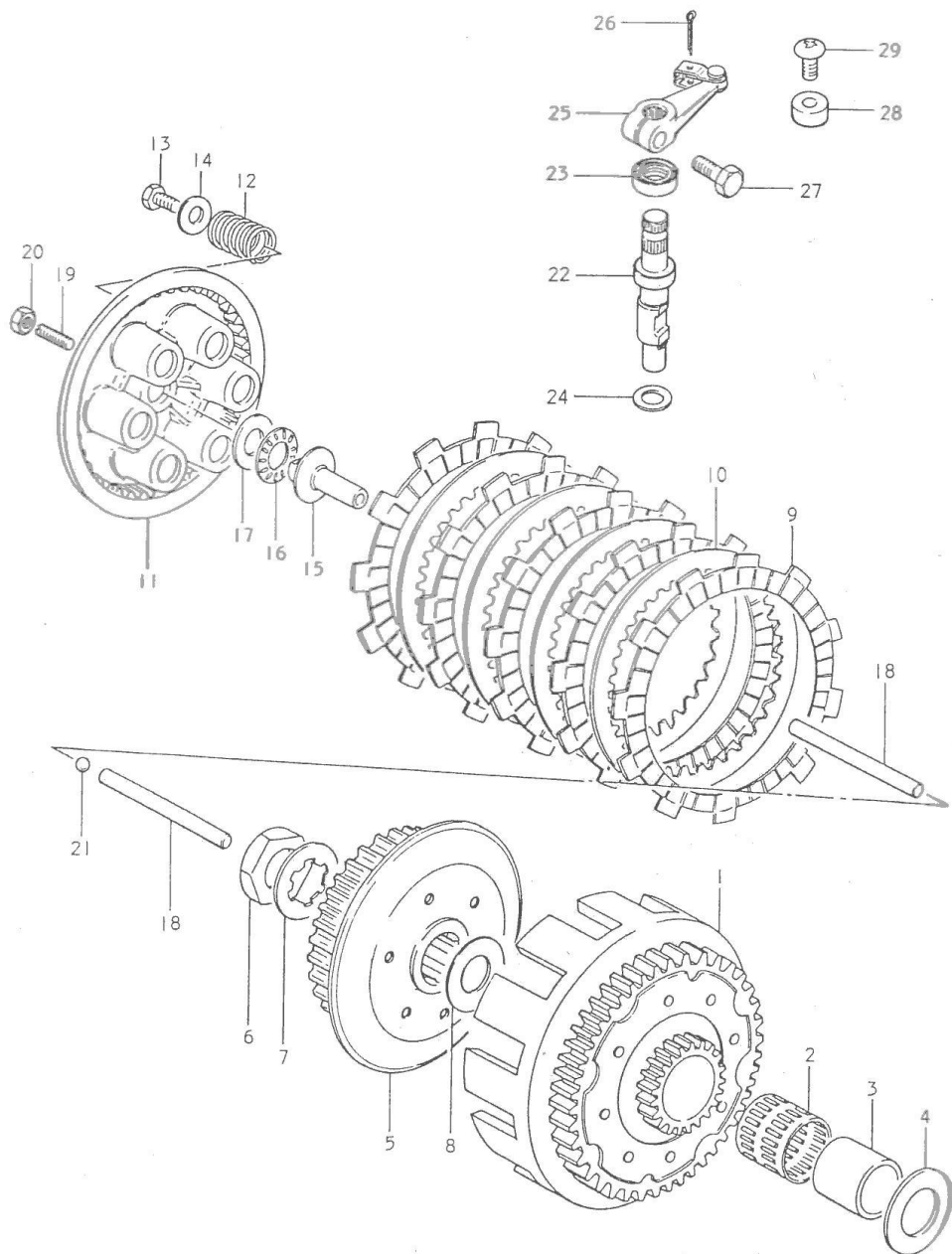
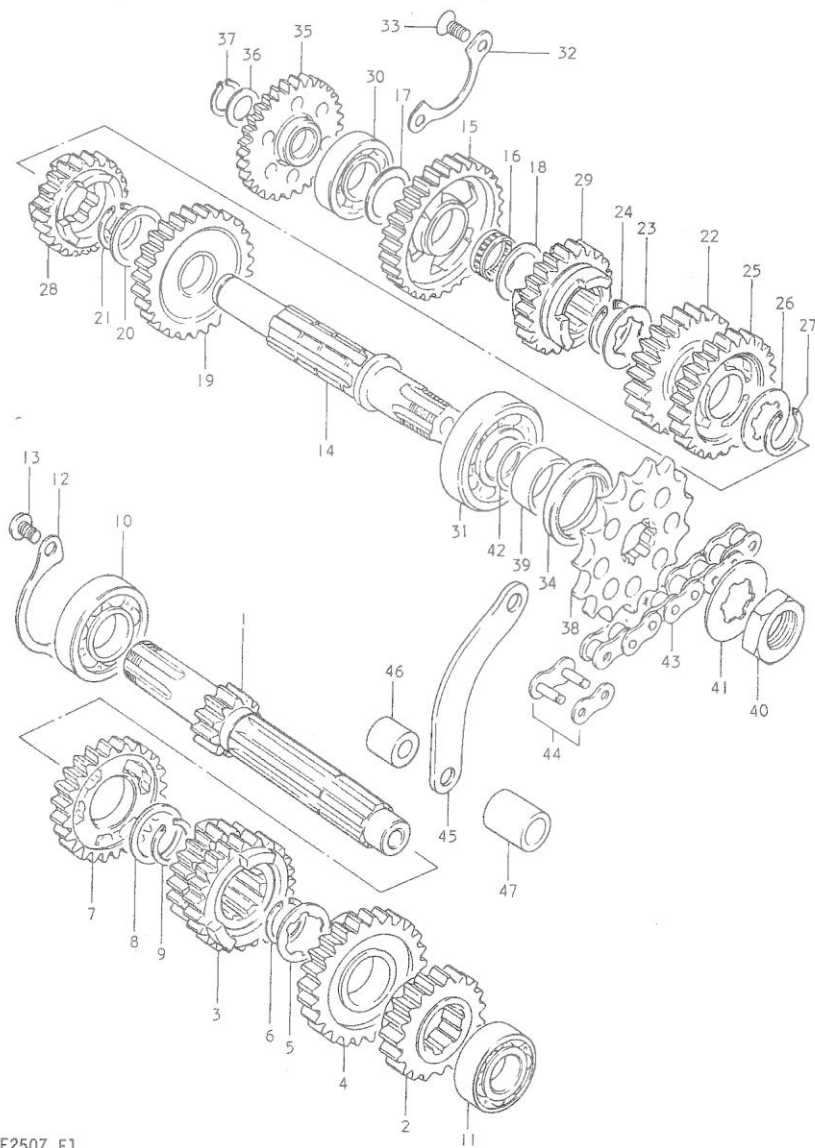


FIG.8 (C- 2) CLUTCH

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	21200-40301	GEAR, primary driven	1	NT:60/18
2	09263-25004	BEARING	1	
3	09180-20025	SPACER	1	
4	09160-20028	WASHER	1	
5	21411-40301	HUB, sleeve	1	
6	09140-20002	NUT	1	
7	09167-20006	WASHER	1	
8	09160-20028	WASHER	1	
9	21441-40402	PLATE, drive	5	
10-1	21451-31000	PLATE, driven (IRON)	4	
10-2	21451-40001	PLATE, driven (ALUMINIUM)	4	OPT
11	21462-16501	PLATE, pressure	1	
12	09440-19013	SPRING	6	
13	01107-06168	BOLT	6	
14	09160-06020	WASHER	6	
15	23121-40301	PIECE, push	1	
16	09263-15003	BEARING	1	
17	09160-15015	WASHER	1	
18	23111-28000	ROD, push	1	
19	09134-06001	SCREW, release	1	
20	08310-22068	NUT	1	
21	06111-08003	BALL	1	
22	23122-40902	CAM SHAFT, release	1	
23	09285-12002	OIL SEAL	1	
24	09160-14003	WASHER	1	
25	23270-40300	ARM	1	
26	04111-20208	COTTER PIN	1	
27	01107-06208	BOLT	1	
28	23281-40300	STOPPER, arm	1	
29	02152-06168	SCREW	1	

FIG. 9

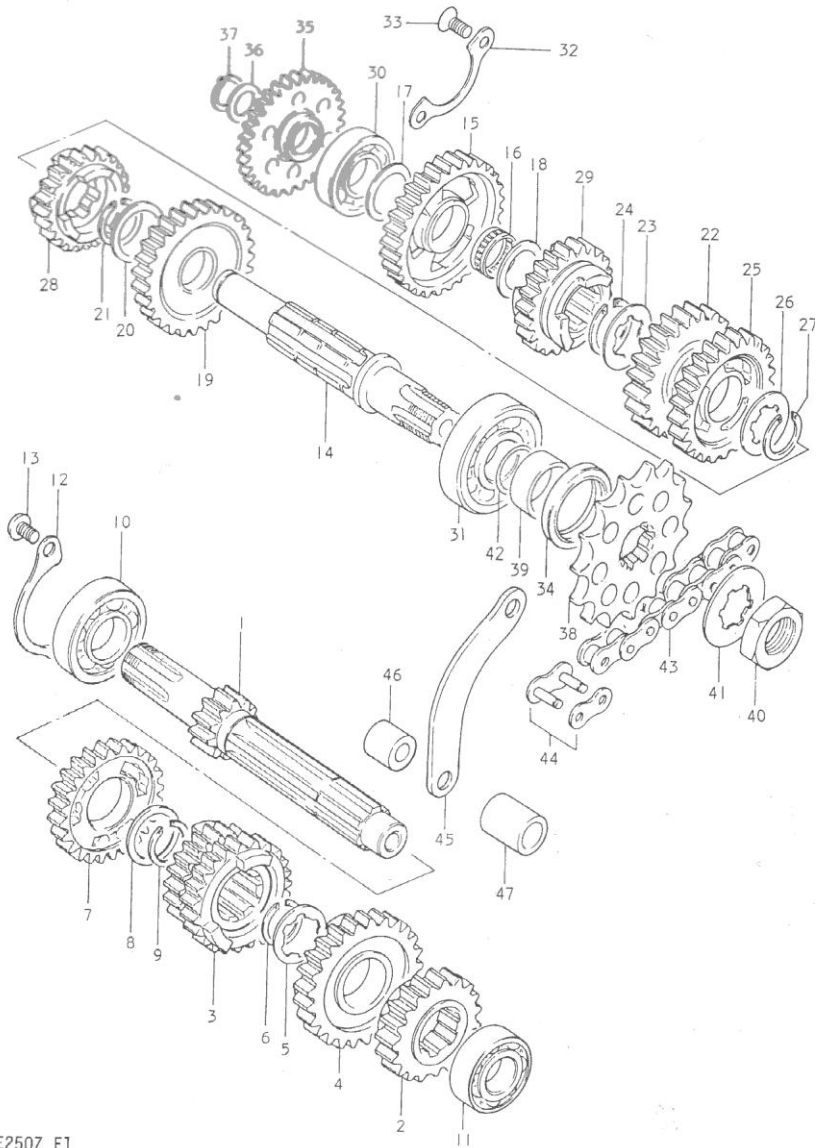


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FIG.9 (C- 3) TRANSMISSION

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	24121-40600	COUNTERSHAFT (NT:11)	1	
2	24221-41102	GEAR, 2nd drive (NT:16)	1	
3	24231-40600	GEAR, 3/4 drive (NT:17/21)	1	
4	24251-40600	GEAR, 5th drive (NT:21)	1	
5	09167-22011	WASHER	1	
6	09380-22006	CIRCLIP	1	
7	24261-40601	GEAR, 6th drive (NT:25)	1	
8	09181-22002	WASHER	1	
9	09380-22006	CIRCLIP	1	
10	09262-20009	BEARING, RH	1	
11	09262-17008	BEARING, LH	1	
12	24741-40300	HOLDER, bearing	1	
13	02112-06128	SCREW	2	
14	24131-40600	DRIVESHAFT	1	
15	24311-40600	GEAR, 1st driven (NT:29)	1	
16	09263-17004	BEARING	1	
17	08211-17281	WASHER, RH	1	
18	08211-17261	WASHER, LH	1	
19	24320-41101	GEAR, 2nd driven (NT:28)	1	
20	09181-22002	WASHER	1	
21	09380-22006	CIRCLIP	1	
22	24331-40600	GEAR, 3rd driven (NT:23)	1	
23	09167-22011	WASHER	1	
24	09380-22006	CIRCLIP	1	
25	24341-40600	GEAR, 4th driven (NT:23)	1	
26	09167-22011	WASHER	1	
27	09380-22006	CIRCLIP	1	
28	24351-40600	GEAR, 5th driven (NT:19)	1	
29	24361-40601	GEAR, 6th driven (NT:19)	1	
30	09262-17008	BEARING, RH	1	
31	09262-22014	BEARING, LH	1	
32	24751-40300	HOLDER, bearing	1	
33	02122-06128	SCREW	2	
34	09283-32003	OIL SEAL	1	

FIG. 9



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FIG.9 (C- 4) TRANSMISSION

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	26260-41101	GEAR, kick starter (NT:26)	1	
36	09380-17001	CIRCLIP	1	
37	08211-17241	WASHER	1	
38-1	27511-41110	SPROCKET (NT:13)	1	
38-2	27511-41100	SPROCKET (NT:12)	1	OPT
38-3	27511-41120	SPROCKET (NT:14)	1	OPT
38-4	27511-41130	SPROCKET (NT:15)	1	OPT
39	09180-22007	SPACER	1	
40	09140-22006	NUT	1	
41	09167-22005	LOCK WASHER	1	
42	09280-22003	O RING	1	
43-1	27600-40640	CHAIN, drive (110L)	1	
43-2	27600-40940	CHAIN, drive (108L)	1	OPT
44	27620-40940	.JOINT	1	
45-1	27641-40300	PLATE, chain guide (for 13T)	1	
45-2	27641-40400	PLATE, chain guide (for 14T)	1	OPT
46	09180-08078	SPACER	2	
47	09320-13004	CUSHION	1	

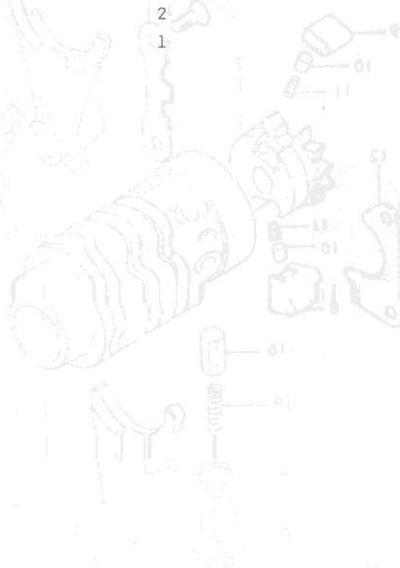
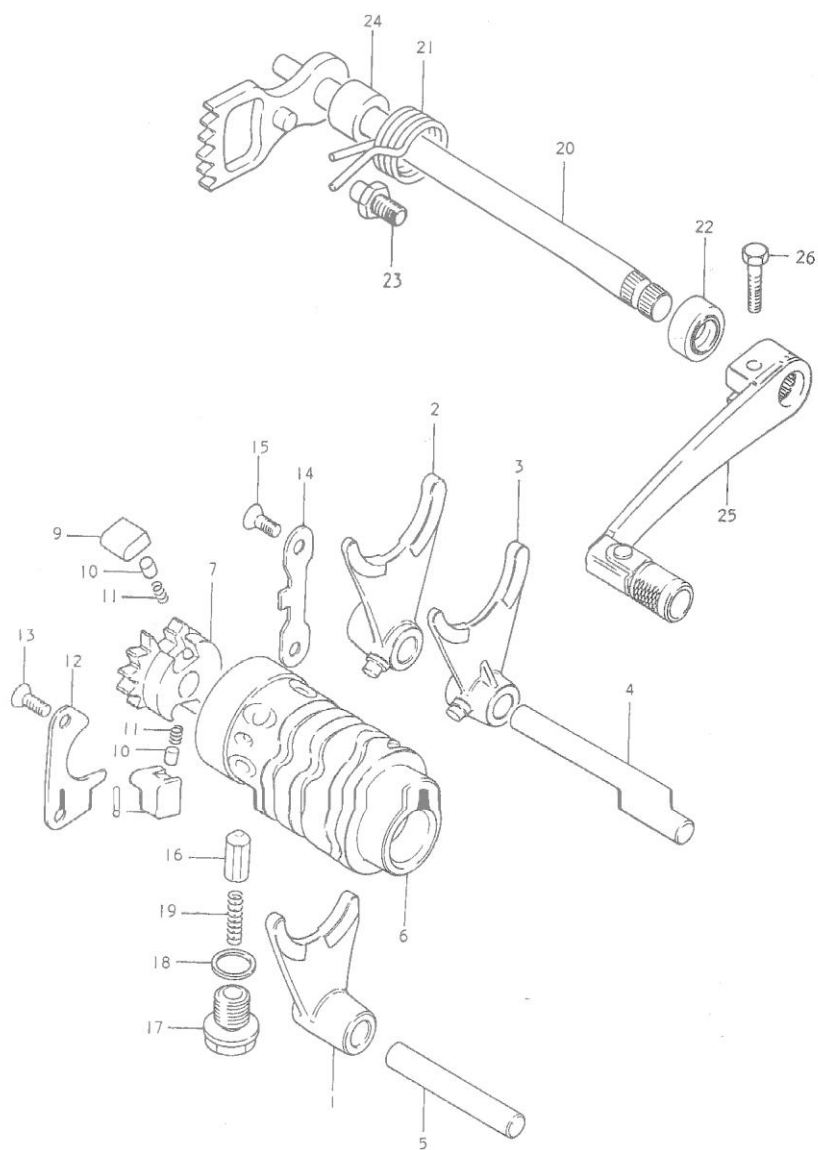


FIG. 10

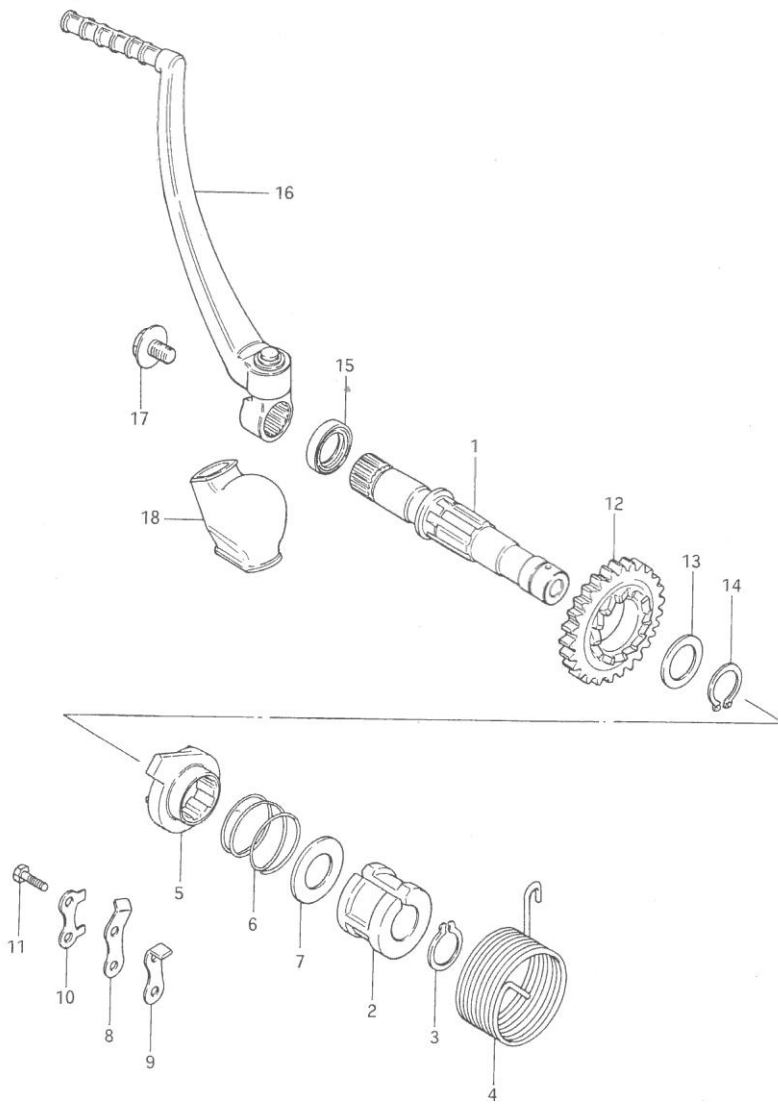


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FIG.10 (C- 5) GEAR SHIFTING

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	25211-40600	FORK, gear shifting No.1	1	
2	25221-40600	FORK, gear shifting No.2	1	
3	25231-40600	FORK, gear shifting No.3	1	
4	25411-40900	SHAFT, No.1	1	
5	25411-16400	SHAFT, No.2	1	
6	25310-40600	CAM	1	
7	25322-11000	GEAR, cam driven	1	
8	25323-11000	PAWL, No.1	1	
9	25324-11000	PAWL, No.2	1	
10	09261-05003	PIN	2	
11	09440-04003	SPRING	2	
12	25331-16500	LIFTER, pawl	1	
13	02122-06128	SCREW	2	
14	25341-40400	GUIDE, cam	1	
15	02122-06128	SCREW	2	
16	25351-11000	STOPPER, cam	1	
17	25352-11000	HOUSING, cam stopper	1	
18	09168-14004	GASKET	1	
19	09440-05007	SPRING	1	
20	25510-40900	SHAFT, gear shifting	1	
21	09444-26013	SPRING	1	
22	09285-12002	OIL SEAL	1	
23	25671-01000	STOPPER, arm	1	
24	09180-12068	SPACER	1	
25	25600-40303	LEVER, gear shifting	1	
26	09100-06091	BOLT	1	

FIG. 11

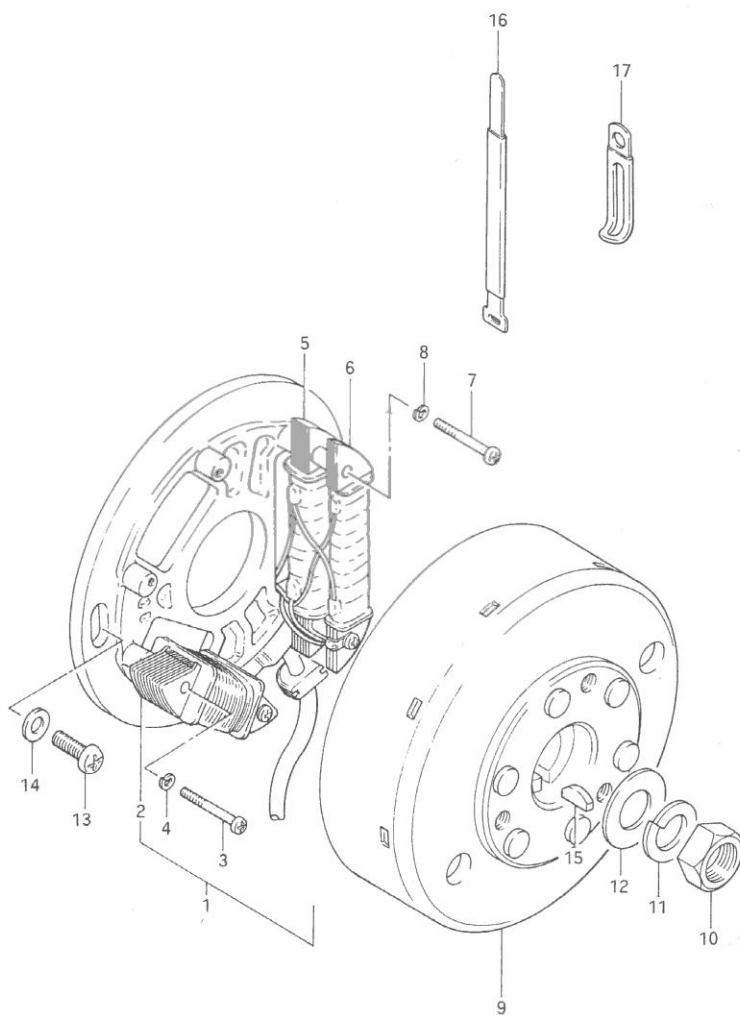


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FIG.11 (C- 6) KICK STARTER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	26211-40300	SHAFT, kick starter	1	
2	26221-41100	GUIDE, spring	1	
3	09380-17001	CIRCLIP	1	
4	09448-45008	SPRING	1	
5	26231-30002	STARTER, kick	1	
6	09440-32002	SPRING	1	
7	08211-17342	PLATE	1	
8	26232-40200	GUIDE, kick starter	1	
9	26233-40200	STOPPER, kick starter	1	
10	09169-06003	WASHER	1	
11	01107-06128	BOLT	2	
12	26240-41103	GEAR, drive (NT:27)	1	
13	08211-22281	WASHER	1	
14	09380-22006	CIRCLIP	1	
15	09283-20031	OIL SEAL	1	
16	26300-40400	LEVER, kick starter	1	
17	09103-08069	BOLT	1	
18	26341-41101	COVER	1	

FIG. 12



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FIG.12 (D- 2) MAGNETO

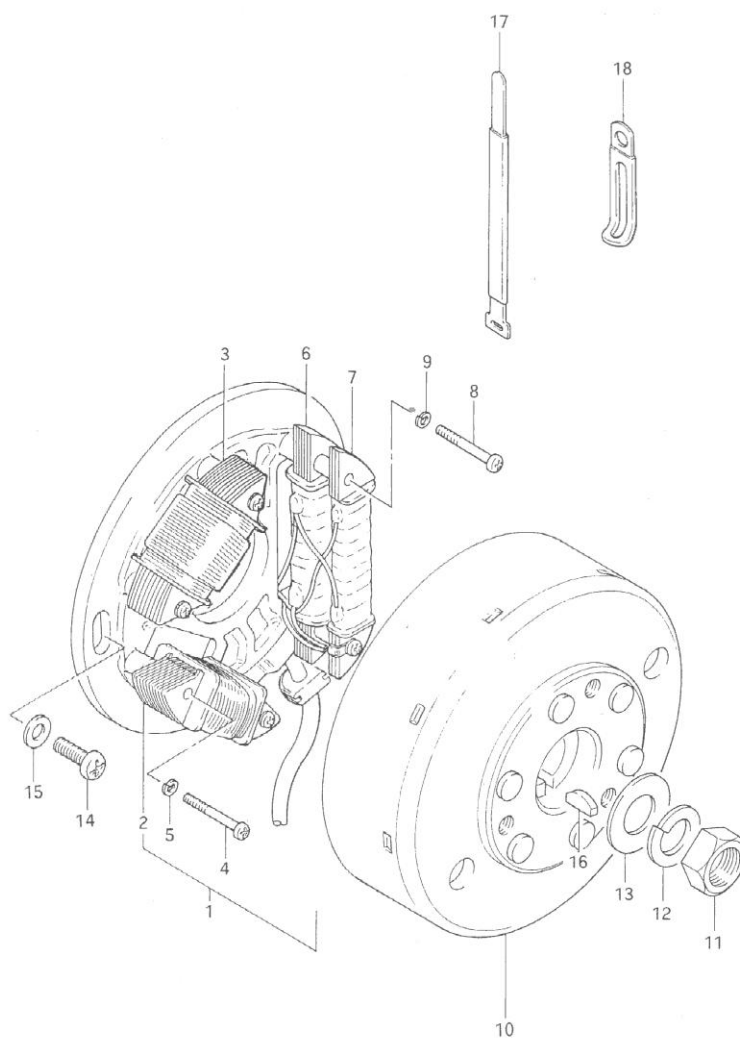
REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	32101-40620	STATOR ASSY	1	
2	32120-40620	.COIL, lighting	1	
3	02112-04308	.SCREW	2	
4	08321-21048	.LOCK WASHER	2	
5	32140-40620	.COIL, primary	1	
6	32150-40620	.COIL, pulser	1	
7	02112-04358	.SCREW	2	
8	08321-21048	.LOCK WASHER	2	
9	32102-40620	ROTOR	1	
10	09140-10003	NUT	1	
11	08321-21108	LOCK WASHER	1	
12	08322-21108	WASHER	1	
13	02112-06168	SCREW	2	
14	08322-21068	WASHER	2	
15	08341-31049	KEY	1	
16	09407-11301	CLAMP	2	
17	09404-06412	CLAMP	1	

FIG.13 (D-3) : E2,E6,E24

FIG.14 (D-4) : E4

FIG.15 (D-5) : E21

FIG. 13



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FIG.13 (D- 3) MAGNETO (E2,E6,E24)

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	32101-40630	.STATOR ASSY	1	
2	32120-40630	.COIL, lighting (A)	1	
3	32125-40630	.COIL, lighting (B)	1	
4	02112-04308	.SCREW	4	
5	08321-21048	.LOCK WASHER	4	
6	32140-40620	.COIL, primary	1	
7	32150-40620	.COIL, pulser	1	
8	02112-04358	.SCREW	2	
9	08321-21048	.LOCK WASHER	2	
10	32102-40630	ROTOR	1	
11	09140-10003	NUT	1	
12	08321-21108	LOCK WASHER	1	
13	08322-21108	WASHER	1	
14	02112-06168	SCREW	2	
15	08322-21068	WASHER	2	
16	08341-31049	KEY	1	
17	09407-11301	CLAMP	2	
18	09404-06412	CLAMP	1	

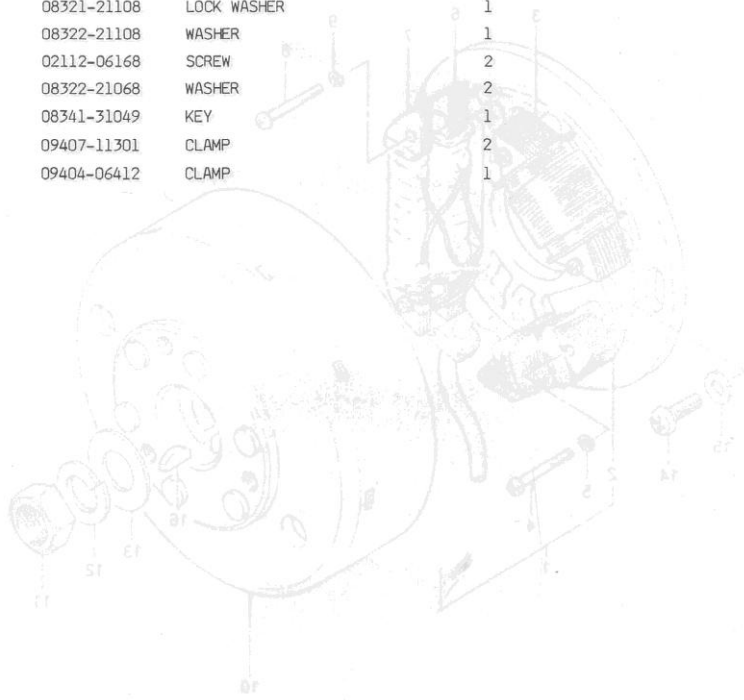
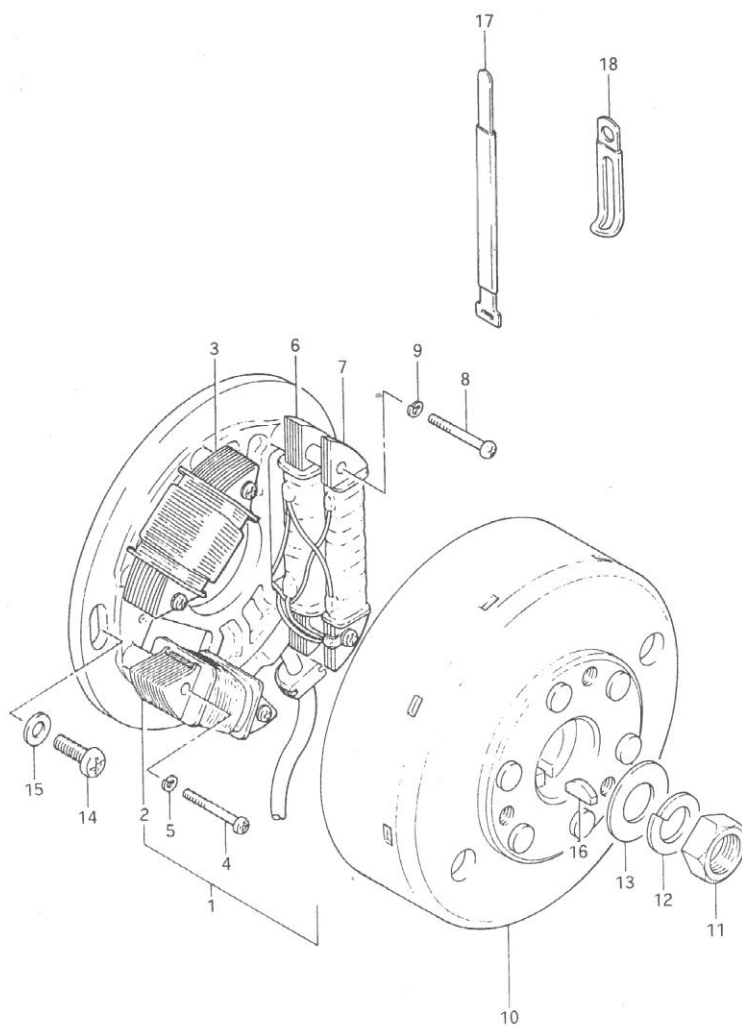


FIG. 14



PE250Z E1

FIG.14 (D- 4) MAGNETO (E4)

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	32101-40640	STATOR ASSY	1	
2	32120-40640	.COIL, lighting (A)	1	
3	32125-40630	.COIL, lighting (B)	1	
4	02112-04308	.SCREW	4	
5	08321-21048	.WASHER	4	
6	32140-40620	.COIL, primary	1	
7	32150-40620	.COIL, pulser	1	
8	02112-04358	.SCREW	2	
9	08321-21048	.LOCK WASHER	2	
10	32102-40640	ROTOR	1	
11	09140-10003	NUT	1	
12	08321-21108	LOCK WASHER	1	
13	08322-21108	WASHER	1	
14	02112-06168	SCREW	2	
15	08322-21068	WASHER	2	
16	08341-31049	KEY	1	
17	09407-11301	CLAMP	2	
18	09404-06412	CLAMP	1	

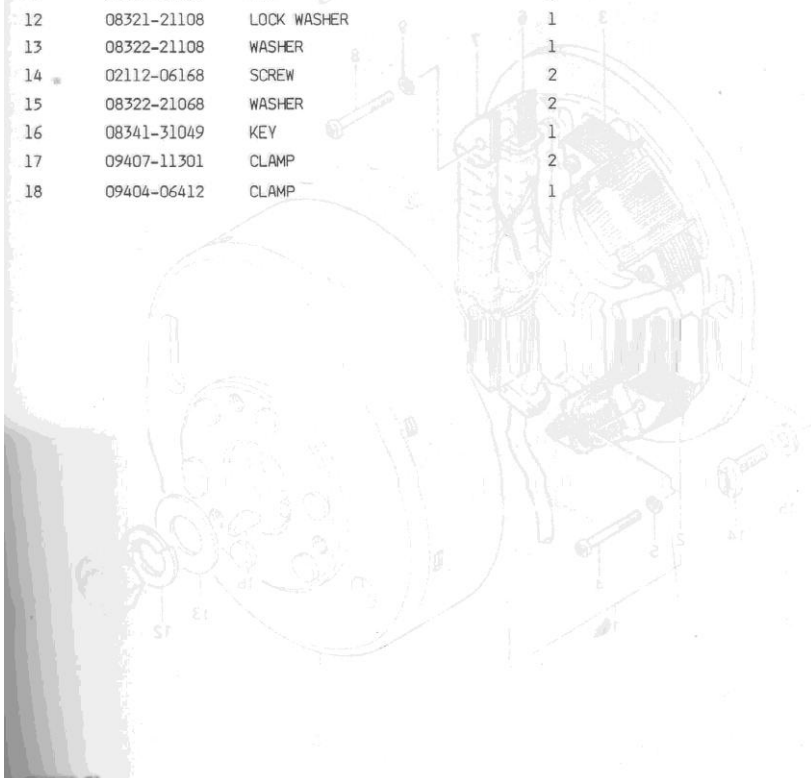
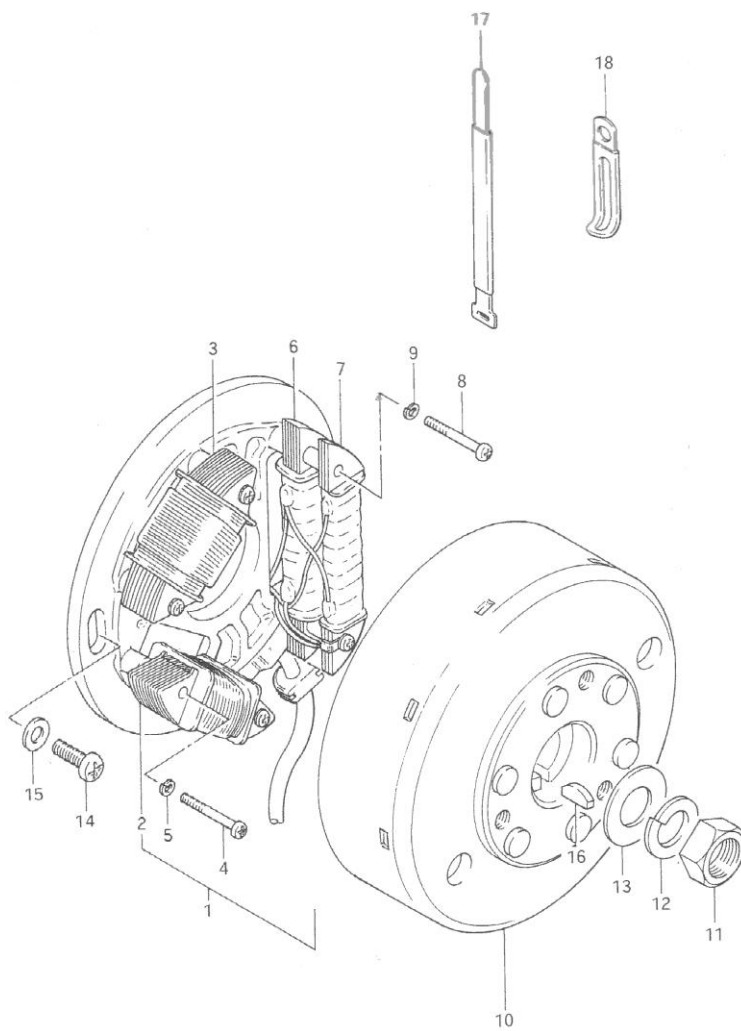


FIG. 15



PE250Z E1

FIG. 15 (D- 5) MAGNETO (E21)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	32101-40650	STATOR ASSY	1	
2	32120-40650	.COIL, lighting (A)	1	
3	32125-40630	.COIL, lighting (B)	1	
4	02112-04308	.SCREW	4	
5	08321-21048	.LOCK WASHER	4	
6	32140-40620	.COIL, primary	1	
7	32150-40620	.COIL, pulser	1	
8	02112-04358	.SCREW	2	
9	08321-21048	.LOCK WASHER	2	
10	32102-40650	ROTOR	1	
11	09140-10003	NUT	1	
12	08321-21108	LOCK WASHER	1	
13	08322-21108	WASHER	1	
14	02112-06168	.SCREW	2	
15	08322-21068	WASHER	2	
16	08341-31049	KEY	1	
17	09407-11301	CLAMP	2	
18	09404-06412	CLAMP	1	

FIG. 16

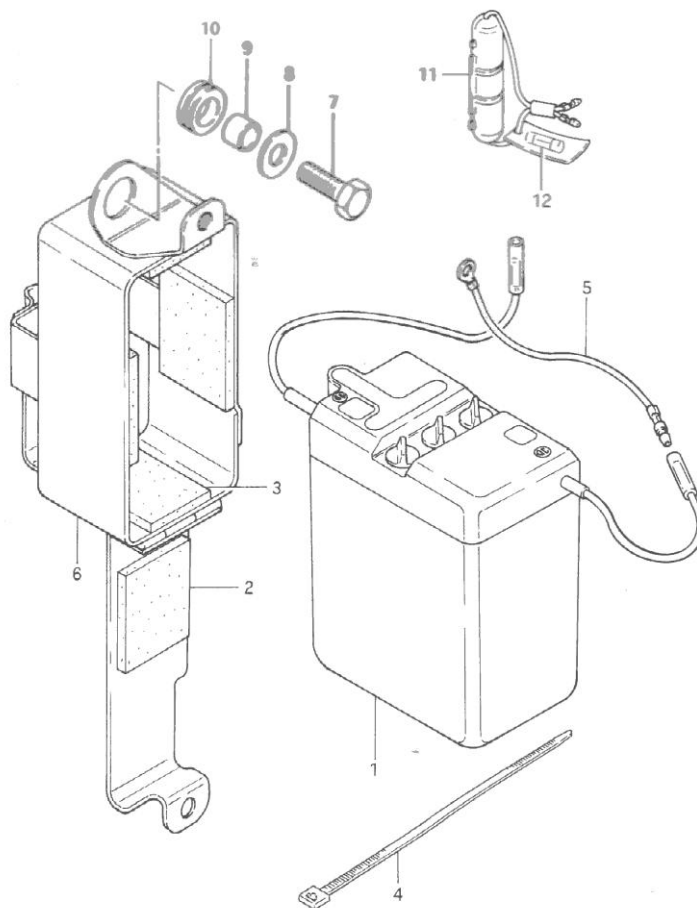


FIG.16 (D- 6) BATTERY (E6,E21,E24)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	33610-04021	BATTERY (6V,2Ah)	1	from 33610-04011
2	33652-36100	PROTECTOR (A)	2	
3	33652-36200	PROTECTOR (B)	4	
4	09407-20401	CLAMP	2	
5	36862-27690	LEAD WIRE, battery (-)	1	
6	41540-40600	HOLDER, battery	1	
7	01107-06208	BOLT	2	
8	09160-06027	WASHER	2	
9	09320-08007	CUSHION	2	
10	09180-07005	SPACER	2	
11	36740-41400	FUSE CASE ASSY	1	
12	09481-03001	.FUSE	1	

PE250Z E1

FIG. 17

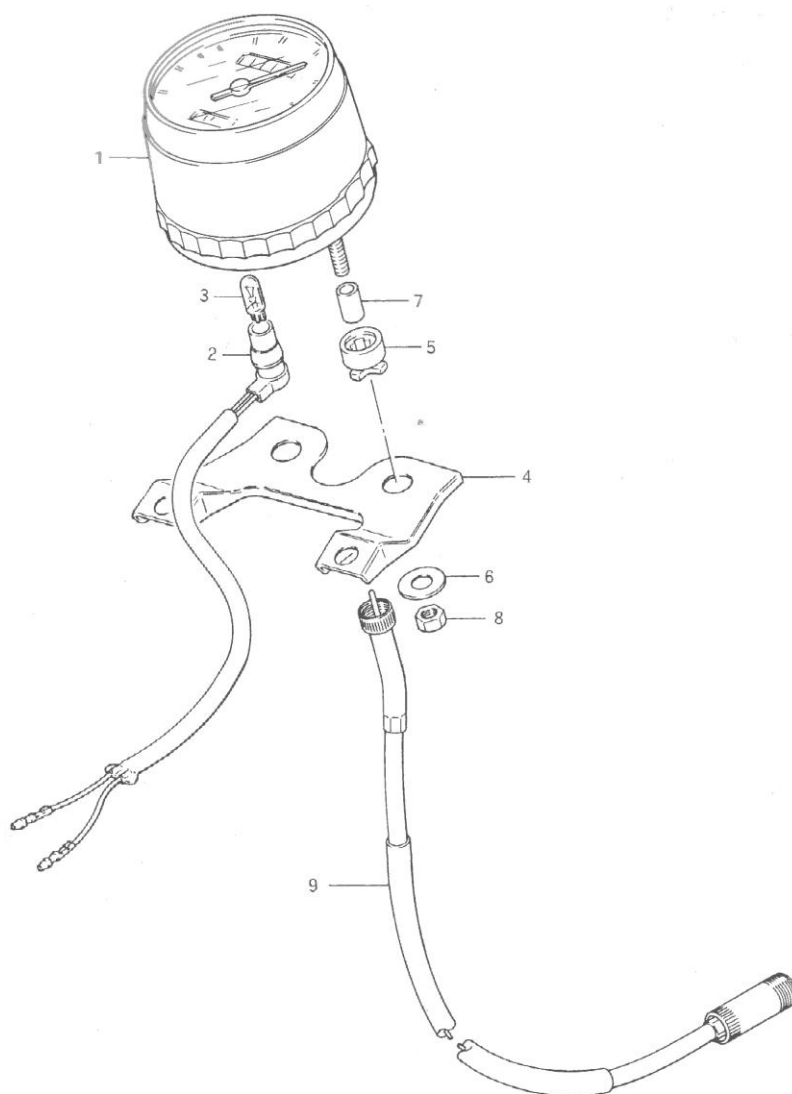


FIG.17 (D- 7) SPEEDOMETER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	34101-41402	SPEEDOMETER ASSY	1	Kilo scale
1-2	34101-41432	SPEEDOMETER ASSY	1	Mile & Kilo scale
2	34170-41421	SOCKET	1	to 34173-45301
3	09471-06052	BULB (6V,1.7W)	1	
4-1	34950-40600	BRACKET	1	
4-2	34950-40640	BRACKET	1	E4,E21
5	34189-41400	CUSHION	2	
6	34973-18620	WASHER	2	
7	34972-25721	SPACER	2	
8	08310-11068	NUT	2	
9	34910-40611	CABLE, speedometer	1	



PE250Z E1

FIG. 18

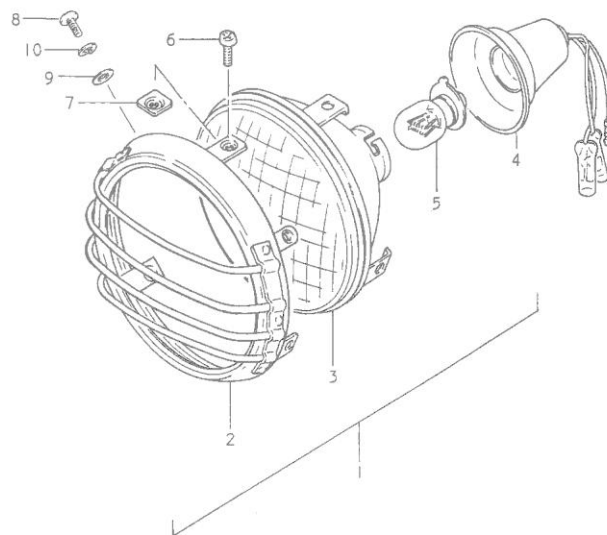


FIG.18 (D- 8) HEADLAMP

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	35100-41501	HEADLAMP ASSY	1	
2	35111-41501	.RIM	1	
3	35121-41500	.UNIT	1	
4	35171-41501	.SOCKET	1	
5	09471-06022	.BULB (6V,15/15W)	1	
6	02112-05088	.SCREW	3	
7	35155-48510	.NUT	3	
8	02112-04128	SCREW	2	
9	08322-21048	WASHER	2	
10	08321-21048	LOCK WASHER	2	

FIG.19 (D-9) : E2
FIG.20 (D-10) : E4
FIG.21 (D-11) : E21

FIG. 19

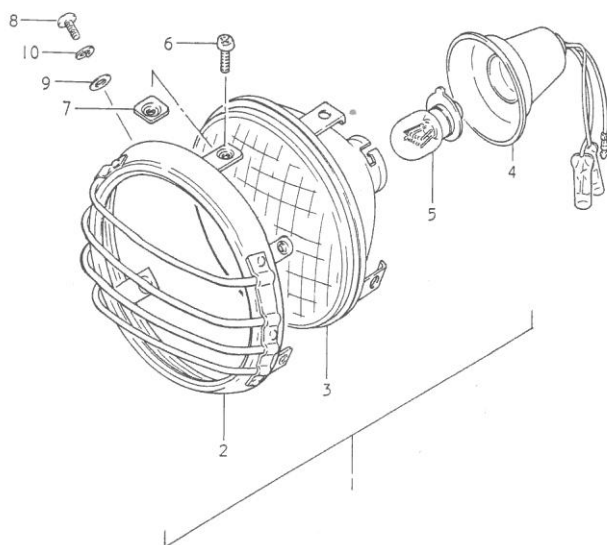


FIG.19 (D- 9) HEADLAMP (E2)

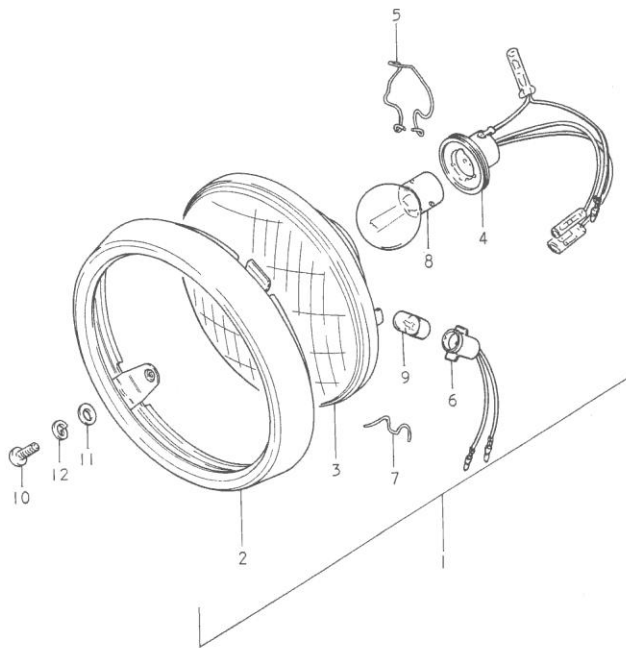
REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	35100-41521	HEADLAMP ASSY	1	
2	35111-41501	.RIM	1	
3	35121-41500	.UNIT	1	
4	35171-41501	.SOCKET	1	
5	09471-06028	.BULB (7V,18/18W)	1	
6	02112-05088	.SCREW	3	
7	35155-48510	.NUT	3	
8	02112-04128	SCREW	2	
9	08322-21048	WASHER	2	
10	08321-21048	LOCK WASHER	2	

08322-21048

08321-21048



FIG. 20

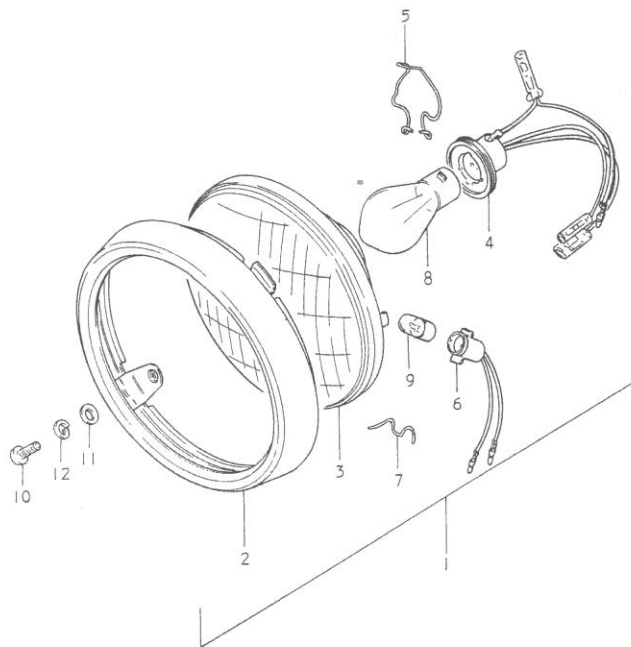


PE250Z E1

FIG.20 (D-10) HEADLAMP (E4)

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	35100-40540-999	HEADLAMP ASSY	1	
2	35111-46110	.RIM	1	
3	35121-40540	.UNIT	1	
4	35171-18650	.SOCKET	1	
5	35172-28660	.SPRING	1	
6	36118-28660	.SOCKET	1	
7	35128-46110	.SPRING	3	
8	09471-06032	BULB (6V,25/25W)	1	Executed locally
9	09471-06027	BULB (6V,4W)	1	
10	02112-04128	SCREW	2	
11	08322-21048	WASHER	2	
12	08321-21048	LOCK WASHER	2	

FIG. 21



PE250Z E1

FIG.21 (D-11) HEADLAMP (E21)

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	35100-46110-999	HEADLAMP ASSY	1	
2	35111-46110	.RIM	1	
3	35121-46110	.UNIT	1	
4	35171-28660	.SOCKET	1	
5	35172-28660	.SPRING	1	
6	36118-28660	.SOCKET	1	
7	35128-46110	.SPRING	3	
8	09471-06018	BULB (6V,25/25W)	1	Executed locally
9	09471-06027	BULB (6V,4W)	1	
10	02112-04128	SCREW	2	
11	08322-21048	WASHER	2	
12	08321-21048	LOCK WASHER	2	

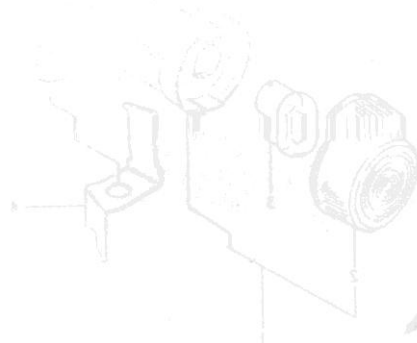
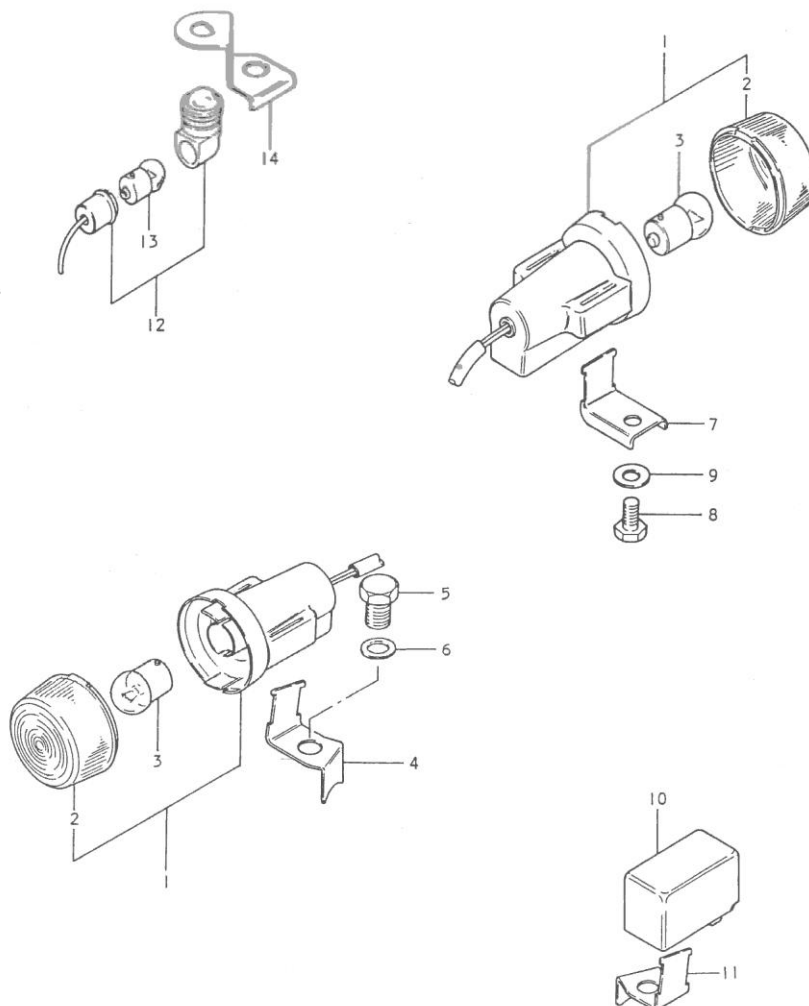


FIG. 22



PE250Z E1

FIG.22 (E- 2) TURN SIGNAL LAMP (E6,E24)

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	35601-41402	LAMP ASSY, turn signal	4	
2	35612-02300	.LENS	4	
3	09471-06021	.BULB (6V,8W)	4	
4-1	35621-41400	BRACKET, front RH	1	
4-2	35641-41400	BRACKET, front LH	1	
5	01107-10168	BOLT	2	
6	08322-11108	WASHER	2	
7	35621-41410	BRACKET, rear	2	
8	01107-06128	BOLT	2	
9	08322-21068	WASHER	2	
10	38610-39110	RELAY ASSY, turn signal	1	
11	38621-41400	BRACKET	1	
12	36349-41400	LAMP, turn signal pilot	1	
13	09471-06002	.BULB (6V,3W)	1	
14	36347-41400	BRACKET	1	

FIG. 23

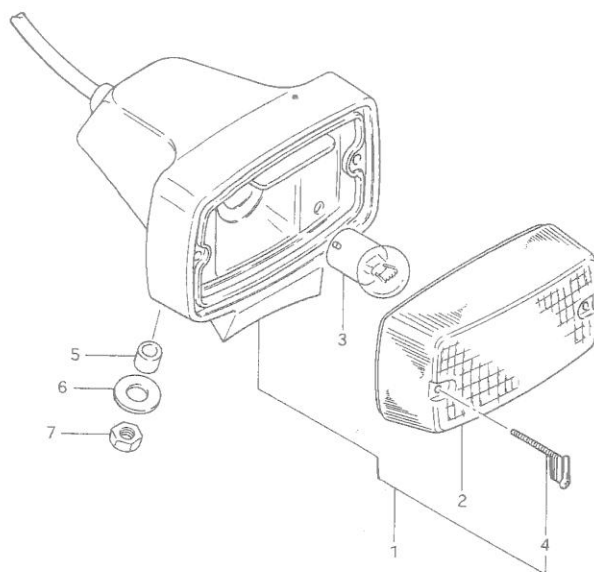
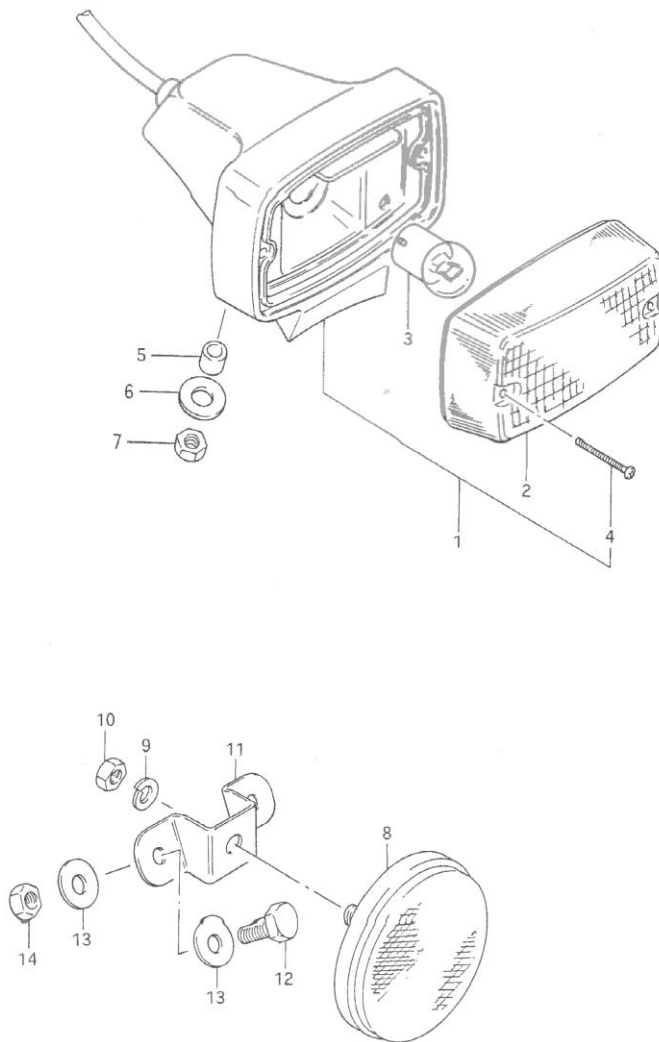


FIG.23 (E- 3) TAIL LAMP

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	35710-40533	LAMP ASSY, tail	1	
2	35712-30410	.LENS	1	
3	09471-06049	.BULB (6V,5W)	1	
4	35723-40511	.SCREW	2	
5	09180-06011	SPACER	2	
6	09160-06007	WASHER	2	
7	08310-11068	NUT	2	

FIG.24 (E-4) : E2,E6
FIG.25 (E-5) : E4,E21,E24

FIG. 24



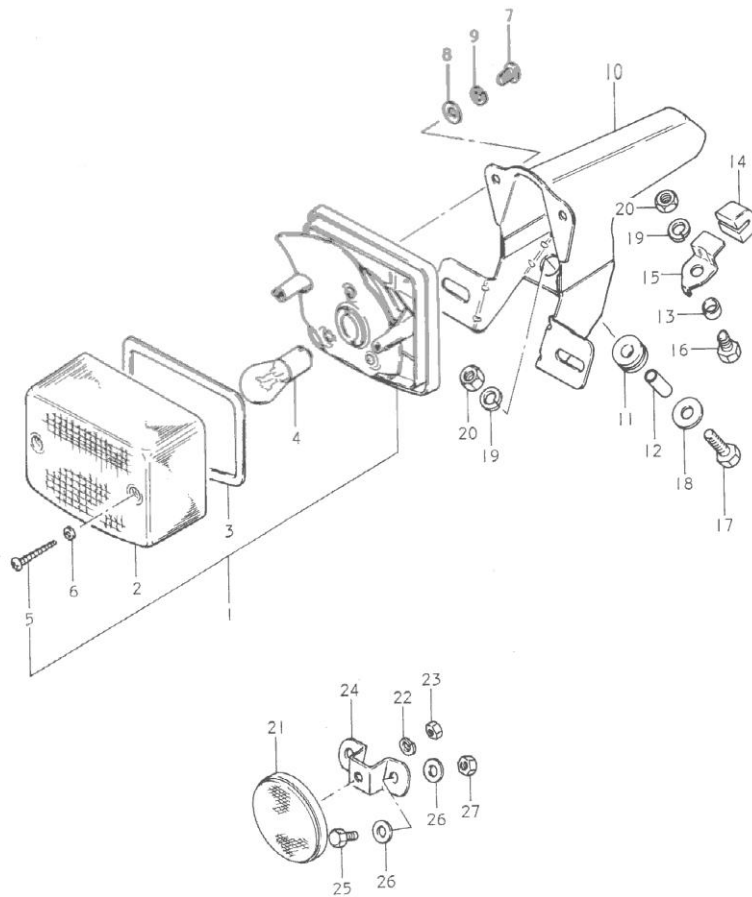
PE250Z E1

FIG.24 (E- 4) TAIL LAMP (E2, E6)

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	35710-40512	LAMP ASSY, tail	1	
2	35712-30410	.LENS	1	
3	09471-06009	.BULB (6V,17/5.2W)	1	
4	35723-40511	.SCREW	2	
5	09180-06011	SPACER	2	
6	09160-06007	WASHER	2	
7	08310-11068	NUT	2	
8	35970-30910	REFLEX REFLECTOR, rear	1	E2
9	08321-21058	LOCK WASHER	1	
10	08310-11058	NUT	1	
11	35974-40640	BRACKET	1	E2
12	01104-05128	BOLT	2	
13	08322-21058	WASHER	4	
14	08310-11058	NUT	2	

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FIG. 25

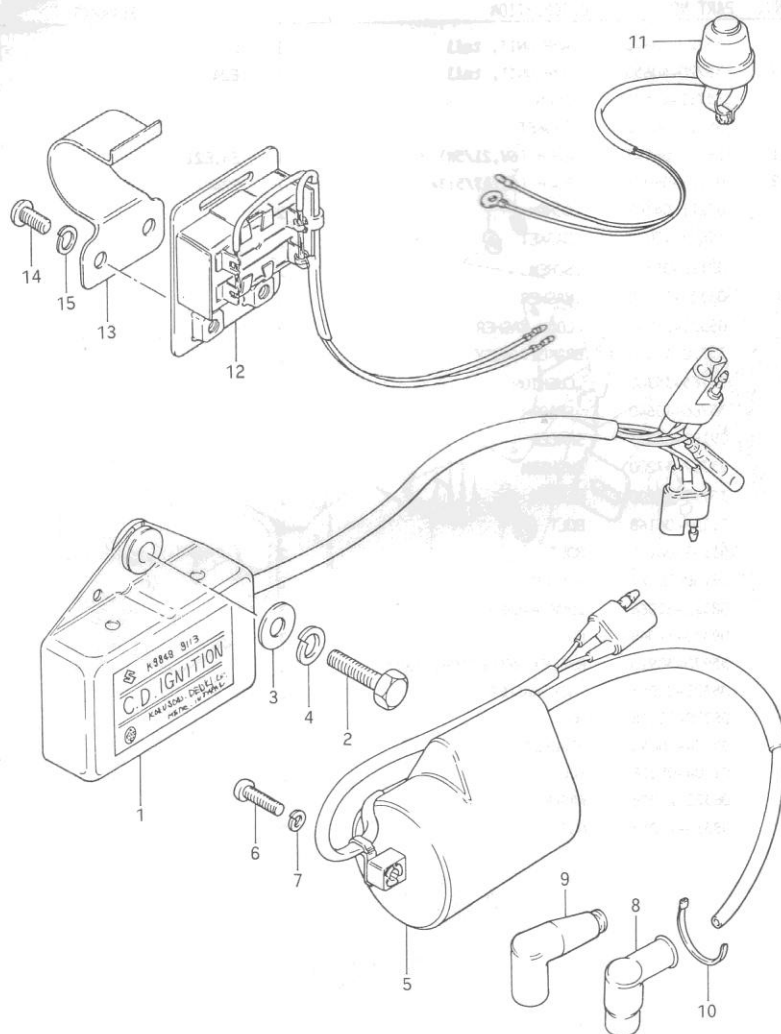


PE250Z E1

FIG. 25 (E- 5) TAIL LAMP (E4, E21, E24)

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	35720-40640	LAMP UNIT, tail	1	E4,E21
1-2	35720-40650	LAMP UNIT, tail	1	E24
2	35712-48523	.LENS	1	
3	35713-48510	.GASKET	1	
4-1	09471-06042	.BULB (6V,21/5W)	1	E4,E21
4-2	09471-06009	.BULB (6V,17/5.3W)	1	E24
5	03211-04308	.SCREW	2	
6	35627-43010	.GASKET	2	
7	02112-05128	.SCREW	2	
8	08322-21058	.WASHER	2	
9	08321-21058	.LOCK WASHER	2	
10	35730-40640	BRACKET ASSY	1	
11	35765-35300	.CUSHION	2	
12	35766-40640	.SPACER	2	
13	09180-06073	SPACER	1	
14	35717-37200	CUSHION	1	
15	35793-37200	PLATE	1	
16	01107-06168	BOLT	1	
17	01107-06258	BOLT	2	
18	09160-06027	WASHER	2	
19	08321-21068	LOCK WASHER	3	
20	08310-11068	NUT	3	
21	35970-30910	REFLEX REFLECTOR, rear	1	
22	08321-21058	LOCK WASHER	1	
23	08310-11058	NUT	1	
24	35974-40640	BRACKET	1	
25	01104-05128	BOLT	2	
26	08322-21058	WASHER	4	
27	08310-11058	NUT	2	

FIG. 26



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FIG.26 (E- 6) ELECTRICAL

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	32900-40630	C.D.I. UNIT ASSY	1	
2	01107-06208	BOLT	2	
3	09160-06019	WASHER	2	
4	08321-21068	LOCK WASHER	2	
5	33410-14120	COIL ASSY, ignition	1	
6	02112-05208	SCREW	2	
7	08321-21058	LOCK WASHER	2	
8	33510-41111	CAP, spark plug	1	
9	33510-04410	CAP, spark plug	1	E2,E4,E6
10	09407-09402	BELT	1	
11	37820-41400	SWITCH ASSY, engine stop	1	
12	36510-32400	RESISTOR, city lamp	1	E4
13	36511-32410	CLAMP	1	E4
14	02112-06168	SCREW	4	
15	08321-21068	LOCK WASHER	4	

FIG. 27

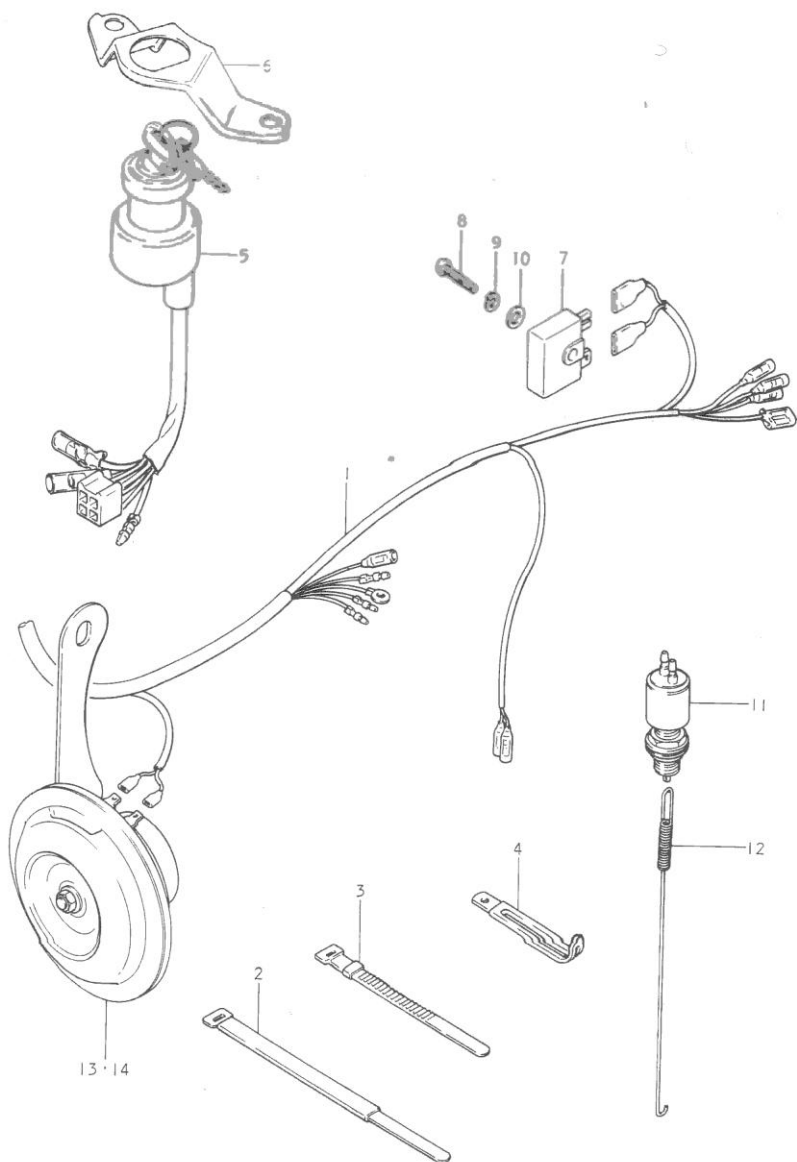
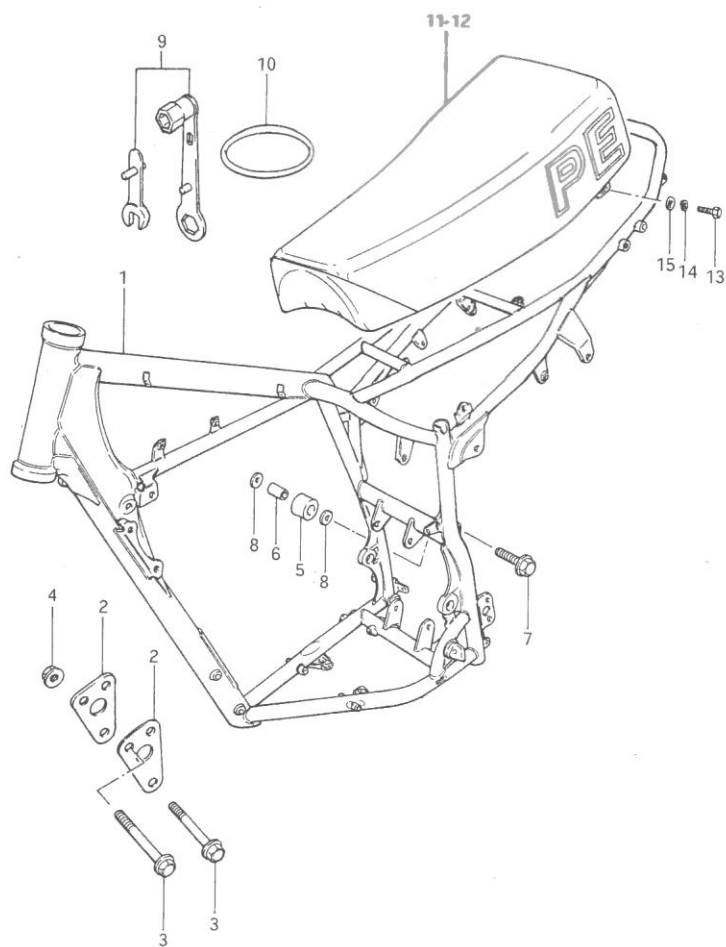


FIG.27 (E- 7) WIRING HARNESS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	36610-40500	WIRING HARNESS	1	
1-2	36610-41430	WIRING HARNESS	1	E2
1-3	36610-40510	WIRING HARNESS	1	E4, E21, E24
1-4	36610-41422	WIRING HARNESS	1	E21
1-5	36610-41413	WIRING HARNESS	1	E6, E24
2-1	09407-11301	CLAMP (L:110)	1	
2-2	09407-18301	CLAMP (L:180)	3	
3	09407-12402	CLAMP	3	
4	09404-06415	CLAMP	1	
5	37110-41402	SWITCH ASSY, ignition	1	E21
6	37115-41400	BRACKET	1	E21
7	32800-19063	RECTIFIER ASSY	1	E6, E21, E24
8	02112-05208	SCREW	1	
9	08321-21058	LOCK WASHER	1	
10	08322-21058	WASHER	1	
11	37610-53011	SWITCH ASSY, brake lamp	1	E2, E4, E6, E21, E24
12	09443-06027	SPRING	1	E2, E4, E6, E21, E24
13	38500-40672	HORN	1	E2
14	38500-40612	HORN	1	E6, E21, E24

FIG. 28



PE250Z E1

FIG.28 (F- 2) FRAME - SEAT

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	41100-40601-019	FRAME (Black)	1	
1-2	41100-40621-019	FRAME (Black)	1	E2
1-3	41100-40611-019	FRAME (Black)	1	E6,E21,E24
1-4	41100-40631-019	FRAME (Black)	1	E15
1-5	41100-40641-019	FRAME (Black)	1	E4
2	41991-40300	PLATE, engine mounting	2	
3	09103-08037	BOLT	2	
4	08319-31088	NUT	2	
5	43911-14200	ROLLER, chain controle	2	
6	43913-40400	SPACER, chain roller	2	
7	09103-08043	BOLT	2	
8	09160-08035	WASHER	4	
9	96510-40500	SPECIAL TOOL	1	
10	96431-40500	O BAND	1	
11	45100-40620-865	SEAT ASSY (Black)	1	
12	45100-40630-865	SEAT ASSY (Black)	1	E2
13	01107-08208	BOLT	2	
14	08321-21088	LOCK WASHER	2	
15	09160-08010	WASHER	2	

FIG. 29

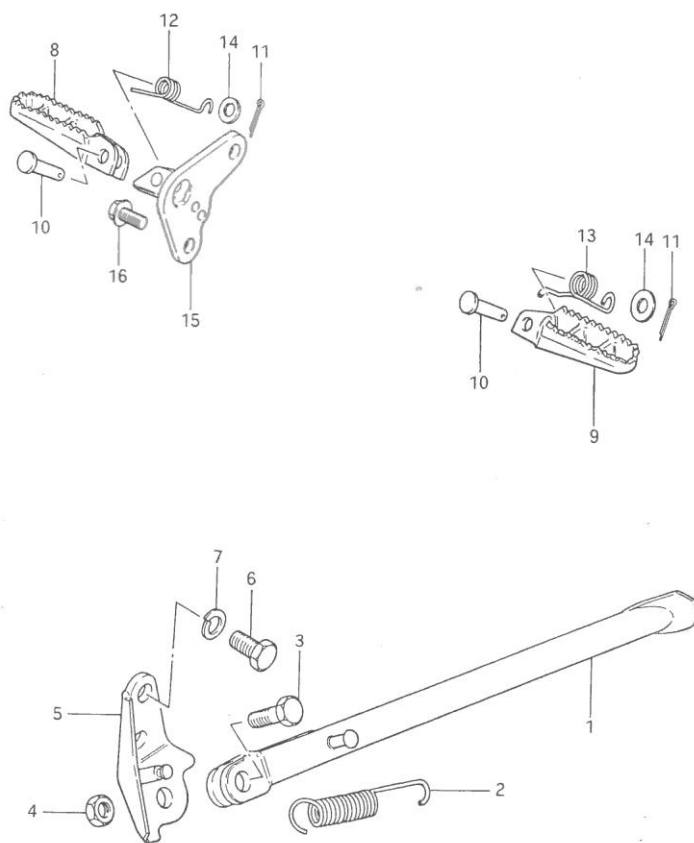


FIG.29 (F- 3) STAND - FOOTREST

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	42310-40610	STAND, prop	1	
2	09443-17007	SPRING	1	
3	09100-10067	BOLT (10x30)	1	
4	08310-22108	NUT	1	
5	42330-40400	BRACKET, prop stand	1	
6	09100-10118	BOLT	2	
7	08321-21108	LOCK WASHER	2	
8	43551-40401	FOOTREST, RH	1	
9	43561-40401	FOOTREST, LH	1	
10	09200-08035	PIN	2	
11	04111-20208	COTTER PIN	2	
12	09448-14014	SPRING	1	
13	09448-14015	SPRING	1	
14	08322-21088	WASHER	2	
15	43510-40600	HOLDER, footrest RH	1	
16	09103-10100	BOLT	2	

This diagram illustrates the exploded view of a rear suspension assembly. The main components are labeled as follows:

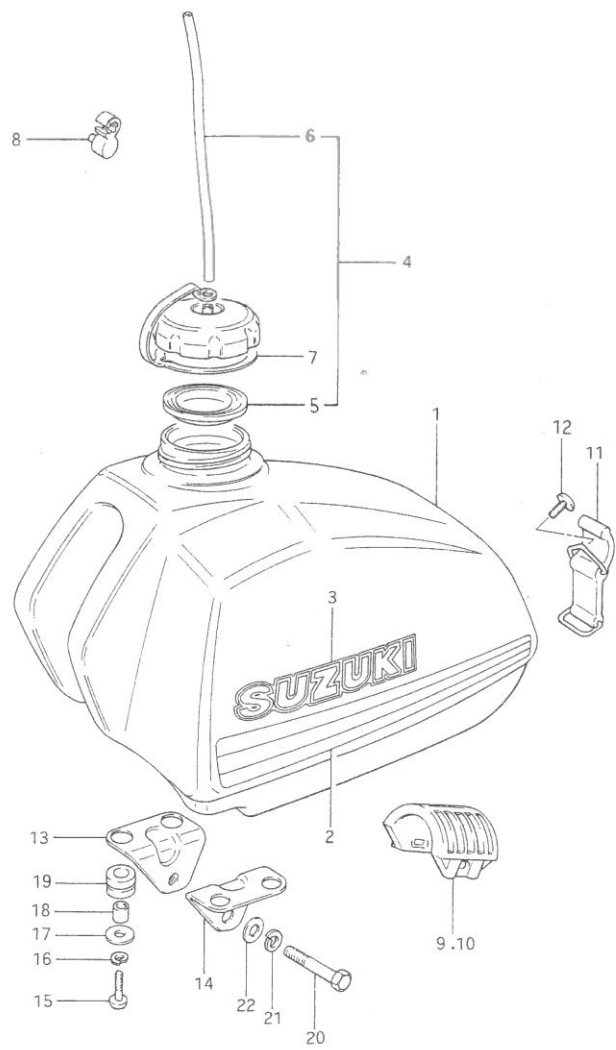
- 1**: Upper control arm housing
- 2**: Lower control arm
- 3**: Upper control arm pin
- 4**: Upper control arm bush
- 5**: Upper control arm pin
- 6**: Lower control arm bush
- 7**: Lower control arm pin
- 8**: Lower control arm bush
- 9**: Lower control arm pin
- 10**: Lower control arm bush
- 11**: Lower control arm pin
- 12**: Lower control arm pin
- 13**: Lower control arm pin
- 14**: Lower control arm spring
- 15**: Lower control arm pin
- 16**: Lower control arm pin
- 17**: Lower control arm pin
- 18**: Lower control arm pin
- 19**: Lower control arm pin
- 20**: Lower control arm pin
- 21**: Lower control arm pin
- 22**: Lower control arm pin

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FIG.30 (F- 4) REAR BRAKE

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	43110-40610	PEDAL, brake	1	
2	43120-40610	ARM, brake pedal	1	
3	09200-06038	PIN	1	
4	09444-11002	SPRING	1	
5	04111-20158	COTTER PIN	1	
6	09180-08079	SPACER	1	
7	09280-10002	O RING	2	
8	08211-08181	THRUST WASHER	2	
9	09101-08012	BOLT	1	
10	08322-21088	WASHER	1	
11	04111-20208	COTTER PIN	1	
12	09100-06089	BOLT	1	
13	08310-11068	NUT	1	
14	09443-11006	SPRING	1	
15	58510-40600	CABLE ASSY, rear brake	1	
16	58645-41500	HOOK	1	
17	09200-06004	PIN	1	
18	04111-20158	COTTER PIN	1	
19	09209-13003	PIN	1	
20	09144-06005	NUT	1	
21	09404-06412	CLAMP	1	
22	02112-06068	SCREW	1	

FIG.31



PE250Z E1

FIG.31 (F- 5) FUEL TANK

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	44100-40620-163	TANK, fuel (Yellow)	1	
2	68110-40620-67H	.TAPE SET	1	
3	68111-40210-64D	.EMBLEM	2	
4	44200-40500	CAP, fuel tank	1	
5	44248-41300	.GASKET	1	
6	09343-05129	.HOSE, fuel	1	
7	44487-41300	.BAND	1	
8	44486-40200	.CLAMP	1	
9	44541-41310	CUSHION, rear	1	
10	44541-40602	CUSHION, front	1	
11	44560-41300	BAND, rear	1	
12	09125-06029	SCREW	1	
13	44520-41401	BRACKET, RH	1	
14	44531-41402	BRACKET, LH	1	
15	02112-06258	SCREW	4	
16	08321-21068	LOCK WASHER	4	
17	09160-06004	WASHER (6.5x24x1.6)	4	
18	09180-06076	SPACER (6.8x12x11)	4	
19	09320-11008	CUSHION	4	
20	01107-08658	BOLT	1	
21	08321-21088	LOCK WASHER	1	
22	08322-11088	WASHER	1	

FIG.32 (F-6) : PE250Z E2

PE250Z E1

FIG. 32

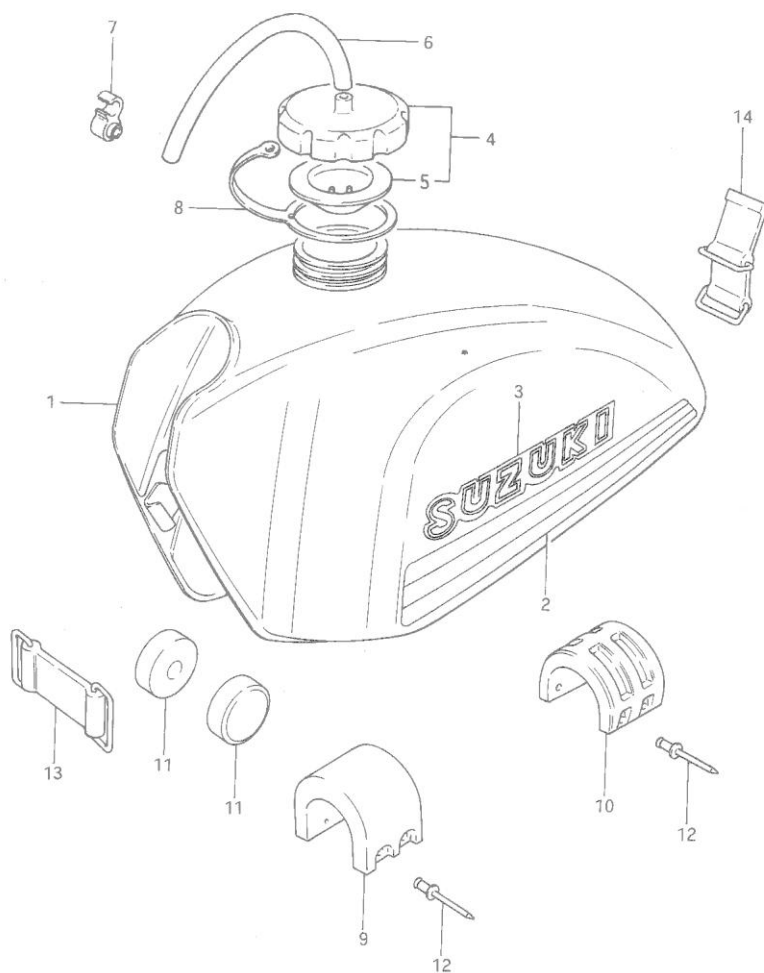
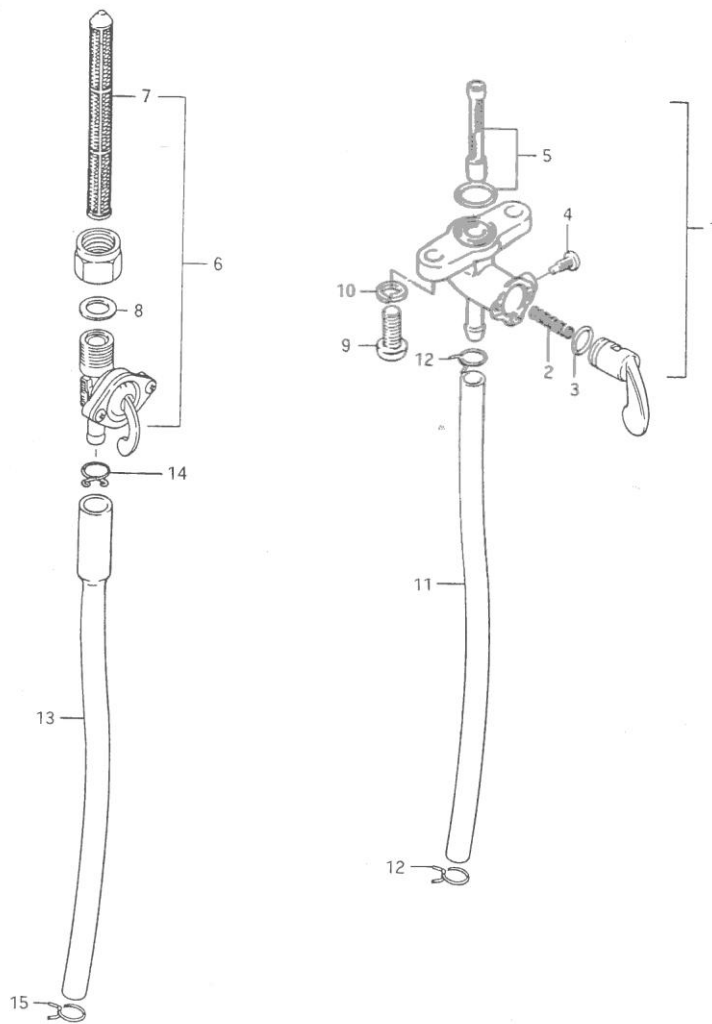


FIG.32 (F- 6) FUEL TANK (E2)

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	44100-40630-163	TANK, fuel (Yellow)	1	
2	68110-40620-67H	.TAPE SET	1	
3	68111-40510-64D	.EMBLEM	2	
4	44200-41401-163	CAP, fuel tank (Yellow)	1	
5	44248-41300	.GASKET	1	
6	09343-05129	HOSE, fuel	1	
7	44486-40200	CLAMP	1	
8	44487-41400	BAND	1	
9	44540-41500	CUSHION, upper front	1	
10	44540-40001	CUSHION, upper rear	1	
11	09329-10007	CUSHION, front	2	
12	09229-03009	RIVET	8	
13	09462-00008	BAND, front	1	
14	44560-40600	BAND, rear	1	

FIG. 33



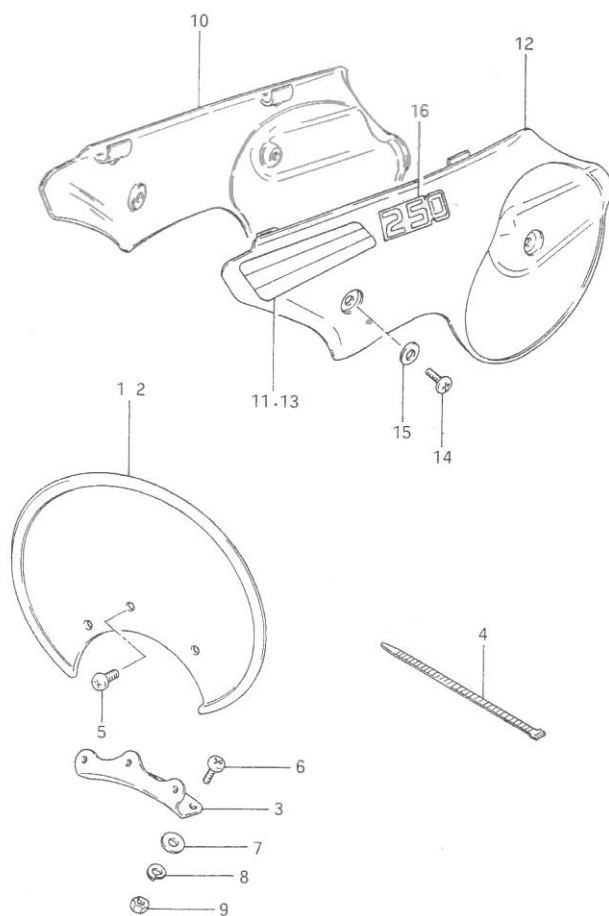
PE250Z E1

FIG.33 (F- 7) FUEL COCK

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	44300-41370	COCK ASSY, fuel	1	
2	44357-41370	.SPRING	1	
3	44353-41370	.O RING	1	
4	44343-41370	.SCREW	1	
5	44300-41810	.FILTER SET	1	
6	44300-40050	COCK ASSY, fuel	1	E2
7	44330-19051	.FILTER	1	E2
8	44341-40050	.GASKET	1	E2
9	02112-06168	SCREW	2	
10	08321-21068	LOCK WASHER	2	
11	09343-05129	HOSE, fuel (L:240-190)	1	
12	09401-08404	CLIP	2	
13	09343-05096	HOSE, fuel (L:350-L:210)	1	E2
14	09401-10401	CLIP, upper	1	E2
15	09401-08404	CLIP, lower	1	E2



FIG. 34

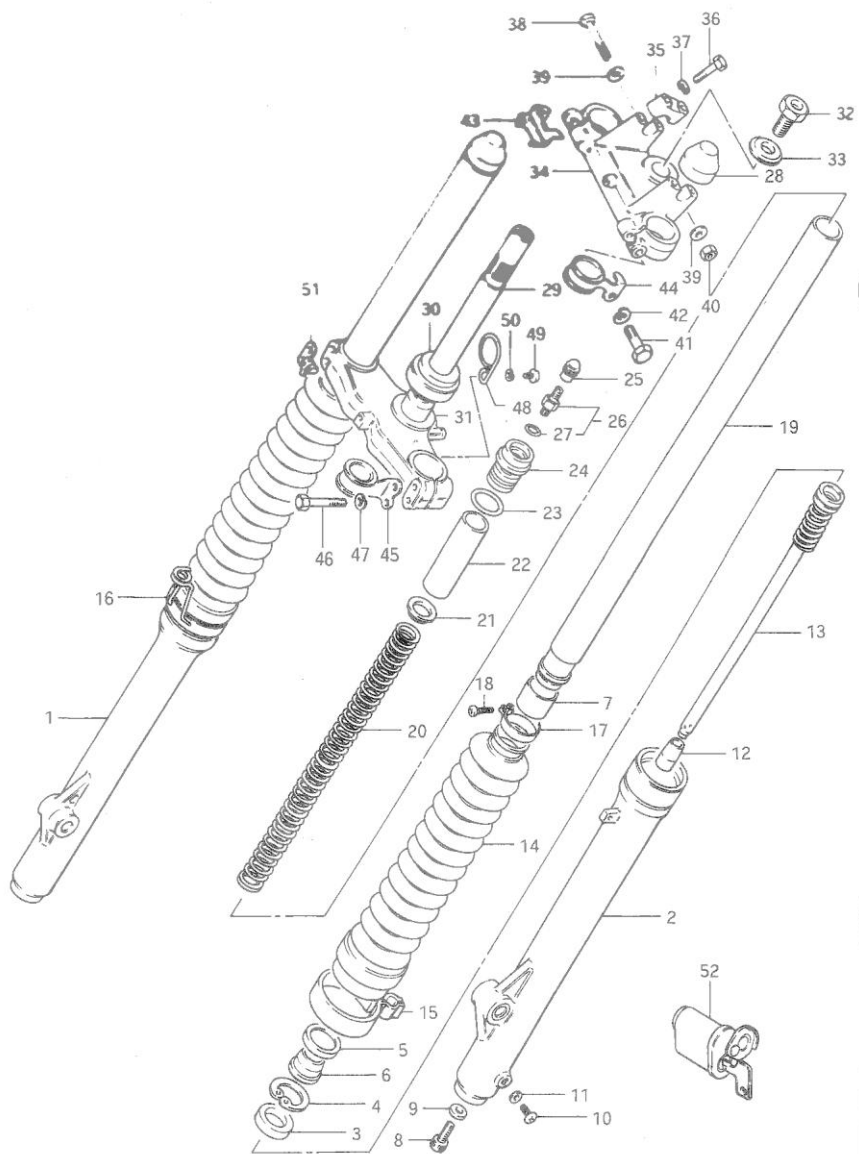


PE250Z E1

FIG.34 (F- 8) FRAME COVER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	94911-41510	PLATE, front number	1	
2	94911-41500	PLATE, front number	1	E4,E21
3	94921-41530	BRACKET	1	
4	09407-20401	CLAMP	2	
5	02142-06108	SCREW, upper	3	
6	02112-05128	SCREW	3	
7	08322-21058	WASHER	3	
8	08321-21058	LOCK WASHER	3	
9	08310-11058	NUT	3	
10	47111-40401-163	COVER, frame RH (Yellow)	1	
11	68136-40630-67H	TAPE, RH	1	
12	47211-40611-163	COVER, frame LH (Yellow)	1	
13	68146-40630-67H	TAPE, LH	1	
14	02142-06128	SCREW	4	
15	09180-06048	WASHER	4	
16	68131-40630-64D	EMBLEM	2	

FIG. 35



PE250Z E1

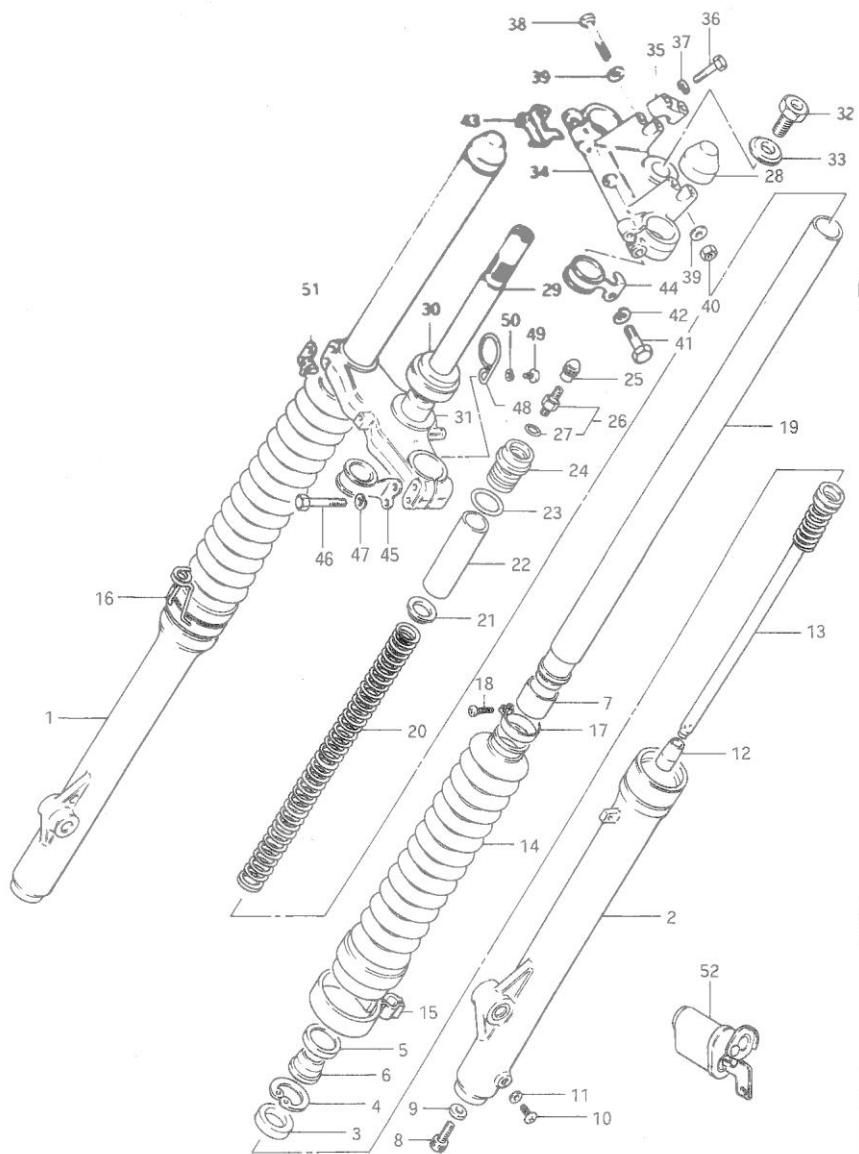
FIG.35 (G- 2) FRONT FORK

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	51100-40630	FRONT FORK ASSY	1	
	51100-40910	FRONT FORK ASSY	1	E15
1	51130-40630	.OUTER TUBE RH	1	
2	51140-40630	.OUTER TUBE LH	1	
3	51153-41211	..OIL SEAL	2	
4	51156-30400	..RING, stopper	2	
5	51149-40500	..CASE DUST SEAL	2	
6	51173-40500	..DUST SEAL	2	
7	51121-37410	..PISTON	2	
8	51147-16510	.BOLT	2	
9	51148-41310	.GASKET	2	
10	02112-04088	.SCREW	2	
11	51183-03010	.GASKET	2	
12	51195-41210	.PIECE OIL LOCK	2	
13	51146-40500	.CYLINDER	2	
14	51571-41211	.BOOT	2	
15	51572-40500	.CLIP	1	
16	51573-41410	.BAND	1	
17	51575-41410	.BAND	2	
18	02112-04168	.SCREW	2	
19	51110-40630	.INNER TUBE	2	
20	51171-40600	.SPRING	2	
21	51172-38010	.GUIDE, spring	2	
22	51176-38010	.SPACER	2	
23	51117-16310	.O RING	2	
24	51351-40630	.CAP	2	
25	51294-49000	.CAP	2	
26	51293-14200	.VALVE AIR	2	
27	51117-14210	..O RING	2	
28	51189-41220	.CAP	2	

FIG.36 (G-4) : E4, E21

PE250Z E1

FIG. 35



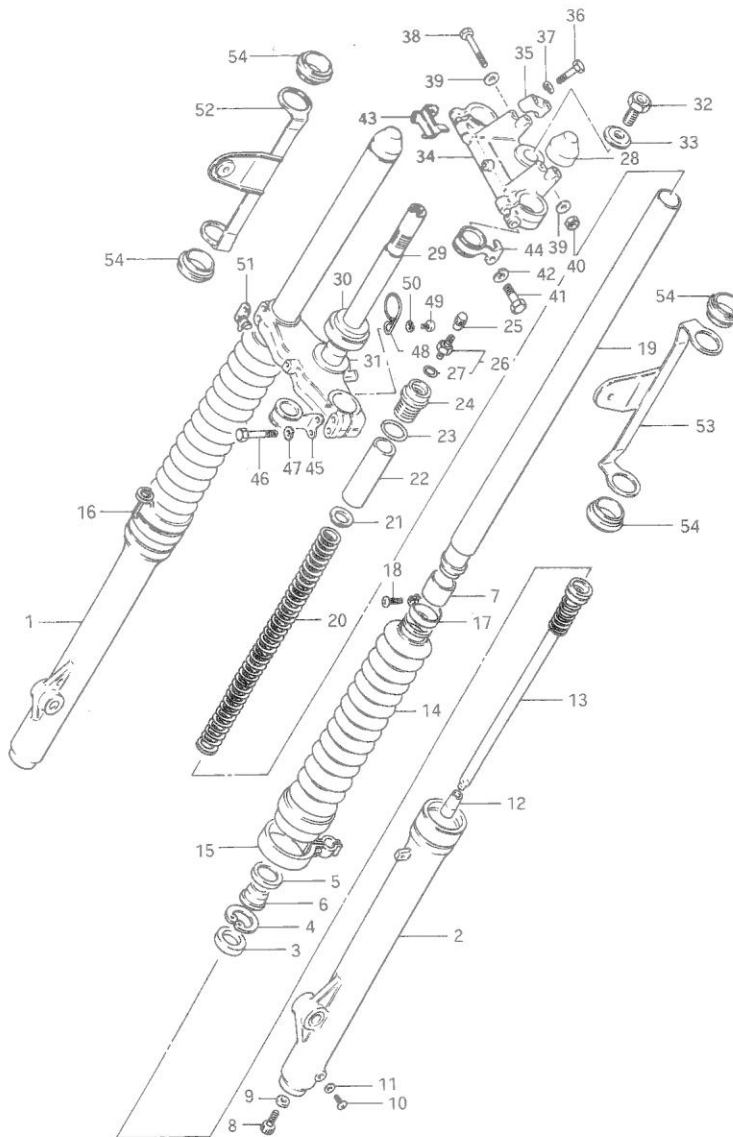
PE250Z E1

FIG.35 (G- 3) FRONT FORK

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29-1	51410-40500-08C	.STEM, steering	1	
29-2	51410-40510-08C	.STEM, steering	1	E15
30	09265-30005	.BEARING, lower	1	
31	08211-30402	.WASHER	1	
32	51351-41320	.BOLT	1	
33	51356-41310	.WASHER	1	
34	51311-40500-08C	.STEM HEAD, steering	1	
35	56211-40300-08C	.HOLDER, handle	2	
36	01107-08358	.BOLT	4	
37	08321-21088	.LOCK WASHER	4	
38	01107-08508	.BOLT	1	
39	08322-21088	.WASHER	2	
40	08310-12088	.NUT	1	
41	01107-10458	.BOLT	2	
42	08321-21108	.WASHER	2	
43	96410-40630	.CLIP	1	
44	58621-40500	.CLIP	1	
45	58621-40301	.CLIP	1	
46	01107-08458	.BOLT	4	
47	08321-21088	.LOCK WASHER	4	
48	51455-31010	.CLIP	1	
49	02112-06108	.SCREW	1	
50	08321-21068	.LOCK WASHER	1	
51	96421-41401	.CLIP	1	
52	51900-45400	LOCK ASSY, steering (Executed locally)	1	E15

FIG.36 (G-4) : E4, E21

FIG. 36

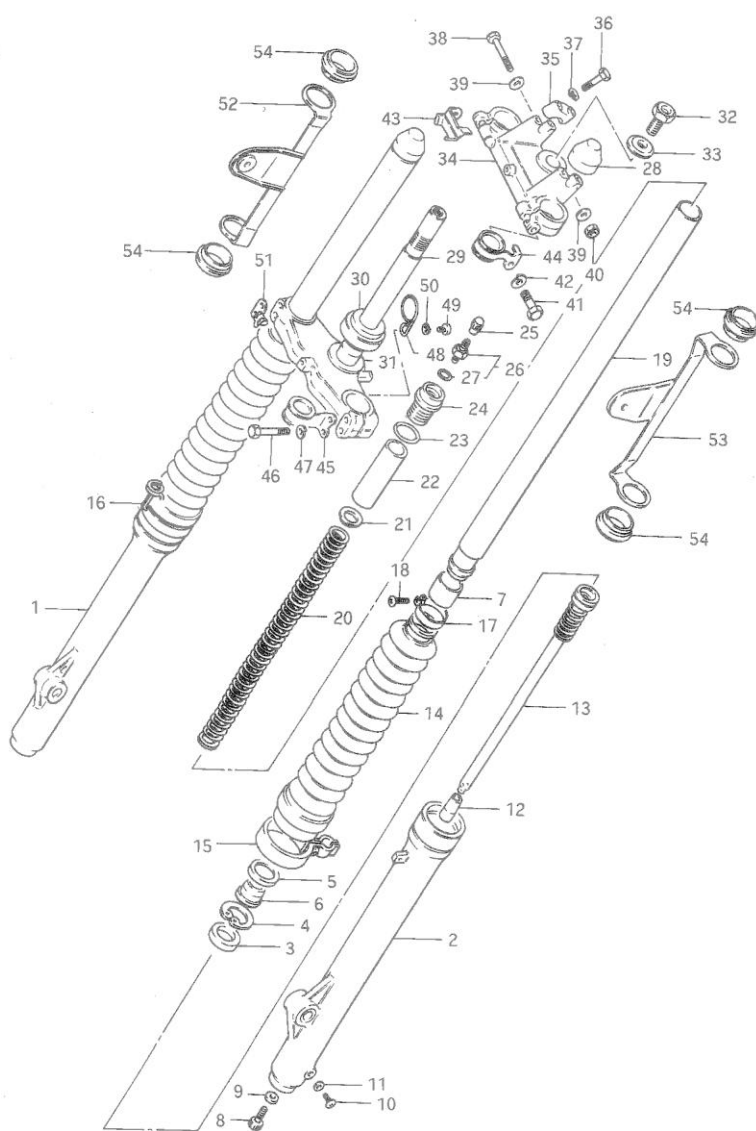


PE250Z E1

FIG.36 (G- 4) FRONT FORK (E4, E21)

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	51100-40640	FRONT FORK ASSY	1	
1	51130-40630	.OUTER TUBE, RH	1	
2	51140-40630	.OUTER TUBE, LH	1	
3	51153-41211	..OIL SEAL	2	
4	51156-30400	..RING, stopper	2	
5	51149-40500	..CASE, dust seal	2	
6	51173-40500	..DUST SEAL	2	
7	51121-37410	..PISTON	2	
8	51147-16510	.BOLT	2	
9	51148-41310	.GASKET	2	
10	02112-04088	.SCREW	2	
11	51183-03010	.GASKET	2	
12	51195-41210	.PIECE, oil lock	2	
13	51146-40500	.CYLINDER	2	
14	51571-41211	.BOOT	2	
15	51572-40500	.CLIP	1	
16	51573-41410	.BAND	1	
17	51575-41410	.BAND	2	
18	02112-04168	.SCREW	2	
19	51110-40630	.INNER TUBE	2	
20	51171-40600	.SPRING	2	
21	51172-38010	.GUIDE, spring	2	
22	51176-38010	.SPACER	2	
23	51117-16310	.O RING	2	
24	51351-40630	.CAP	2	
25	51294-49000	.CAP	2	
26	51293-14200	.VALVE, air	2	
27	51117-14210	..O RING	2	
28	51189-41220	.CAP	1	

FIG. 36



PE250Z E1

FIG.36 (G- 5) FRONT FORK (E4, E21)

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	51410-40510-08C	.STEM, steering	1	
30	09265-30005	..BEARING, lower	1	
31	08211-30402	..WASHER	1	
32	51351-41320	.BOLT	1	
33	51356-41310	.WASHER	1	
34	51311-40500-08C	.STEM HEAD, steering	1	
35	56211-40300-08C	.HOLDER, handle	2	
36	01107-08358	.BOLT	4	
37	08321-21088	.LOCK WASHER	4	
38	01107-08508	.BOLT	1	
39	08322-21088	.WASHER	2	
40	08310-12088	.NUT	1	
41	01107-10458	.BOLT	2	
42	08321-21108	.WASHER	2	
43	96410-40630	.CLIP	1	
44	58621-40500	.CLIP	1	
45	58621-40301	.CLIP	1	
46	01107-08458	.BOLT	4	
47	08321-21088	.LOCK WASHER	4	
48	51455-31010	.CLIP	1	
49	02112-06108	.SCREW	1	
50	08321-21068	.LOCK WASHER	1	
51	96421-41401	.CLIP	1	
52	51530-40520-291	.BRACKET, headlamp RH	1	
53	51540-40520-291	.BRACKET, headlamp LH	1	
54	51553-41410	.GASKET	4	

FIG. 37

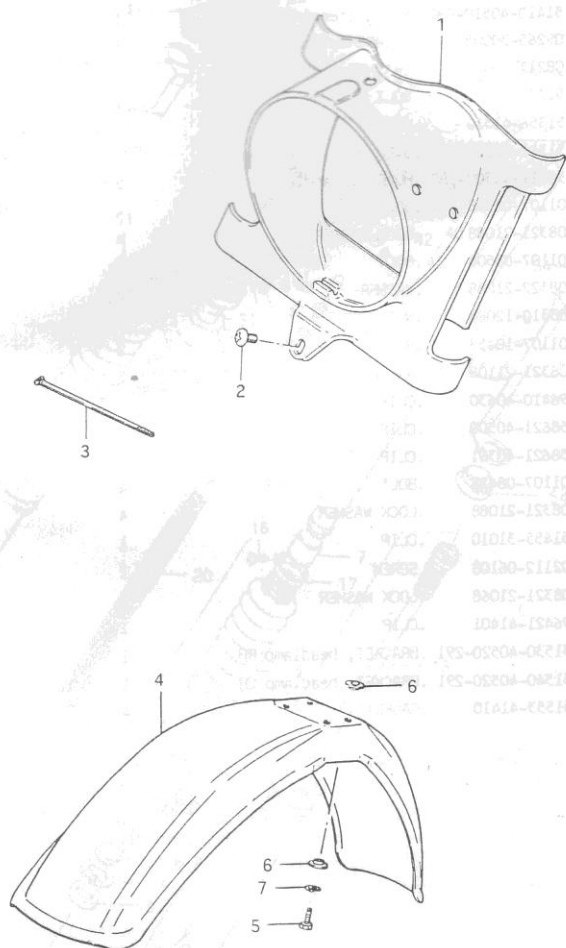


FIG.37 (G- 6) FRONT FENDER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	51811-41520-163	HOUSING, headlamp (Yellow)	1	
2	02142-05107	SCREW	1	
3	09407-20401	CLAMP	1	
4	53111-40411-163	FENDER, front (Yellow)	1	
5	01107-06168	BOLT	4	
6	09169-06016	WASHER	8	
7	08321-21068	LOCK WASHER	4	

FIG.38 (G-7) : E4, E21

PE250Z E1

FIG. 38

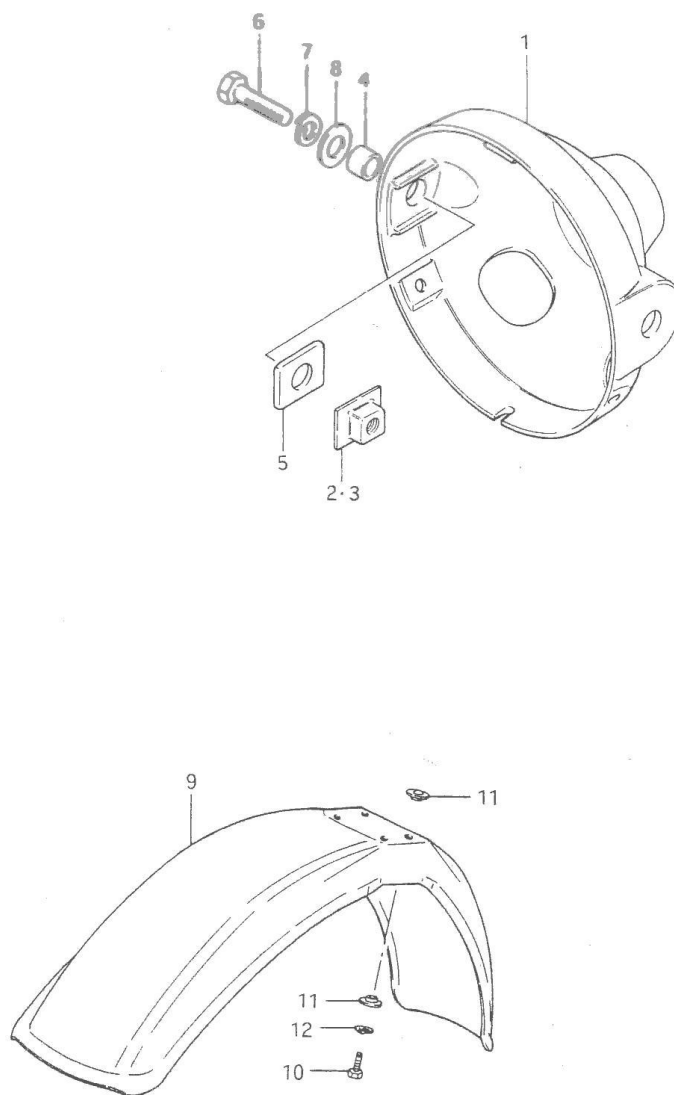


FIG.38 (G- 7) FRONT FENDER (E4, E21)

Q'TY

REF.NO.	PART NO.	DESCRIPTION	REMARKS
1	51811-41403-291	HOUSING, headlamp	1
2	51820-45000	PLATE, LH	1
3	51860-45000	PLATE, RH	1
4	09180-08030	SPACER	2
5	09329-12002	CUSHION	2
6	01204-08257	BOLT	2
7	08321-21088	LOCK WASHER	2
8	08322-11088	WASHER	2
9	53111-40411-163	FENDER, front (Yellow)	1
10	01107-06168	BOLT	4
11	09169-06016	WASHER	8
12	08321-21068	LOCK WASHER	4

FIG. 39

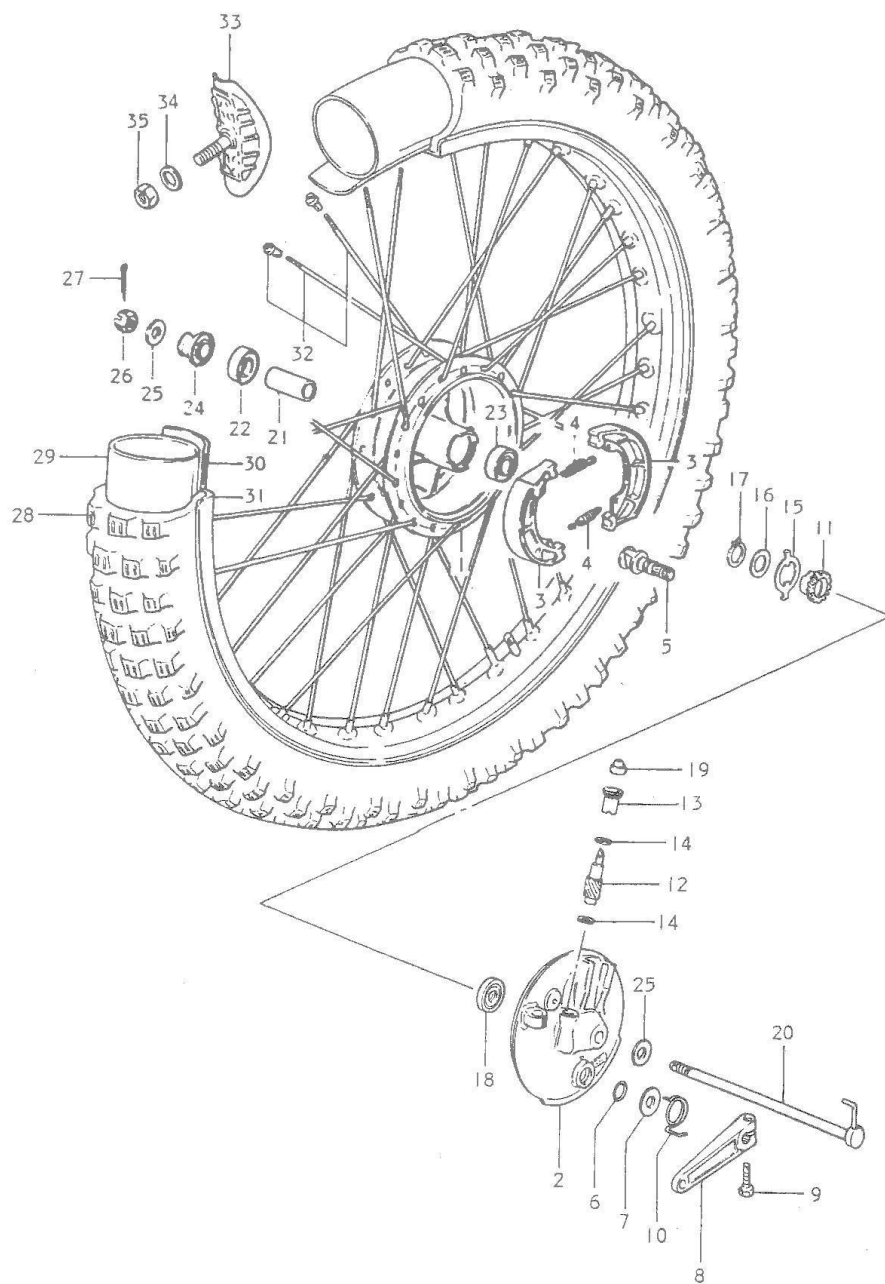


FIG.39 (G- 8) FRONT WHEEL

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	54110-40302	HUB, front wheel	1	
2	54210-40600	PANEL, front hub	1	
3-1	54410-41410	SHOE, brake	2	
3-2	54410-37200	SHOE, brake	2	E6,E24
4	55420-41100	SPRING	2	
5	54440-40302	CAM, brake	1	
6	09280-15001	DUST SEAL	1	
7	09160-15001	WASHER (15x24x1.6)	1	
8	54451-32400	LEVER, brake cam	1	
9	01107-06258	BOLT	1	
10	09448-32007	SPRING	1	
11	54611-40600	GEAR, speedometer (NT:27)	1	
12	54621-40600	PINION, speedometer (NT:9)	1	
13	54632-49200	BUSH	1	
14	09160-05001	THRUST WASHER (5.1x9x0.4)	2	
15	54660-11031	DRIVER	1	
16	09160-22001	THRUST WASHER (22.5x27x1)	2	
17	08331-11229	CIRCLIP	1	
18	09285-26003	OIL SEAL	1	
19	09289-06001	OIL SEAL	1	
20	54710-40500	AXLE, front	1	
21	09180-12041	SPACER (12.6x19x52)	1	
22	08123-62017	BEARING, RH	1	
23	08143-62017	BEARING, LH	1	
24	54740-37200	SPACER, front axle	1	
25	08322-11128	WASHER	2	
26	08314-41128	NUT	1	
27	04111-30308	COTTER PIN	1	

FIG. 39

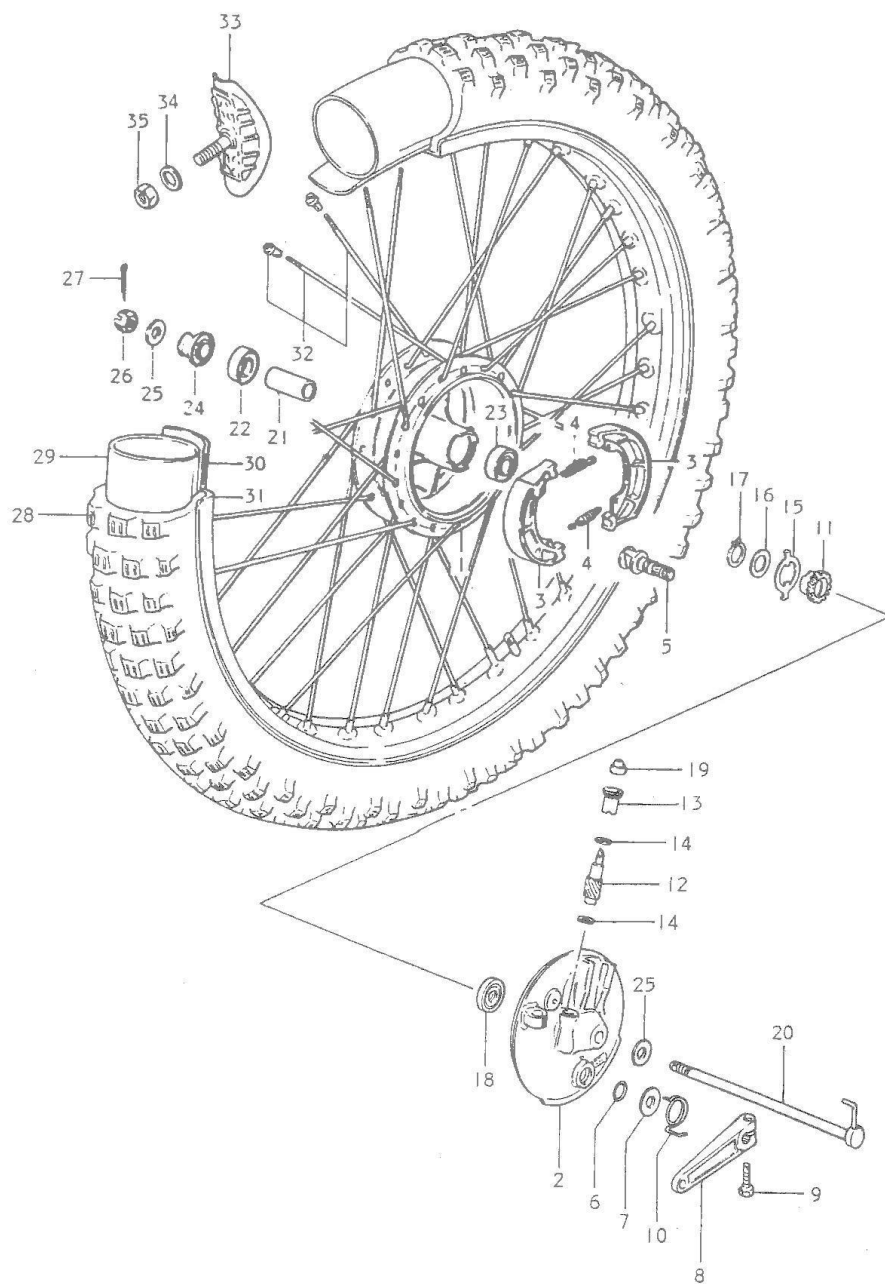


FIG.39 (G- 9) FRONT WHEEL

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28-1	55100-14230	TIRE, front (3.00-21)	1	
28-2	55100-41500	TIRE, front (3.00-21)	1	E15,E21
29-1	55200-28330	TUBE, inner (3.00-21)	1	
29-2	55200-16510	TUBE, inner (3.00-21)	1	E15,E21
30-1	55261-28330	PROTECTOR (25x21)	1	
30-2	55261-16510	PROTECTOR (25x21)	1	E15,E21
31	55311-40410	RIM, wheel (1.60x21)	1	
32	55320-40420	SPOKE SET	1	
33	65270-46910	STOPPER, bead	1	
34	08322-11088	WASHER	1	
35	08310-12088	NUT	1	

PE250Z E1

FIG. 40

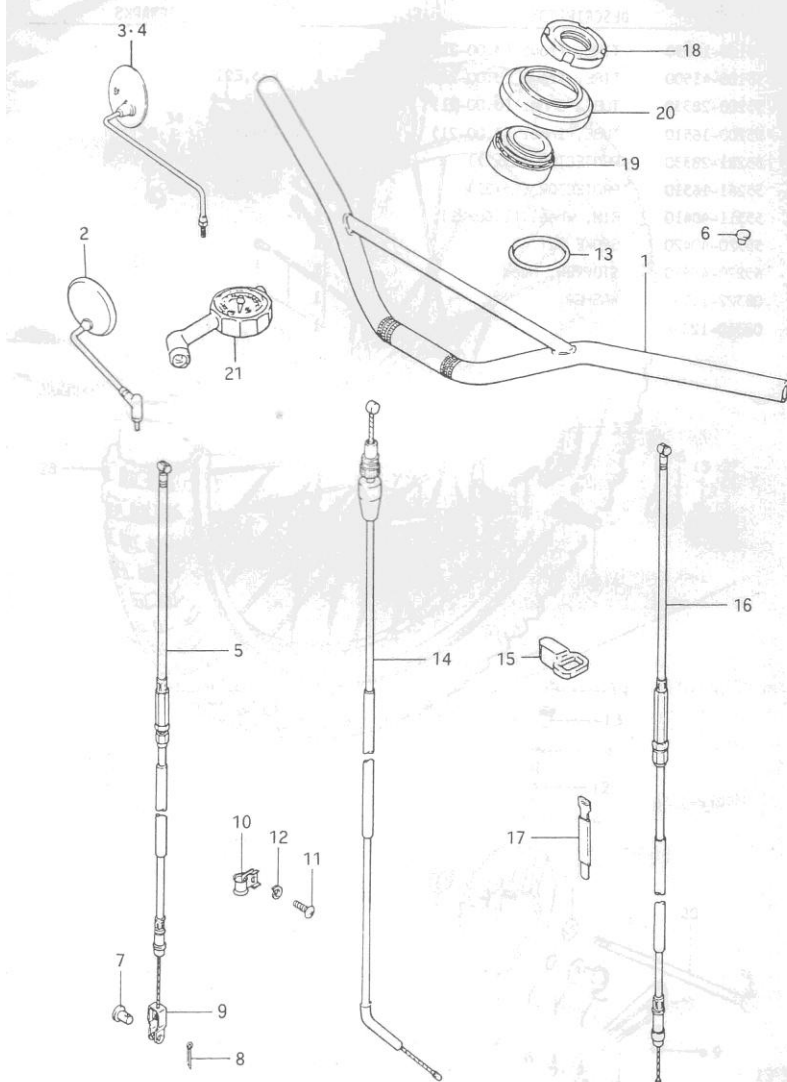


FIG.40 (H- 2) HANDLEBAR

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	56110-40500-08C	HANDLEBAR	1	
1-2	56110-40600-08C	HANDLEBAR	1	E2,E4,E6,E21,E24
2	56500-28601	MIRROR, rear view	1	E4
3	56600-31012	MIRROR, rear view	1	E21
4	56500-31603	MIRROR, rear view	1	E6,E24
5	58110-40500	CABLE, front brake	1	
6	09250-09001	PLUG	1	E21
7	09200-06013	PIN	1	
8	04111-20158	COTTER PIN	1	
9	58661-41400	HOOK, brake cable	1	
10	58620-40401	CLAMP, brake cable	1	
11	02112-06208	SCREW	1	
12	08321-21068	LOCK WASHER	1	
13	09280-70004	O RING	1	
14	58300-40601	CABLE, throttle	1	
15	58621-29301	GUIDE	1	
16	58210-40600	CABLE, clutch	1	
17	09407-18301	CLAMP	1	
18	51631-28000	NUT, steering stem	1	
19	09265-25008	BEARING, upper	1	
20	51643-40502	DUST SEAL	1	
21	96200-41330	GAUGE, front fork air	1	

PE250Z E1

FIG. 41

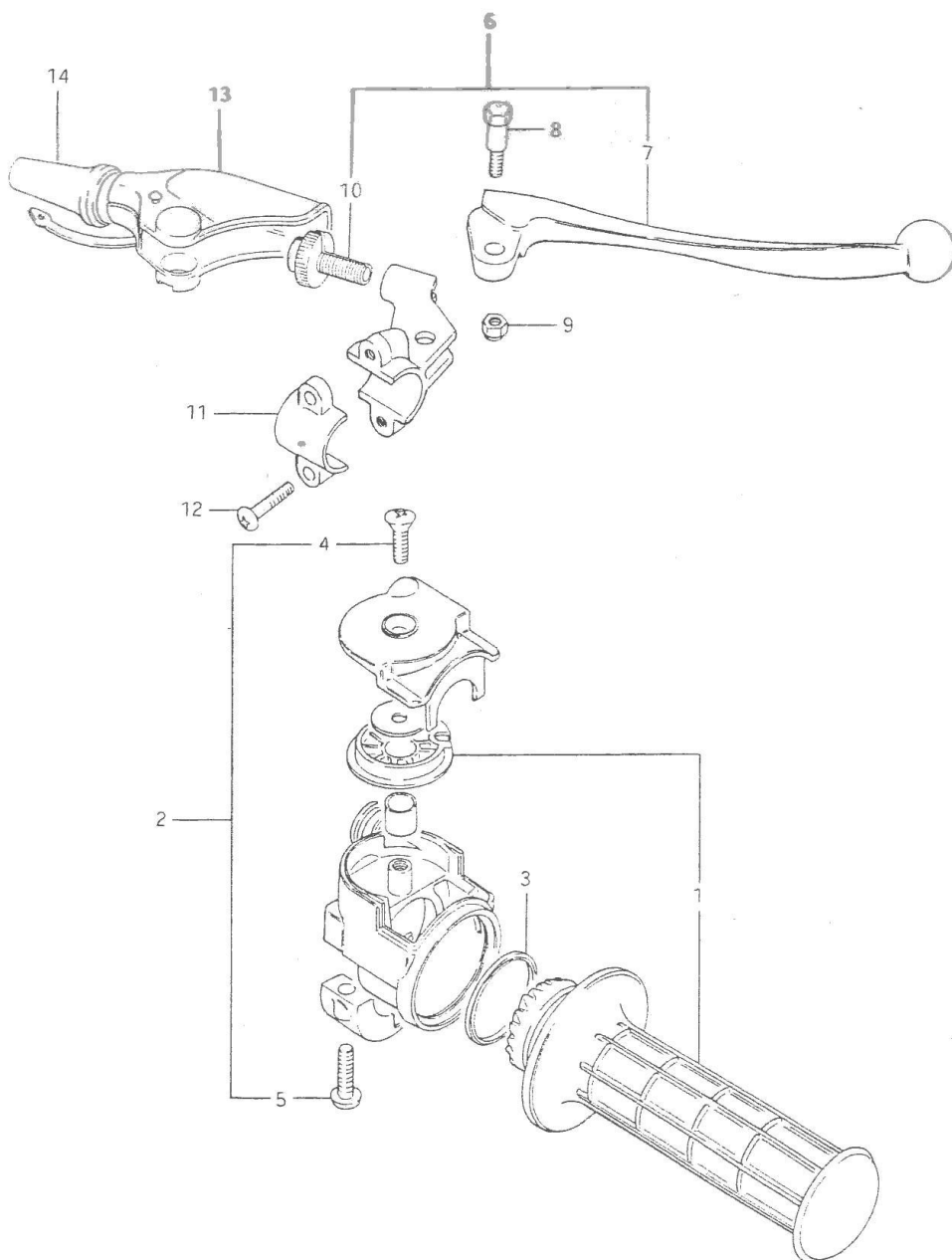


FIG.41 (H- 3) RH HANDLE GRIP

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	57110-40810	GRIP SET, throttle	1	
2	57100-40330	CASE ASSY, throttle	1	
3	57184-40300	.V RING	1	
4	02132-05168	.SCREW	1	
5	02112-05208	.SCREW	2	
6	57300-40600	LEVER ASSY, brake	1	
7	57420-29400	.LEVER, brake	1	
8	57431-11011	.BOLT	1	
9	08319-21068	.NUT	1	
10	57441-40610	.ADJUSTER, cable	1	
11	57512-14100	.HOLDER	1	
12	02112-06168	.SCREW	2	
13	57341-40600	COVER	1	
14	58273-31000	BOOT	1	

FIG.42 (H-4) : PE250Z (E4, E6, E21, E24)

PE250Z E1

FIG. 42

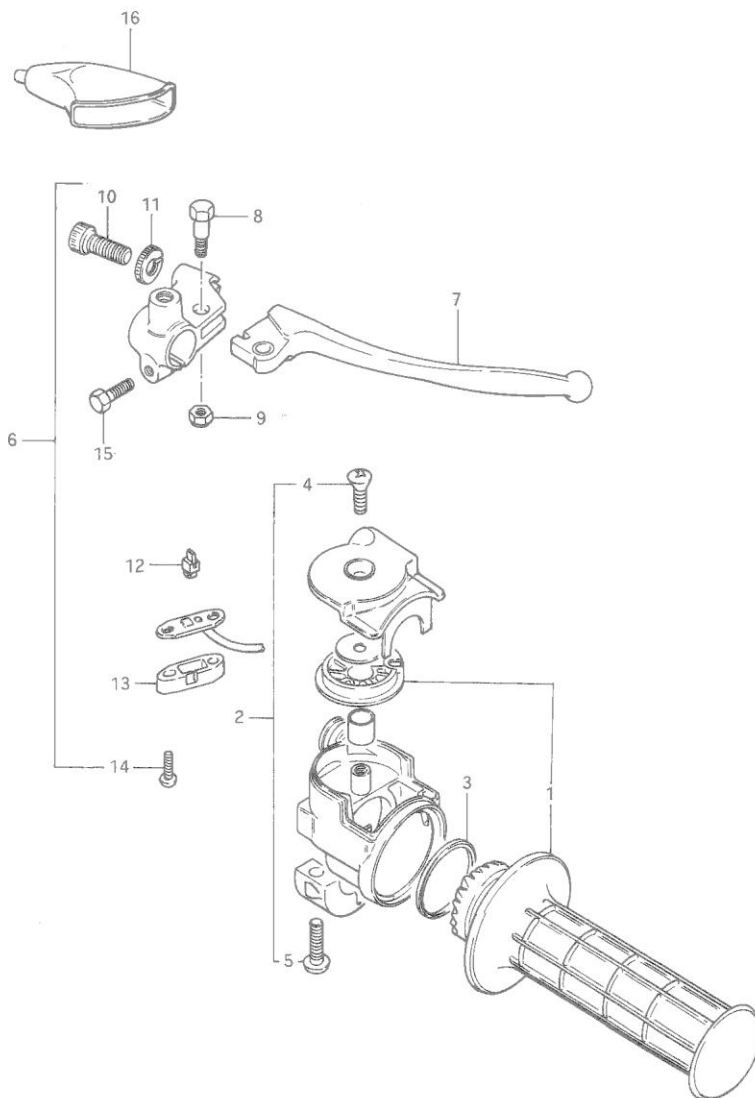


FIG.42 (H- 4) RH HANDLE SWITCH (E4, E6, E21, E24)

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	57110-40810	GRIP SET, throttle	1	
2	57100-40330	CASE ASSY, throttle	1	
3	57184-40300	.V RING	1	
4	02132-05168	.SCREW	1	
5	02112-05208	.SCREW	2	
6	57300-37100	LEVER ASSY, brake	1	
7	57420-26500	.LEVER, brake	1	
8	57431-11011	.BOLT	1	
9	08319-21068	.NUT	1	
10	57441-11010	.ADJUSTER, cable	1	
11	57442-11010	.NUT	1	
12	57465-18601	.HOLDER	1	
13	57481-33010	.COVER	1	
14	09125-03105	.SCREW	2	
15	01107-06208	.BOLT	1	
16	57341-40001	COVER	1	

FIG. 43

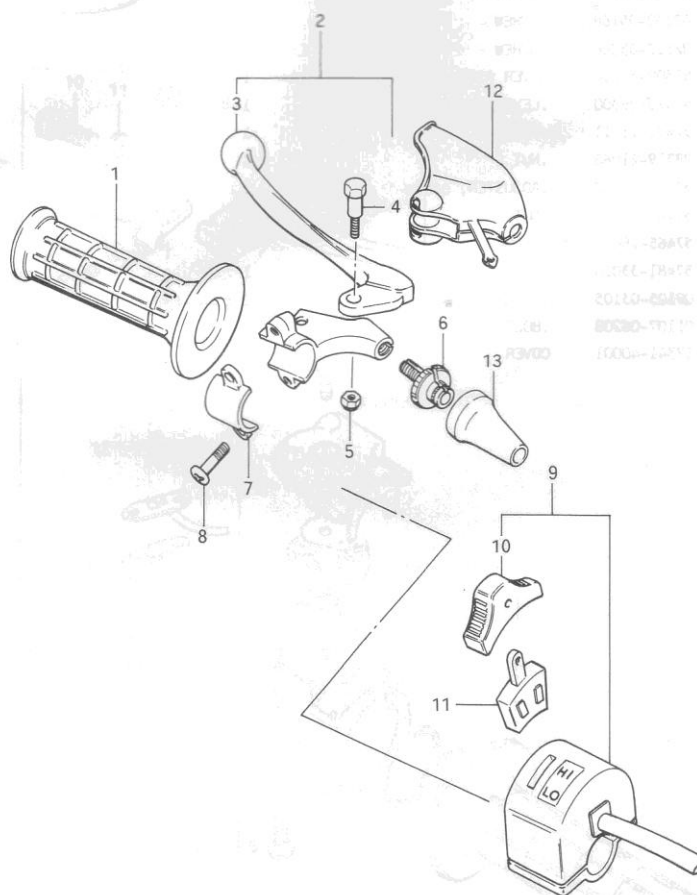


FIG.43 (H- 5) LH HANDLE GRIP

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	57211-40201	GRIP LH	1	
2	57500-40600	LEVER ASSY, clutch	1	
3	57620-45020	.LEVER, clutch	1	
4	57431-11011	.BOLT	1	
5	08319-21068	.NUT	1	
6	57441-40600	.ADJUSTER, cable	1	
7	57512-14100	.HOLDER	1	
8	02112-06168	.SCREW	2	
9	37420-48201	SWITCH ASSY, dimmer	1	
10	57617-28602	.KNOB, dimmer	1	
11	57680-28602	.BLOCK, dimmer slide	1	
12	57541-40600	COVER	1	
13	58273-31000	BOOT	1	

FIG.44 (H-6) : E2
 FIG.45 (H-7) : E4
 FIG.46 (H-8) : E6, E24
 FIG.47 (H-9) : E21

FIG. 44

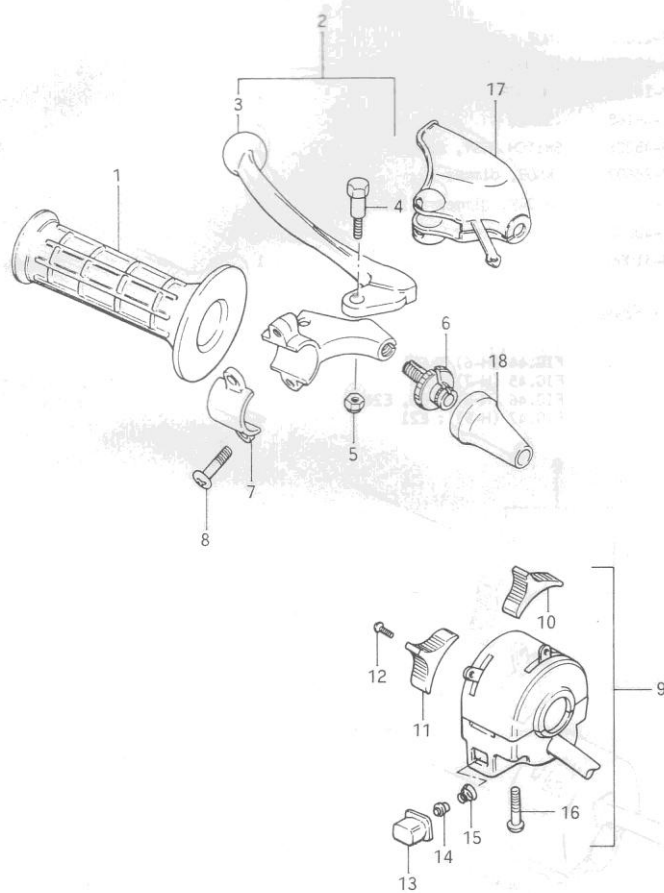
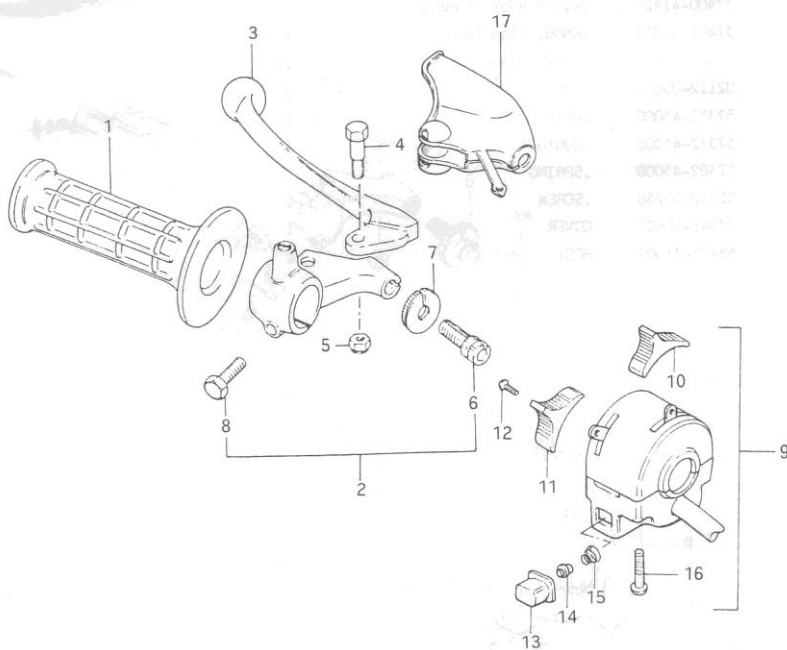


FIG.44 (H- 6) LH HANDLE SWITCH (E2)

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	57211-40201	GRIP, LH	1	
2	57500-40600	LEVER ASSY, clutch	1	
3	57620-45020	.LEVER, clutch	1	
4	57431-11011	.BOLT	1	
5	08319-21068	.NUT	1	
6	57441-40600	.ADJUSTER, cable	1	
7	57512-14100	.HOLDER	1	
8	02112-06168	.SCREW	2	
9	37400-41420	SWITCH ASSY, handle LH	1	
10	37411-45012	.KNOB, lighting	1	
11	37421-45012	.KNOB, dimmer	1	
12	02112-03068	.SCREW	2	
13	57371-45000	.BUTTON, horn	1	
14	57372-45000	.CONTACT	1	
15	57382-45000	.SPRING	1	
16	02112-05258	.SCREW	2	
17	57541-40600	COVER	1	
18	58273-31000	BOOT	1	

FIG. 45



PE250Z E1

FIG.45 (H- 7) LH HANDLE SWITCH (E4)

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	57211-40201	GRIP, LH	1	
2	57500-48500	LEVER ASSY, clutch	1	
3	57620-26500	.LEVER ASSY, clutch	1	
4	57431-11011	.BOLT	1	
5	08319-21068	.NUT	1	
6	57441-26010	.ADJUSTER, cable	1	
7	57442-11010	.NUT	1	
8	01107-06208	.BOLT	1	
9	37400-40501	SWITCH ASSY, handle LH	1	
10	37411-45012	.KNOB, lighting	1	
11	37421-45012	.KNOB, dimmer	1	
12	02112-03068	.SCREW	2	
13	57371-45000	.BUTTON, horn	1	
14	57372-45000	.CONTACT	1	
15	57382-45000	.SPRING	1	
16	02112-05258	.SCREW	2	
17	57541-40600	COVER	1	

FIG. 46

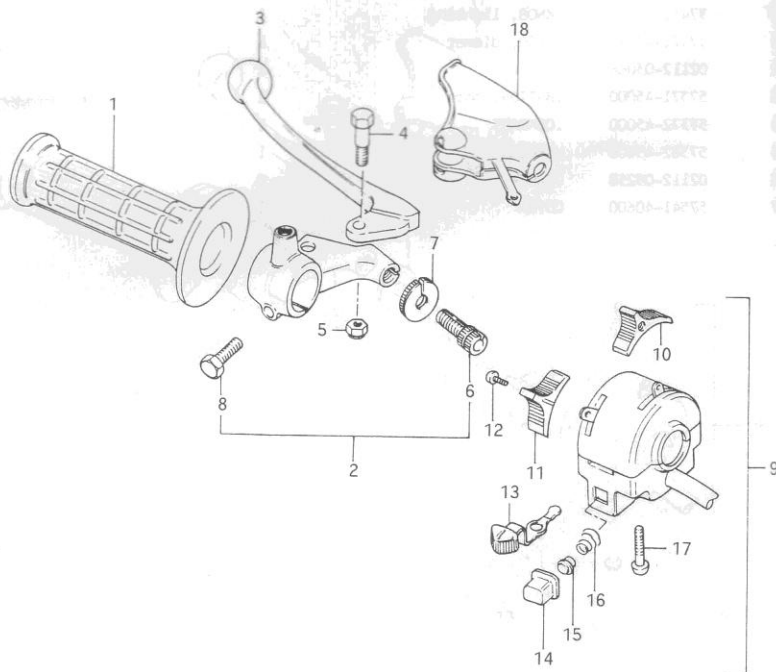


FIG.46 (H- 8) LH HANDLE SWITCH (E6, E24)

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	57211-40201	GRIP LH	1	
2	57500-48500	LEVER ASSY, throttle	1	
3	57620-26500	.LEVER, clutch	1	
4	57431-11011	.BOLT	1	
5	08319-21068	.NUT	1	
6	57441-26010	.ADJUSTER, cable	1	
7	57442-11010	.NUT	1	
8	01107-06208	.BOLT	1	
9	37400-41410	SWITCH ASSY, handle LH	1	
10	37411-45012	.KNOB, lighting	1	
11	37421-45012	.KNOB, dimmer	1	
12	02122-03068	.SCREW	2	
13	37513-45011	.KNOB, turn signal	1	
14	57371-45000	.BUTTON, horn	1	
15	57372-45000	.CONTACT	1	
16	57382-45000	.SPRING	1	
17	02112-05258	.SCREW	1	
18	57541-40600	COVER	1	

FIG. 47

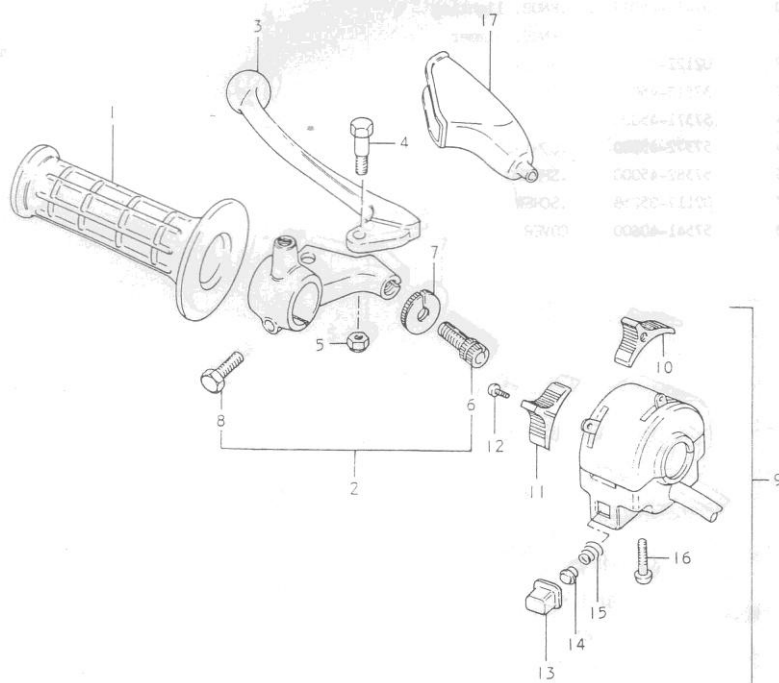


FIG.47 (H- 9) LH HANDLE SWITCH (E21)

REF.NO.	PART NO.	DESCRIPTION	Q'TY.	REMARKS
1	57211-40201	GRIP, LH	1	
2	57500-48500	LEVER ASSY, clutch	1	
3	57620-26500	.LEVER ASSY, clutch	1	
4	57431-11011	.BOLT	1	
5	08319-21068	.NUT	1	
6	57441-26010	.ADJUSTER, cable	1	
7	57442-11010	.NUT	1	
8	01107-06208	.BOLT	1	
9	37400-41420	SWITCH ASSY, handle LH	1	
10	37411-45012	.KNOB, lighting	1	
11	37421-45012	.KNOB, dimmer	1	
12	02112-03068	.SCREW	2	
13	57371-45000	.BUTTON, horn	1	
14	57372-45000	.CONTACT	1	
15	57382-45000	.SPRING	1	
16	02112-05258	.SCREW	2	
17	57341-40001	COVER	1	

FIG. 48

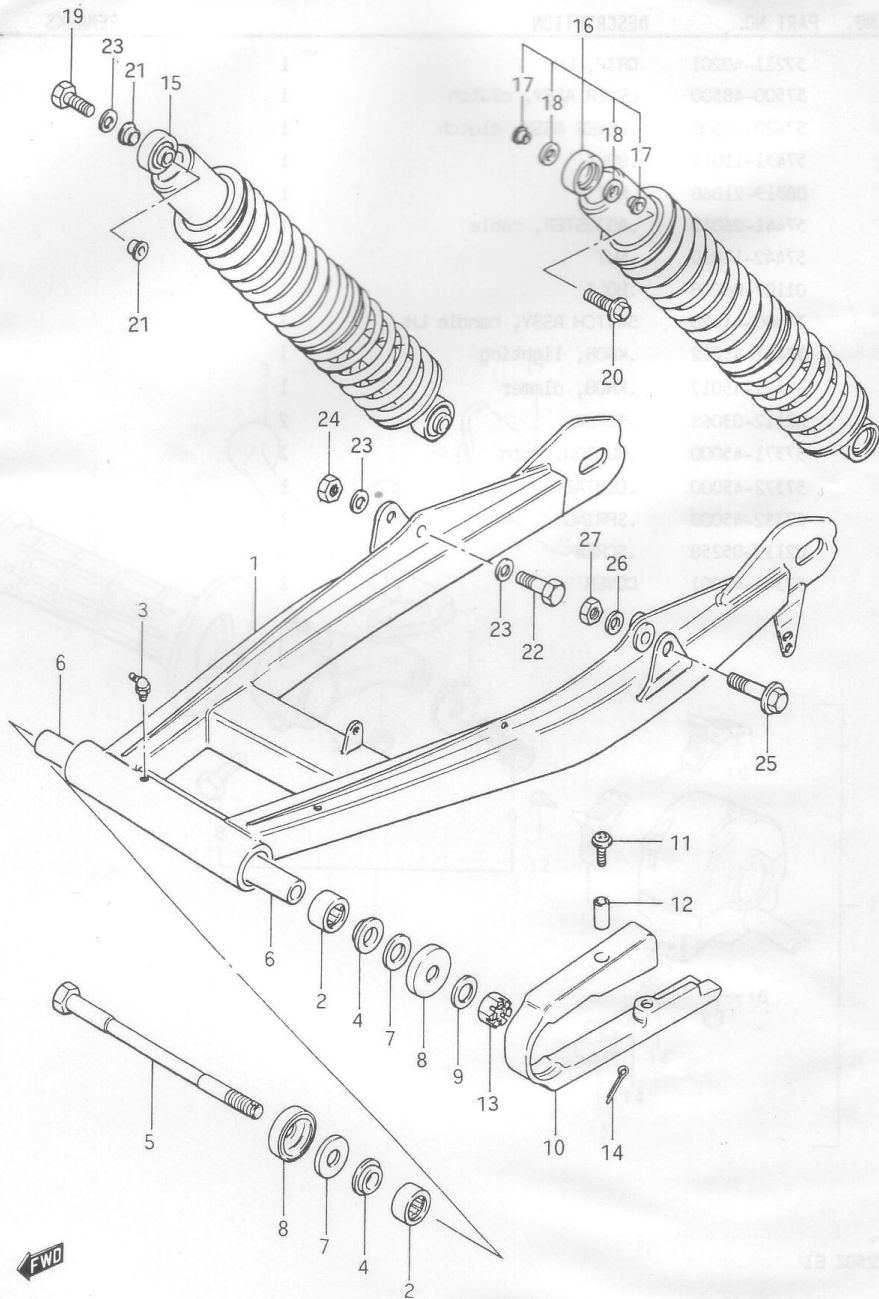


FIG.48 (1- 2) REAR SWINGING ARM

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61101-40850	REAR SWINGING ARM SET	1	
2	09263-20041	.BEARING	2	
3	08351-31008	.GREASE NIPPLE	1	
4	61261-40402	.BUSHING	2	
5	61211-40600	SHAFT, pivot	1	
6	61251-40602	SPACER	2	
7	08211-15322	THRUST WASHER	2	
8	61262-40400	COVER	2	
9	08322-11148	WASHER	1	
10	61273-40601	BUFFER, chain defense	1	
11	61275-40200	SCREW	2	
12	09180-05015	SPACER	2	
13	08314-41148	NUT	1	
14	04111-30308	COTTER PIN	1	
15	62103-40600	SHOCK ABSORBER, rear RH	1	
16	62104-40600	SHOCK ABSORBER, rear LH	1	
17	62177-40500	.COLLAR	4	
18	62226-40500	.DUST SEAL	4	
19	09100-08150	BOLT, upper RH	1	
20	09103-10029	BOLT, upper LH	1	
21	62316-40200	SPACER, RH	4	
22	09100-08151	BOLT, lower RH	1	
23	08322-11088	WASHER	3	
24	08319-21088	NUT, lower RH	1	
25	09103-10030	BOLT, lower LH	1	
26	08322-11108	WASHER, lower LH	1	
27	08319-21108	NUT, lower LH	1	

FIG.49

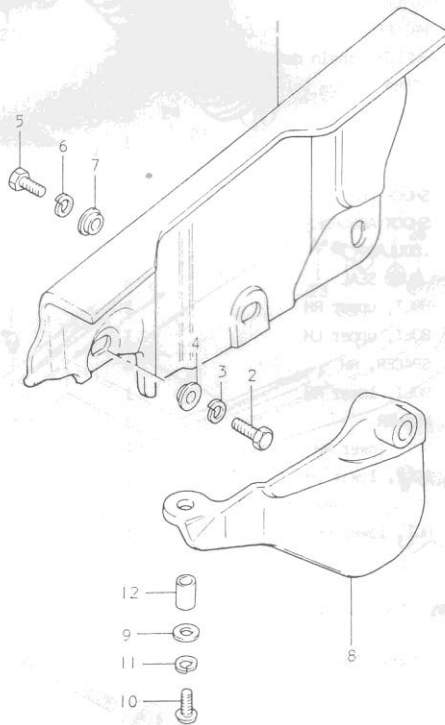


FIG.49 (1- 3) CHAIN CASE

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61311-40503	CHAIN CASE	1	
2	01107-06168	BOLT, rear	1	
3	08321-21068	LOCK WASHER	1	
4	09160-06028	WASHER, inner	1	
5	01107-06128	BOLT	2	
6	08321-21068	LOCK WASHER	2	
7	09169-06010	WASHER	3	
8	61321-40501	RUBBER, chain case	1	
9	09160-06028	WASHER	1	
10	02112-06128	SCREW	1	
11	08321-21068	LOCK WASHER	1	
12	09180-06032	SPACER	1	

FIG. 50

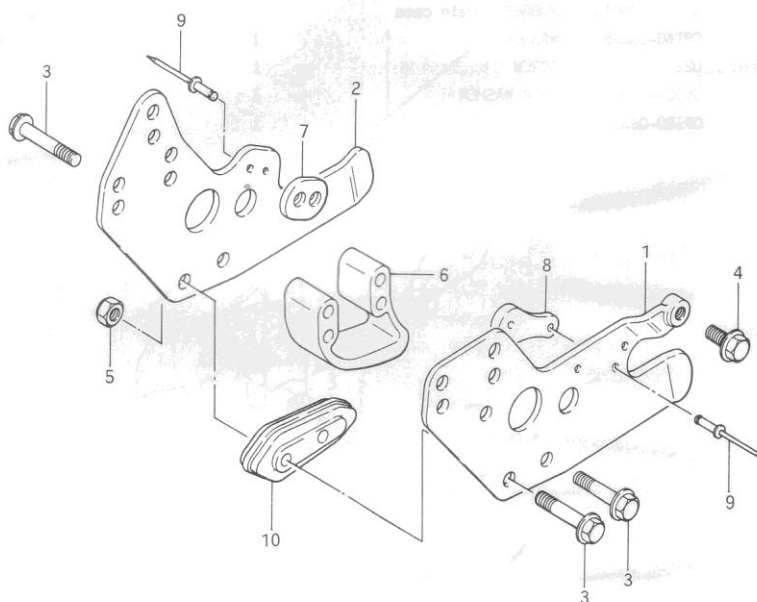


FIG.50 (1- 4) CHAIN GUIDE

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61340-40510	PLATE, chain guide outer	1	
2	61342-40510	PLATE, chain guide inner	1	
3	01517-06408	BOLT	4	
4	01517-06168	BOLT	1	
5	08319-31068	NUT	2	
6	61345-14400	DEFENSE, chain guide	1	
7	61349-40210	PAD, inner	1	
8	61349-37200	PAD, outer	1	
9	09229-03005	RIVET	4	
10	61348-14110	DEFENSE, chain guide	1	

FIG. 51

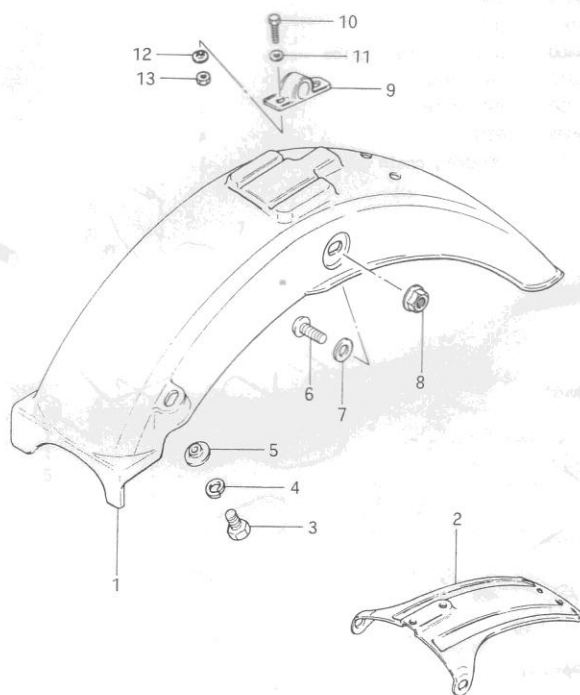


FIG.51 (i- 5) REAR FENDER

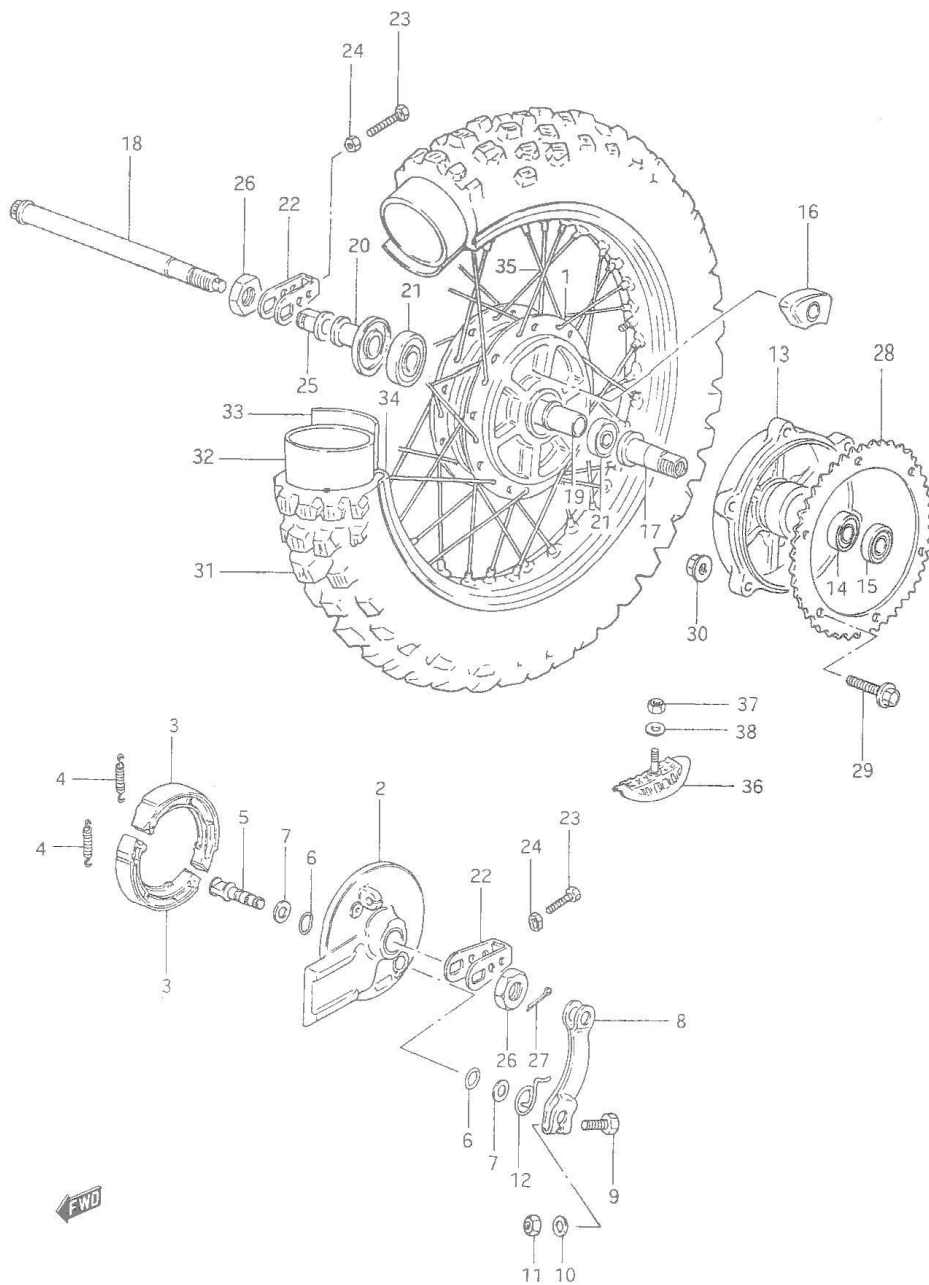
REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	63111-40501-163	FENDER, rear (Yellow)	1	
1-2	63111-40611-163	FENDER, rear (Yellow)	1	E2
1-3	63111-40620-163	FENDER, rear	1	E4,E21,E24
2	63121-40600	REINFORCEMENT, rear	1	E4,E21,E24
3	01107-06128	BOLT, front	2	
4	08321-31068	LOCK WASHER	2	
5	09169-06016	WASHER	2	
6	02142-06167	SCREW	2	
7	09160-06027	WASHER	2	
8	08319-31068	NUT	2	
9	63140-28300	BRACE, rear fender	1	E4,E21,E24
10	01107-06208	BOLT	2	E4,E21,E24
11	08322-21068	WASHER	2	E4,E21,E24
12	09321-06014	CUSHION	1	E4,E21,E24
13	08319-21068	NUT	2	E4,E21,E24

[illegible]

FIG.52 (1- 6) REAR WHEEL

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	64110-40600	HUB	1	
2	64210-40600	PANEL	1	
3	54410-37200	SHOE, brake	2	
4	55420-41100	SPRING	2	
5	54440-40302	CAM, brake	1	
6	09280-15001	DUST SEAL	2	
7	09160-15001	WASHER	2	
8	64451-40601	LEVER, brake cam	1	
9	09100-06050	BOLT	1	
10	08322-21068	WASHER	1	
11	08310-11068	NUT	1	
12	09448-33005	SPRING	1	
13	64309-40601	DRUM, rear brake	1	
14	08143-60057	.BEARING, inner	1	
15	08143-62057	.BEARING	1	
16	64650-40600	CHSHION, hub	6	
17	64761-40600	SHAFT, rear brake	1	
18	64711-40600	AXLE, rear	1	
19	64730-40600	SPACER, hub bearing	1	
20	64740-40600	SPACER, RH	1	
21	08123-62037	BEARING, rear hub	2	
22	61410-40600	ADJUSTER, chain	2	
23	09104-08006	BOLT	2	
24	08310-12088	NUT	2	
25	64781-40600	SPACER, chain adjuster RH	1	
26	09140-24007	NUT	2	
27	04111-30208	COTTER PIN	1	

FIG. 52



PE250Z E1

FIG.52 (1- 7) REAR WHEEL

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28-1	64511-40600	SPROCKET, rear	1	NT:52
28-2	64511-40610	SPROCKET, rear	1	OPT NT:50
28-3	64511-40620	SPROCKET, rear	1	OPT NT:54
29	09103-08048	BOLT	6	
30	08319-31088	NUT	6	
31-1	65100-40630	TIRE (5.10-18)	1	BS
31-2	65100-41410	TIRE (4.50-18)	1	E15,E21 IRC
32-1	65200-40430	TUBE, inner	1	BS
32-2	65200-41110	TUBE, inner	1	E15,E21 IRC
33-1	65261-15030	PROTECTOR	1	BS
33-2	65261-16510	PROTECTOR	1	E15,E21 IRC
34	65311-40610	RIM (215x18)	1	
35	65320-40510	SPOKE ASSY, rear	1	
36	65270-14200	STOPPER, bead	2	
37	08310-12088	NUT	2	
38	08322-11088	WASHER	2	

FIG. 53

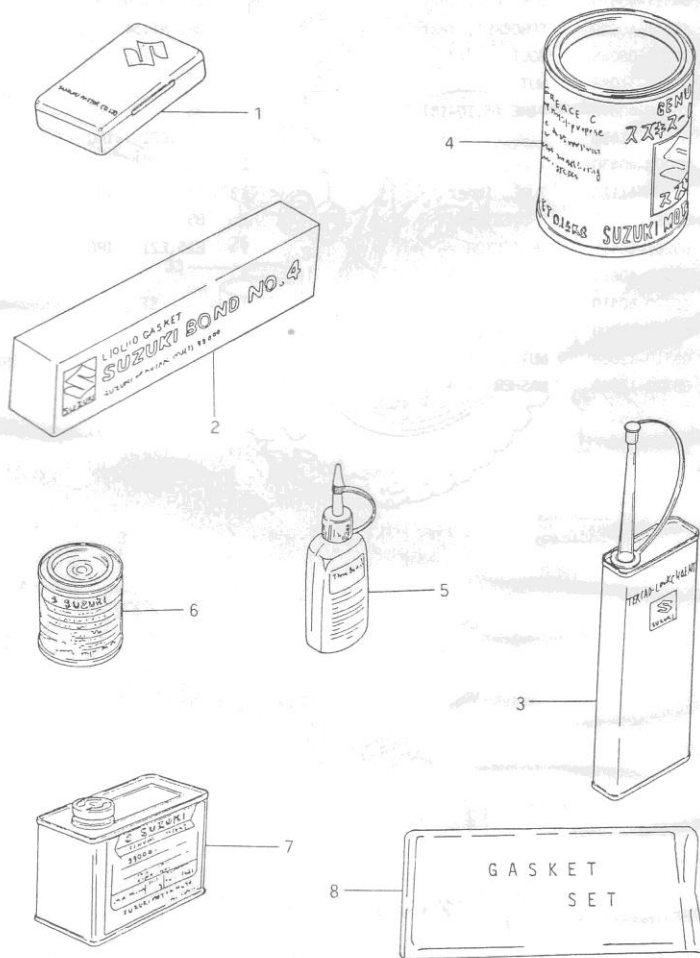


FIG.53 (i- 8) OPTIONAL

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	09826-00001	TOOL SET, inner tube	1	
2	99000-31030	SUZUKI BOND No.4	1	NET:100g
3	99000-32040	CEMENT, thread lock	1	NET:200g
4	99000-25030	GREASE, super	1	NET:150g
5-1	99000-32030	THREAD LOCK, super (1303B)	1	NET:50g
5-2	99000-32050	THREAD LOCK, super (1342)	1	NET:50g
6-1	99000-10109-019	PAINT (Black)	1	NET:90g
6-2	99000-10109-08C	PAINT (Champagne Gold)	1	
6-3	99000-10109-163	PAINT (Phlolina Yellow)	1	NET:500g
7-1	99000-10105-019	PAINT (Black)	1	
7-2	99000-10105-08C	PAINT (Champagne Gold)	1	
7-3	99000-10105-163	PAINT (Phlolina Yellow)	1	
8	11401-40823	GASKET SET	1	

PE250Z E1

INDICE DE No. DE PIEZAS

PART NO.	FIG.NO.-REF.NO. (Address No.)	PART NO.	FIG.NO.-REF.NO. (Address No.)	PART NO.	FIG.NO.-REF.NO. (Address No.)
10000				20000	
11111-40301	1-01	13254-01010	5-10	21111-40302	4-18
11141-40303	1-02-1	13267-41640	5-18	21200-40301	8-01
11141-40722	1-02-2	13268-31011	5-20	21411-40301	8-05
11210-40601	1-07	13269-41640	5-23	21441-40402	8-09
11241-40301	1-08	13271-96110	5-22	21451-31000	8-10-1
11251-30510	1-14	13278-02340	5-19	21451-40001	8-10-2
11251-30520	1-15	13278-45010	5-25	21462-16501	8-11
11251-30530	1-16	13291-34010	5-21	23111-28000	8-18
11252-38001	1-05	13291-41640	5-24	23121-40301	8-15
11300-40870	2-01	13331-40600	5-07	23122-40902	8-22
11341-40300	3-01	13370-40600	5-11	23270-40300	8-25
11351-40900	3-08	13373-39110	5-12	23281-40300	8-28
11360-14200	3-11	13383-40600	5-04	24121-40600	9-01
11401-40823	53-08	13394-10010	5-03	24131-40600	9-14
11481-40300	2-02	13551-40600	5-14	24221-41102	9-02
11482-40300	3-02	13573-41610	5-29	24231-40600	9-03
11483-40910	3-09	13577-41612	5-27	24251-40600	9-04
12110-40601	4-01-1	13581-40200	5-15	24261-40601	9-07
12110-40601-025	4-01-2	13629-40200	5-30	24311-40600	9-15
12110-40601-050	4-01-3	13661-16600	5-28	24320-41101	9-19
12140-41600	4-02-1	13681-41510	5-26	24331-40600	9-22
12140-41600-025	4-02-2	13683-32410	5-31	24341-40600	9-25
12140-41600-050	4-02-3	13700-40620	6-01	24351-40600	9-28
12151-92201	4-03	13741-40610	6-06	24361-40601	9-29
12161-40300	4-07	13780-40600	6-02	24741-40300	9-12
12200-40600	4-06	13781-40600	6-03	24751-40300	9-32
12211-41101	4-09	13792-40400	6-05	25211-40600	10-01
12221-40600	4-11	13873-20300	6-11	25221-40600	10-02
12261-40600	4-12	13881-40410	6-09	25231-40600	10-03
13111-40401	1-27-1	13911-40410	6-04	25310-40600	10-06
13111-40410	1-27-2	13912-40410	6-08	25322-11000	10-07
13150-40400	1-18	14159-41500	7-31	25323-11000	10-08
13152-40400	1-19	14170-16301	7-02-1	25324-11000	10-09
13153-40400	1-20	14170-40600	7-02-2	25331-16500	10-12
13156-40400	1-23	14181-16300	7-01	25341-40400	10-14
13200-40621	5	14303-40601	7-16-1	25351-11000	10-16
13247-40600	5-33	14303-40611	7-16-2	25352-11000	10-17
13251-40230	5-01	14310-40620	7-05	25411-16400	10-05
13252-16600	5-08	14411-40300	7-19	25411-40900	10-04
13253-40200	5-09	14770-40000	7-08	25510-40900	10-20
		14770-40510	7-23		
		14771-30901	7-06		

PART NO.	FIG.NO.-REF.NO. (Address No.)	PART NO.	FIG.NO.-REF.NO. (Address No.)	PART NO.	FIG.NO.-REF.NO. (Address No.)
25600-40303	10-25		13-07	35621-41410	22-07
25671-01000	10-23		14-07	35627-43010	25-06
26211-40300	11-01		15-07	35641-41400	22-04-2
26221-41100	11-02	32800-19063	27-07	35710-40512	24-01
26231-30002	11-05	32900-40630	26-01	35710-40533	23-01
26232-40200	11-08	33410-14120	26-05	35712-30410	23-02
26233-40200	11-09	33510-04410	26-09		24-02
26240-41103	11-12	33510-41111	26-08	35712-48523	25-02
26260-41101	9-35	33610-04021	16-01	35713-48510	25-03
26300-40400	11-16	33652-36100	16-02	35717-37200	25-14
26341-41101	11-18	33652-36200	16-03	35720-40640	25-01-1
27511-41100	9-38-2	34101-41402	17-01-1	35720-40650	25-01-2
27511-41110	9-38-1	34101-41432	17-01-2	35723-40511	23-04
27511-41120	9-38-3	34170-41421	17-02		24-04
27511-41130	9-38-4	34189-41400	17-05	35730-40640	25-10
27600-40640	9-43-1	34910-40611	17-09	35765-35300	25-11
27600-40940	9-43-2	34950-40600	17-04-1	35766-40640	25-12
27620-40940	9-44	34950-40640	17-04-2	35793-37200	25-15
27641-40300	9-45-1	34972-25721	17-07	35970-30910	24-08
27641-40400	9-45-2	34973-18620	17-06		25-21
		35100-40540-999	20-01	35974-40640	24-11
		35100-41501	18-01		25-24
		35100-41521	19-01	36118-28660	20-06
		35100-46110-999	21-01		21-06
		35111-41501	18-02	36347-41400	22-14
32101-40620	12-01		19-02	36349-41400	22-12
32101-40630	13-01	35111-46110	20-02	36510-32400	26-12
32101-40640	14-01		21-02	36511-32410	26-13
32101-40650	15-01	35121-40540	20-03	36610-40500	27-01-1
32102-40620	12-09	35121-41500	18-03	36610-40510	27-01-3
32102-40630	13-10		19-03	36610-41413	27-01-5
32102-40640	14-10	35121-46110	21-03	36610-41422	27-01-4
32102-40650	15-10	35128-46110	20-07	36610-41430	27-01-2
32120-40620	12-02		21-07	36740-41400	16-11
32120-40630	13-02	35155-48510	18-07	36862-27690	16-05
32120-40640	14-02		19-07	37110-41402	27-05
32120-40650	15-02	35171-18650	20-04	37115-41400	27-06
32125-40630	13-03	35171-28660	21-04	37400-40501	45-09
	14-03	35171-41501	18-04	37400-41410	46-09
	15-03		19-04	37400-41420	44-09
32140-40620	12-05	35172-28660	20-05		47-09
	13-06		21-05	37411-45012	44-10
	14-06	35601-41402	22-01		45-10
	15-06	35612-02300	22-02		46-10
32150-40620	12-06	35621-41400	22-04-1		47-10

PART NO.	FIG.NO.-REF.NO. (Address No.)	PART NO.	FIG.NO.-REF.NO. (Address No.)	PART NO.	FIG.NO.-REF.NO. (Address No.)
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37420-48201	43-09	44330-19051	33-07	51146-40500	35-13
37421-45012	44-11	44341-40050	33-08		36-13
	45-11	44343-41370	33-04	51147-16510	35-08
	46-11	44353-41370	33-03		36-08
	47-11	44357-41370	33-02	51148-41310	35-09
37513-45011	46-13	44486-40200	31-08		36-09
37610-53011	27-11		32-07	51149-40500	35-05
37820-41400	26-11	44487-41300	31-07		36-05
38500-40612	27-14	44487-41400	32-08	51153-41211	35-03
38500-40672	27-13	44520-41401	31-13		36-03
38610-39110	22-10	44531-41402	31-14	51156-30400	35-04
38621-41400	22-11	44540-40001	32-10		36-04
		44540-41500	32-09	51171-40600	35-20
		44541-40602	31-10		36-20
		44541-41310	31-09	51172-38010	35-21
		44560-40600	32-14		36-21
		44560-41300	31-11	51173-40500	35-06
		45100-40620-865	28-11		36-06
		45100-40630-865	28-12	51176-38010	35-22
		47111-40401-163	34-10		36-22
41100-40601-019	28-01-1	47211-40611-163	34-12	51183-03010	35-11
41100-40611-019	28-01-3				36-11
41100-40621-019	28-01-2			51189-41220	35-28
41100-40631-019	28-01-4				36-28
41100-40641-019	28-01-5			51195-41210	35-12
41540-40600	16-06				36-12
41991-40300	28-02			51293-14200	35-26
42310-40610	29-01				36-26
42330-40400	29-05			51294-49000	35-25
43110-40610	30-01				36-25
43120-40610	30-02	51100-40630	35	51311-40500-08C	35-34
43510-40600	29-15	51100-40640	36		36-34
43551-40401	29-08	51100-40910	35	51351-40630	35-24
43561-40401	29-09	51110-40630	35-19		36-24
43911-14200	28-05		36-19	51351-41320	35-32
43913-40400	28-06	51117-14210	35-27		36-32
44100-40620-163	31-01		36-27	51356-41310	35-33
44100-40630-163	32-01	51117-16310	35-23		36-33
44200-40500	31-04		36-23	51410-40500-08C	35-29-1
44200-41401-163	32-04	51121-37410	35-07	51410-40510-08C	35-29-2
44248-41300	31-05		36-07		36-29
	32-05	51130-40630	35-01	51455-31010	35-48
44300-40050	33-06		36-01		36-48
44300-41370	33-01	51140-40630	35-02	51530-40520-291	36-52
44300-41810	33-05		36-02	51540-40520-291	36-53

PART NO.	FIG.NO.-REF.NO. (Address No.)	PART NO.	FIG.NO.-REF.NO. (Address No.)	PART NO.	FIG.NO.-REF.NO. (Address No.)
51553-41410	36-54	56500-28601	36-35	57441-40600	43-06
51571-41211	35-14	56500-31603	40-02		44-06
	36-14	56600-31012	40-04	57441-40610	41-10
51572-40500	35-15	57100-40330	40-03	57442-11010	42-11
	36-15		41-02		45-07
51573-41410	35-16		42-02		46-07
	36-16	57110-40810	41-01		47-07
51575-41410	35-17		42-01	57465-18601	42-12
	36-17	57184-40300	41-03	57481-33010	42-13
51631-28000	40-18		42-03	57500-40600	43-02
51643-40502	40-20	57211-40201	43-01		44-02
51811-41403-291	38-01		44-01	57500-48500	45-02
51811-41520-163	37-01		45-01		46-02
51820-45000	38-02		46-01		47-02
51860-45000	38-03		47-01	57512-14100	41-11
51900-45400	35-52	57300-37100	42-06		43-07
53111-40411-163	37-04	57300-40600	41-06		44-07
	38-09	57341-40001	42-16	57541-40600	43-12
54110-40302	39-01		47-17		44-17
54210-40600	39-02	57341-40600	41-13		45-17
54410-37200	39-03-2	57371-45000	44-13		46-18
	52-03		45-13	57617-28602	43-10
54410-41410	39-03-1		46-14	57620-26500	45-03
54440-40302	39-05		47-13		46-03
	52-05	57372-45000	44-14		47-03
54451-32400	39-08		45-14	57620-45020	43-03
54611-40600	39-11		46-15		44-03
54621-40600	39-12		47-14	57680-28602	43-11
54632-49200	39-13	57382-45000	44-15	58110-40500	40-05
54660-11031	39-15		45-15	58210-40600	40-16
54710-40500	39-20		46-16	58273-31000	41-14
54740-37200	39-24		47-15		43-13
55100-14230	39-28-1	57420-26500	42-07		44-18
55100-41500	39-28-2	57420-29400	41-07	58300-40601	40-14
55200-16510	39-29-2	57431-11011	41-08	58510-40600	30-15
55200-28330	39-29-1		42-08	58620-40401	40-10
55261-16510	39-30-2		43-04	58621-29301	40-15
55261-28330	39-30-1		44-04	58621-40301	35-45
55311-40410	39-31		45-04		36-45
55320-40420	39-32		46-04	58621-40500	35-44
55420-41100	39-04		47-04		36-44
	52-04	57441-11010	42-10	58645-41500	30-16
56110-40500-08C	40-01-1	57441-26010	45-06	58661-41400	40-09
56110-40600-08C	40-01-2		46-06		
56211-40300-08C	35-35		47-06		

PART NO.	FIG.NO.-REF.NO. (Address No.)	PART NO.	FIG.NO.-REF.NO. (Address No.)	PART NO.	FIG.NO.-REF.NO. (Address No.)	
60000	61101-40850	48-01	65100-41410	52-31-2	99000-32050	53-05-2
	61211-40600	48-05	65200-40430	52-32-1		
	61251-40602	48-06	65200-41110	52-32-2		
	61261-40402	48-04	65261-15030	52-33-1		
	61262-40400	48-08	65261-16510	52-33-2		
61273-40601	48-10	65270-14200	52-36			
61275-40200	48-11	65270-46910	39-33			
61311-40503	49-01	65311-40610	52-34	00000		
61321-40501	49-08	65320-40510	52-35			
61340-40510	50-01	68110-40620-67H	31-02			
61342-40510	50-02		32-02		01104-05128	24-12
61345-14400	50-06	68111-40210-64D	31-03			25-25
61348-14110	50-10	68111-40510-64D	32-03	01107-06128	6-07	
61349-37200	50-08	68131-40630-64D	34-16		6-12	
61349-40210	50-07	68136-40630-67H	34-11		11-11	
61410-40600	52-22	68146-40630-67H	34-13		22-08	
62103-40600	48-15				49-05	
62104-40600	48-16			01107-06168	51-03	
62177-40500	48-17				8-13	
62226-40500	48-18				25-16	
62316-40200	48-21				37-05	
63111-40501-163	51-01-1	94911-41500	34-02		38-10	
63111-40611-163	51-01-2	94911-41510	34-01		49-02	
63111-40620-163	51-01-3	94921-41530	34-03	01107-06208	8-27	
63121-40600	51-02	96200-41330	40-21		16-07	
63140-28300	51-09	96410-40630	35-43		26-02	
64110-40600	52-01				42-15	
64210-40600	52-02	96421-41401	35-51		45-08	
64309-40601	52-13	96431-40500	36-51		46-08	
64451-40601	52-08	96510-40500	28-10		47-08	
64511-40600	52-28-1		28-09	01107-06258	51-10	
64511-40610	52-28-2	99000-10105-019	53-07-1		25-17	
64511-40620	52-28-3	99000-10105-08C	53-07-2	01107-06258	39-09	
64650-40600	52-16	99000-10105-163	53-07-3	01107-08168	7-20	
64711-40600	52-18	99000-10109-019	53-06-1	01107-08208	28-13	
		99000-10109-08C	53-06-2			
64730-40600	52-19	99000-10109-163	53-06-3	01107-08358	7-10	
64740-40600	52-20	99000-25030	53-04		7-24	
64761-40600	52-17	99000-31030	53-02		35-36	
64781-40600	52-25	99000-32030	53-05-1	01107-08458	36-36	
65100-40630	52-31-1	99000-32040	53-03		7-09	

PART NO.	FIG.NO.-REF.NO. (Address No.)	PART NO.	FIG.NO.-REF.NO. (Address No.)	PART NO.	FIG.NO.-REF.NO. (Address No.)
01107-08658	31-20	02112-06068	30-22	04111-30308	39-27
01107-10168	22-05	02112-06108	35-49		48-14
01107-10458	35-41		36-49	06111-08003	8-21
	36-41	02112-06128	9-13	08123-62017	39-22
01204-08257	38-06		49-10	08123-62037	52-21
01421-06258	1-12	02112-06168	1-24	08143-60057	52-14
01421-10258	1-10		12-13	08143-62017	39-23
01421-10408	1-09		13-14	08143-62057	52-15
01517-06168	50-04		14-14	08211-08181	30-08
01517-06408	50-03		15-14	08211-15322	48-07
02111-04067	5-13		26-14	08211-17241	9-37
02112-03068	44-12		33-09	08211-17261	9-18
	45-12		41-12	08211-17281	9-17
	47-12		43-08	08211-17342	11-07
02112-03088	1-21		44-08	08211-22281	11-13
	5-16	02112-06208	7-03	08211-30402	35-31
02112-04088	35-10		40-11		36-31
	36-10	02112-06258	3-04	08310-11058	24-10
02112-04128	18-08		31-15		24-14
	19-08	02112-06308	3-06		25-23
	20-10	02112-06358	2-07		25-27
	21-10	02112-06458	3-05		34-09
02112-04168	35-18	02112-06508	2-06	08310-11068	17-08
	36-18		3-10		23-07
02112-04308	12-03	02112-06557	2-05		24-07
	13-04	02112-06658	2-04		25-20
	14-04	02122-03068	46-12		30-13
	15-04	02122-06128	9-33		52-11
02112-04358	12-07		10-13	08310-12088	7-14
	13-08		10-15		7-28
	14-08	02132-05168	41-04		35-40
	15-08		42-04		36-40
02112-05088	18-06	02142-05107	37-02		39-35
	19-06	02142-06108	34-05		52-24
02112-05128	25-07	02142-06128	34-14		52-37
	34-06	02142-06167	51-06	08310-22068	8-20
02112-05168	5-34	02152-06168	8-29	08310-22108	29-04
02112-05208	26-06	03211-04308	25-05	08314-41128	39-26
	27-08	04111-20158	30-05	08314-41148	48-13
	41-05		30-18	08316-16068	1-13
	42-05		40-08	08316-16088	1-04
02112-05258	44-16	04111-20208	8-26	08316-16108	1-11
	45-16		29-11	08319-21068	41-09
	46-17		30-11		42-09
	47-16	04111-30208	52-27		43-05

PART NO.	FIG.NO.-REF.NO. (Address No.)	PART NO.	FIG.NO.-REF.NO. (Address No.)	PART NO.	FIG.NO.-REF.NO. (Address No.)
08319-21068	44-05		37-07		34-07
	45-05		38-12	08322-21068	6-13
	46-05		40-12		12-14
	47-05		49-03		13-15
	51-13		49-06		14-15
08319-21088	48-24		49-11		15-15
08319-21108	48-27	08321-21088	7-12		22-09
08319-31068	50-05		7-22		51-11
	51-08		7-26		52-10
08319-31088	2-12		28-14	08322-21088	29-14
	28-04		31-21		30-10
	52-30		35-37		35-39
08319-31108	2-13		35-47		36-39
08321-21038	1-22		36-37	08322-21108	12-12
	5-17		36-47		13-13
08321-21048	12-04		38-07		14-13
	12-08	08321-21108	12-11		15-13
	13-05		13-12	08331-11229	39-17
	13-09		14-12	08341-31049	12-15
	14-05		15-12		13-16
	14-09		29-07		14-16
	15-05		35-42		15-16
	15-09		36-42	08341-31059	4-21
	18-10	08321-31068	51-04	08351-31008	48-03
	19-10	08322-11068	3-14	09100-06050	52-09
	20-12	08322-11088	7-13	09100-06089	30-12
	21-12		7-21	09100-06091	10-26
08321-21058	5-35		7-25	09100-08150	48-19
	24-09		31-22	09100-08151	48-22
	25-09		38-08	09100-10067	29-03
	25-22		39-34	09100-10118	29-06
	26-07		48-23	09101-08012	30-09
	27-09		52-38	09103-08037	2-08
	34-08	08322-11108	22-06		28-03
08321-21068	3-13		48-26	09103-08043	28-07
	6-14	08322-11128	39-25	09103-08048	52-29
	6-16	08322-11148	48-09	09103-08051	2-09
	7-04	08322-21048	18-09	09103-08064	2-10
	25-19		19-09	09103-08069	11-17
	26-04		20-11	09103-10016	2-11
	26-15		21-11	09103-10029	48-20
	31-16	08322-21058	24-13	09103-10030	48-25
	33-10		25-08	09103-10100	29-16
	35-50		25-26	09104-08006	52-23
	36-50		27-10	09108-08018	1-03

PART NO.	FIG.NO.-REF.NO. (Address No.)	PART NO.	FIG.NO.-REF.NO. (Address No.)	PART NO.	FIG.NO.-REF.NO. (Address No.)
09125-03105	42-14	09169-06010	49-07	09262-25047	4-13
09125-06029	31-12	09169-06016	37-06	09263-15003	8-16
09128-06011	6-15		38-11	09263-17004	9-16
09134-06001	8-19		51-05	09263-18011	4-05
09140-10003	12-10	09169-10011	2-14	09263-20041	48-02
	13-11	09169-10012	2-15	09263-24011	4-10
	14-11	09180-05015	48-12	09263-25004	8-02
	15-11	09180-06011	23-05	09265-25008	40-19
09140-14017	4-19		24-05	09265-30005	35-30
09140-20002	8-06	09180-06032	49-12		36-30
09140-22006	9-40	09180-06048	34-15	09280-10002	30-07
09140-24007	52-26	09180-06073	25-13	09280-15001	39-06
09144-06005	30-20	09180-06076	31-18		52-06
09160-05001	39-14	09180-07005	16-10	09280-20003	5-32
09160-06004	31-17	09180-08030	38-04	09280-20004	4-17
09160-06007	23-06	09180-08032	7-30	09280-22003	9-42
	24-06	09180-08033	7-15	09280-70004	40-13
09160-06019	26-03	09180-08078	9-46	09283-20031	11-15
09160-06020	8-14	09180-08079	30-06	09283-24001	4-15
09160-06027	16-08	09180-08080	2-16	09283-32003	9-34
	25-18	09180-12041	39-21	09285-12002	8-23
	51-07	09180-12068	10-24		10-22
09160-06028	49-04	09180-20025	8-03	09285-26003	39-18
	49-09	09180-20074	4-16	09289-06001	39-19
09160-08002	7-27	09180-22007	9-39	09289-32002	4-14
09160-08010	28-15	09181-22002	9-08	09320-08007	16-09
09160-08035	7-11		9-20	09320-11008	31-19
	28-08	09200-06004	30-17	09320-12026	7-29
09160-14003	8-24	09200-06013	40-07	09320-13004	9-47
09160-15001	39-07	09200-06038	30-03	09321-06014	51-12
	52-07	09200-08035	29-10	09329-10007	32-11
09160-15015	8-17	09206-13001	1-17	09329-12002	38-05
09160-20028	8-04		2-03	09343-04046	1-25
	8-08		3-03	09343-05096	33-13
09160-22001	39-16	09209-13003	30-19	09343-05129	31-06
09160-24015	4-08	09229-03005	50-09		32-06
09166-14010	4-20	09229-03009	32-12		33-11
09167-20006	8-07	09247-12103	7-17	09343-05151	2-17
09167-22005	9-41	09250-09001	40-06	09380-17001	9-36
09167-22011	9-05	09259-20003	3-07		11-03
	9-23	09261-05003	10-10	09380-22006	9-06
	9-26	09262-17008	9-11		9-09
09168-12003	7-18		9-30		9-21
09168-14004	10-18	09262-20009	9-10		9-24
09169-06003	11-10	09262-22014	9-31		9-27

PART NO.	FIG.NO.-REF.NO. (Address No.)	PART NO.	FIG.NO.-REF.NO. (Address No.)	PART NO.	FIG.NO.-REF.NO. (Address No.)
09380-22006	11-14		25-04-2		
09381-18002	4-04	09471-06018	21-08		
09401-08404	33-12	09471-06021	22-03		
	33-15	09471-06022	18-05		
09401-10401	33-14	09471-06027	20-09		
09402-56306	1-28		21-09		
09402-68306	6-10	09471-06028	19-05		
09404-06412	1-26	09471-06032	20-08		
	12-17	09471-06042	25-04-1		
	13-18	09471-06049	23-03		
	14-18	09471-06052	17-03		
	15-18	09481-03001	16-12		
	30-21	09482-00181	1-06-3		
09404-06415	27-04	09482-00210	1-06-1		
09407-09402	26-10	09482-00214	1-06-2		
09407-11301	2-18	09491-48001	5-36-1		
	12-16	09491-50003	5-36-2		
	13-17	09491-52001	5-05		
	14-17	09491-54001	5-36-3		
	15-17	09491-56001	5-36-4		
	27-02-1	09491-58001	5-36-5		
09407-12402	27-03	09492-35006	5-02		
09407-18301	27-02-2	09494-00285	5-0670		
	40-17	09826-00001	53-01		
09407-20401	16-04				
	34-04				
	37-03				
09440-04003	10-11				
09440-05007	10-19				
09440-19013	8-12				
09440-32002	11-06				
09443-06027	27-12				
09443-11002	7-07				
09443-11006	30-14				
09443-17007	29-02				
09444-11002	30-04				
09444-26013	10-21				
09448-14014	29-12				
09448-14015	29-13				
09448-32007	39-10				
09448-33005	52-12				
09448-45008	11-04				
09462-00008	32-13				
09471-06002	22-13				
09471-06009	24-03				



SUZUKI MOTOR CO.,LTD.

Head Office: Hamamatsu-Nishi, P.O.Box1,
432-91 Hamamatsu, Japan

SUZUKI PE250Z PARTS CATALOGUE

2nd Edition

Printed in Jun., 1982

Published in Jun., 1982

Editor: SUZUKI MOTOR CO.,LTD.

Export parts section

Reprint Prohibited





SUZUKI MOTOR CO., LTD.

99000-94711



Printed in Japan